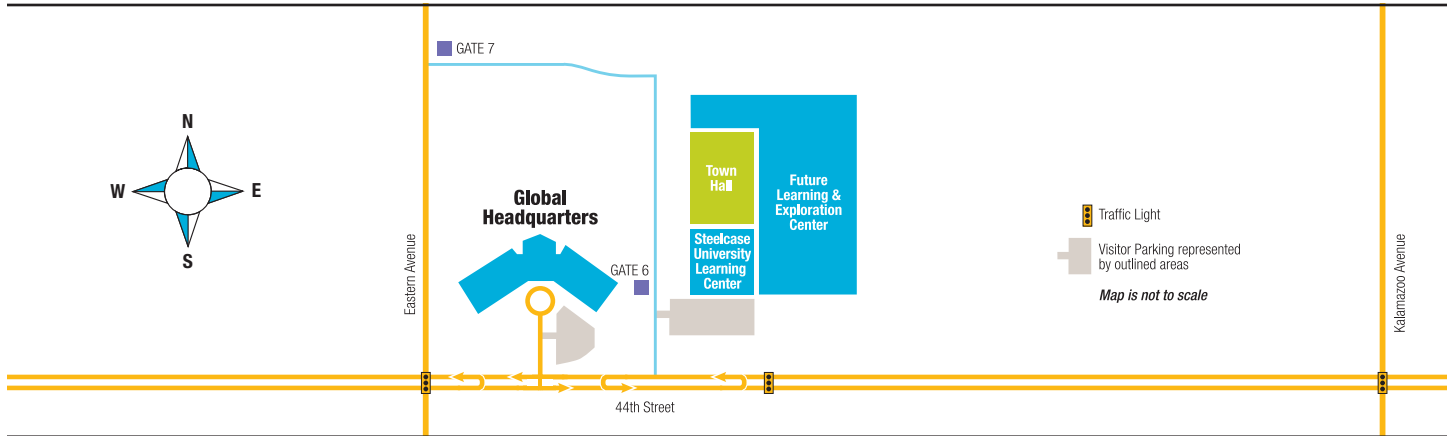
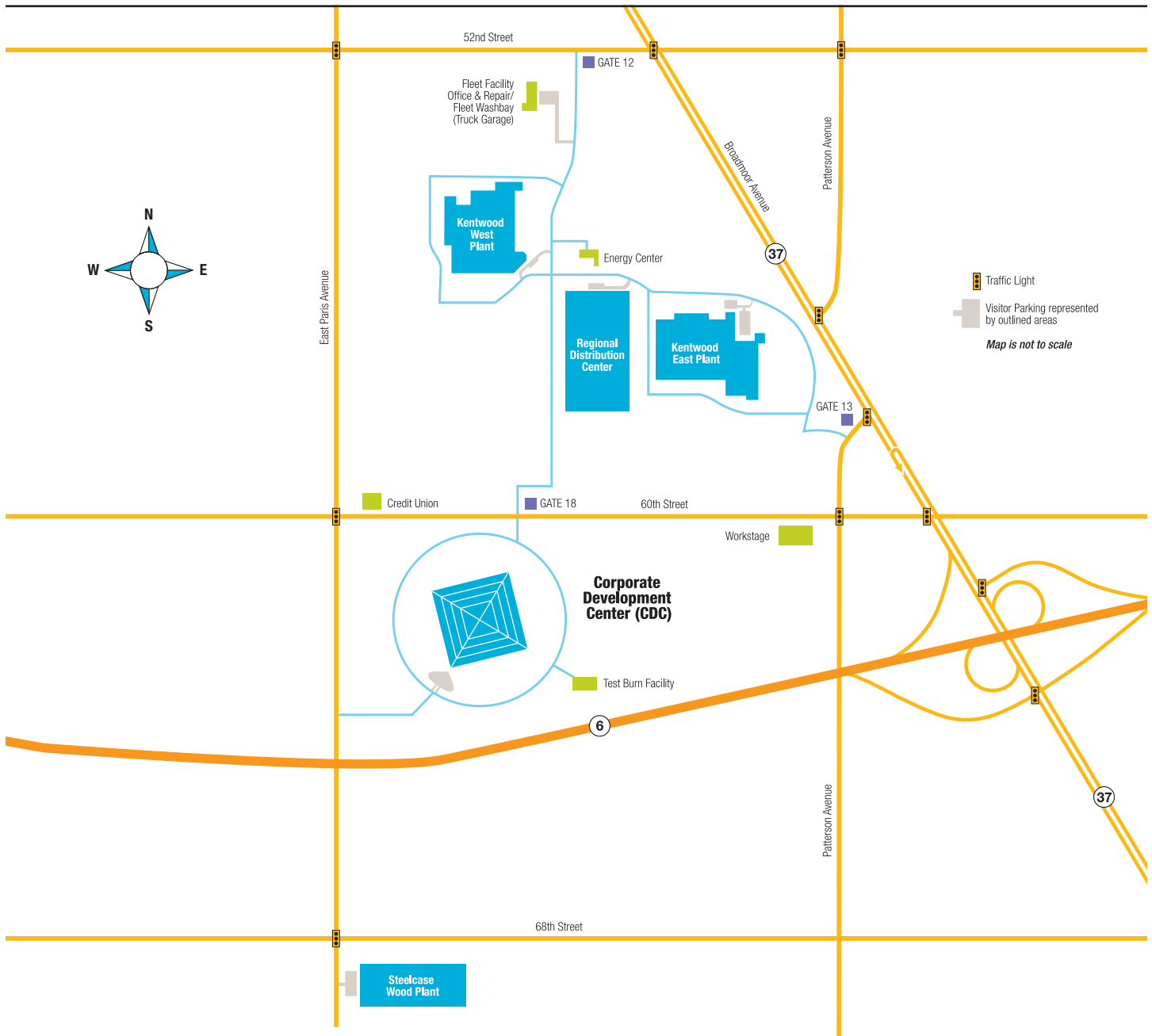


