# Veneer

Our Veneer portfolio includes natural and composite veneers. Veneers are a natural material, and variations will occur in color, grain structure and texture

# **Steelcase**

Disclaimer

There may be variation in color, texture, and finish between this sample and the actual product.

# Finish Details

#### Environmental

Steelcase's proprietary UVTopcoat™ ultra-violet (UV) water-borne finish process is unique to the industry. The water-borne UV Topcoat™ marks a major milestone in the transition Steelcase Wood began back in 2001 to eliminate solvents from the wood furniture finishing processes. Since 2001, Steelcase Wood reduced the Volatile Organic Compounds (VOC) emissions by 91% reducing hazardous waste by an estimated 85%. With virtually no VOC emissions and the conservation of 700,000 gallons of water each year, the UV Topcoat™ process protects the environment while providing exceptional durability and clarity.

## **FSC COC Certification**

Steelcase Wood harvesting practices are just one of the steps in achieving Forest Stewardship Council Chain of Custody (FSC CoC) certification. Chain of Custody is the path taken by raw materials through processing, manufacturing and distribution. From the time the wood arrives at the Steelcase wood plant, through manufacturing and until it's loaded for delivery, FSC CoC certification assures customers the product is made responsibly and entirely with certified wood. Steelcase Wood's primary suppliers are FSC certified. In fact, a majority of the Cherry Steelcase Wood uses in manufacturing is FSC certified. Additional FSC and SFI (Sustainable Forestry Initiative) certified woods and certified core are also available

## Level<sup>TM</sup> Certification

Many Steelcase wood products are level™ certified to the BIFMA e3 sustainability standard. According to BIFMA, the level™ conformance mark ensures a comprehensive, independent and impartial assessment of the environmental and social impacts of a product's manufacture. level™ makes it easy to identify products that have been evaluated against a consensus-based, multi-attribute sustainability standard.

#### Finish Levels

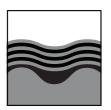
Two wood finish levels are available, offering customers a choice of wood finishes suited

#### Open Pore Finish



Has a medium gloss level and is smooth to the touch, yet the grain of the wood can be felt. It leaves the natural variations in the texture of the wood grain visible to the eye and

#### Full Fill Finish



Has a medium gloss level and the grain pattern is completely filled, providing a satin-smooth look and feel. Full fill is available on horizontal worksurfaces.

## **Cut Types**

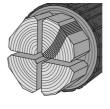
#### Flat Cut





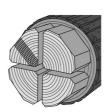
Veneer is cut parallel to the flat side of the cant at a tangent to the growth rings of the tree. This produces a cathedral or oval pattern. On average, there is a 6"-8" wide leaf width. On an 18" wide surface, there will likely be three leaves

#### Rift Cut



This cut is used specifically for oak.
Cutting lines are an arc approximately
perpendicular to the growth rings.
This produces a comb-like straight grain
or ribbon pattern. On average,
leaves are 2 1/2" to 4" wide.

#### Quarter Cut



Veneer is cut from quarter sections of the log, produced by cutting each cant in half. Cutting lines are at an angle of approximately 90 degrees to the growth rings at the center of the quarter. This produces a straight grain or ribbon pattern. On average, leaves are 2 1/2\*

### **Grain Consistency**

Veneers are a natural materials, and variations will occur in color, grain structure and texture. The level of variation can differ across our Composite, Natural and Planked Veneer collections. For customers seeking minimal variation in both grain and color, we recommend our Composite Veneer collection. For those seeking more expressive veneers, are Planked Veneer will suite their needs creating one-of-a kind spaces with variation in color and natural markings.



## Composite Veneer

Composite Veneers are a great option for customers desiring a natural product while needing consistency in color and grain design across multiple products and applications.

## Natural Veneer

Natural veneer stains are meant to enhance the beauty of spaces and coordinate with other materials in our offering by introducing a neutral tone to the environment. Subtle grain and color variation should be expected.

#### Planked Veneer

Planked Veneer is intentionally designed to highlight the unique characteristics of wood. To create this finish, veneer flitches with knots, contrasting streaks, and other natural markings with are used to create an expressive veneer design.

#### Planked Veneer



Planked Maple 3P51



3VFX

Unmarked Oak



Planked Oak 3P61

Planked Walnut 3P71

Planked Cherry 3

3P41 P

# Veneer

# Composite Veneer



Desert Oak on Oak Composite

3LEX



Oak 3HGX/3JDX



3GGX

Zebrano



Chai on Walnut Composite



3LGX

Medium Cherry on Cherry Composite 3LCX

Walnut

Espresso on Walnut

Composite

Natural Walnut on Walnut 3LDX Composite



3LHX

3HVX/3JJX European Walnut



3F8X



Night Cerused Oak 3ZNX



Clear Walnut on Walnut

Composite

3LBX

Ebony on Walnut 3LJX Composite

## Natural Veneer



Blanch Maple 35A2/32A2



Clear Maple



3832

3302/3304

Figured Anegre



3602/3604 Desert Oak

Clear Cherry (Aged)