# Grand Rapids Complex



# Kentwood Complex



# Steelcase Driving Directions



## Directions to Steelcase Global Headquarters, the University Learning Center and Town Hall

Need help? Call the Headquarters front desk at 616.246.9500.

**From the west:** Traveling east on I-196, merge onto M-6 (Exit 64) toward Lansing. Exit at US-131 North (Exit 8) toward Grand Rapids. Exit on 44th Street (Exit 79) and turn right at the top of the ramp. Continue east on 44th Street to Steelcase, which will be on the left just after you cross Eastern Avenue. Use the first entrance if you're visiting Global Headquarters; use the second entrance for Steelcase University and the Town Hall.

**From the east:** Traveling west on I-96, merge onto M-6 (Exit 46) toward Holland. Exit at US-131 North (Exit 8) toward Grand Rapids. Exit on 44th Street (Exit 79) and turn right at the top of the ramp. Continue east on 44th Street to Steelcase, which will be on the left just after you cross Eastern Avenue. Use the first entrance if you're visiting Global Headquarters; use the second entrance for Steelcase University and the Town Hall.

**From the south:** Traveling north on US-131, exit on 44th Street (Exit 79) and turn right at the top of the ramp. Continue east on 44th Street to Steelcase, which will be on the left just after you cross Eastern Avenue. Use the first entrance if you're visiting Global Headquarters; use the second entrance for Steelcase University and the Town Hall.

## Directions to the Corporate Development Center and the Kentwood complex

Need help? Call the CDC front desk at 616.698.4000.

**From the west:** Traveling east on I-196, merge onto M-6 (Exit 64) toward Lansing. Exit at Kalamazoo Avenue (Exit 11) and turn left at the bottom of the ramp. Continue north on Kalamazoo Avenue for less than a mile to 60th Street and turn right. Continue east on 60th Street to East Paris Avenue. Turn right on East Paris Avenue for the main CDC entrance and the Wood Plant. Continue on 60th Street and turn left for Kentwood manufacturing and distribution.

**From the east:** Traveling west on I-96, merge onto M-6 (Exit 46) toward Holland. Exit at M-37/Broadmoor Avenue (Exit 15) and turn right. Make a u-turn after the 60th Street intersection to go west on 60th Street. The entrance to Kentwood manufacturing and distribution will be on your right; for visitor parking at the CDC, proceed to East Paris Avenue and turn left. Continue south on East Paris Avenue to the Wood Plant.

**From the south:** Traveling north on US-131, exit at M-6 East (Exit 77) toward Lansing. Exit M-6 at Kalamazoo Avenue (Exit 11) and turn left at the bottom of the ramp. Continue north on Kalamazoo Avenue for less than a mile to 60th Street and turn right. Continue east on 60th Street to East Paris Avenue. Turn right on East Paris Avenue for the main CDC entrance and the Wood Plant. Continue on 60th Street and turn left for Kentwood manufacturing and distribution.