Medium Cherry

Thunder Walnut

Dark Walnut

3402/3404

3422/3424

37A2/33A2

3762/3764

3362/3364



3082/3084 Washed Walnut



Medium Mahogany on Walnut



3772/3774 3372/3374

3522/3524

3222/3224



3712/3714 3312/3314 Natural Walnut



Graphite Walnut



3342/3734 3394/3392



3062/3064 3382/3384



Black Walnut





# Veneer

# Planked Veneer

Finish Levels: OP = Open Pore Finish | FF = Full Fill Finish

Cut Types: FL = Flat Cut | RC = Rift Cut | QC = Quarter Cut

Price Group Wood 1		Americas Finish Code	East and Africa Finish Code	Asia Pacific Finish Code
Planked Veneer	OP Unmarked Oak	3VFX	-	_
	Planked Cherry	3P41	-	-
	Planked Maple	3P51	-	-
	Planked Oak	3P61	-	-
	Planked Walnut	3P71	-	-

Planked veneer has intentional and natural variations that include, but are not limited to character marks, grain pattern, color and natural color aging.

Europe, Middle

# Composite Veneer

Price Group Wood 1		Americas Finish Code	Europe, Middle East and Africa Finish Code	Asia Pacific Finish Code
Composites	European Walnut	3F8X	_	_
	Night Cerused Oak	3ZNX	_	_
	FC Oak	3JDX	_	_
	QC Oak	3HGX	_	_
	FC Walnut	3JJX	_	_
	QC Walnut	3HVX	_	_
	Zebrano	3GGX	_	_
	Clear Walnut on Walnut Composite	3LBX	_	_
	Medium Cherry on Cherry Composite	3LCX	_	_
	Graphite Oak on Oak Composite	3LAX	_	_
	Natural Walnut on Walnut Composite	3LDX	_	_
Price Group Wood 2		Americas Finish Code	Europe, Middle East and Africa Finish Code	Asia Pacific Finish Code
Composites	Desert Oak on Oak Composite	3LEX	_	_
	Chai on Walnut Composite	3LGX	_	_
	Espresso on Walnut Composite	3LHX	_	_
	Ebony on Walnut Composite	3LJX	_	_

Composite Veneers are an engineer wood intended to create specific grain patterns and characteristics. They are pre-stained and finishes with Steelcase's Clarity water-borne UV topcoat, which protects the environment while providing durability and clarity. Only open-pore finishes are available on composite wood.

# Veneer

# Natural Veneer

Finish Levels: OP = Open Pore Finish | FF = Full Fill Finish

Cut Types: FL = Flat Cut | RC = Rift Cut | QC = Quarter Cut

Cut Types: FL = Flat Cut   RC = Rift Cut   QC = Quarter Cut Europe, Middle				
Price Group Woo	d 1	Americas Finish Code	East and Africa Finish Code	Asia Pacific Finish Code
Cherry	OP/FC Clear Cherry (Aged)	3402	_	_
	FF/FC Clear Cherry (Aged)	3404	_	_
	OP/FC Medium Cherry	3422	_	_
	FF/FC Medium Cherry	3424	-	_
Maple	OP/FC Blanch Maple	35A2	-	-
	OP/QC Blanch Maple	32A2	-	-
	OP/FC Clear Maple	3522	-	-
	FF/FC Clear Maple	3524	-	-
	OP/QC Clear Maple	3222	-	-
	FF/QC Clear Maple	3224	-	-
Oak	OP/RC Desert Oak	3602	_	_
Ouk	FF/RC Desert Oak	3604	_	_
	OP/RC Volcanic Oak	36A2	_	_
	Of /NO voicanic dax	JUAZ	_	_
Walnut	OP/FC Black Walnut	3342	_	_
	OP/QC Black Walnut	3392	_	_
	OP/FC Clear Walnut	3702	_	_
	FF/FC Clear Walnut	3704	_	_
	OP/QC Clear Walnut	3302	_	_
	FF/QC Clear Walnut	3304	_	_
	OP/FC Dark Walnut	3762	_	_
	FF/FC Dark Walnut	3764	_	_
	OP/QC Dark Walnut	3362	_	_
	FF/QC Dark Walnut	3364	_	_
	OP/FC Graphite Walnut	3062	_	_
	FF/FC Graphite Walnut	3064	_	_
	OP/QC Graphite Walnut	3382	_	_
	FF/QC Graphite Walnut	3384	_	_
	OP/FC Medium Mahogany on Walnut	3772	_	_
	FF/FC Medium Mahogany on Walnut	3774	_	_
	OP/QC Medium Mahogany on Walnut	3372	_	_
	FF/QC Medium Mahogany on Walnut	3374	_	_
	OP/FC Natural Walnut	3712	_	_
	FF/FC Natural Walnut	3714	_	_
	OP/QC Natural Walnut	3312	_	_
	FF/QC Natural Walnut	3314	_	_
	OP/FL Thunder Walnut	37A2	_	_
	OP/QC Thunder Walnut	33A2	-	_
		Americas	Europe, Middle East and Africa	Asia Pacific
Price Group Wood 2		Finish Code	Finish Code	Finish Code
Walnut	FF/QC Black Walnut	3394	_	_
	FF/FC Black Walnut	3734	_	_
		Amoriasa	Europe, Middle	Agia Dagifi-
Price Group Wood 3		Americas Finish Code	East and Africa Finish Code	Asia Pacific Finish Code
Anegre	OP/QC Figured Anegre	3832	_	_
J				
Walnut	OP/FC Washed Walnut	3082	-	-
	FF/FC Washed Walnut	3084	-	-