

Montage: Managing the Transition

What works with what

Managing the Transition

- Effective September 15, 2006 Montage “standard” tiles will be culled.
- In March 2004, Steelcase announced the culling of the “standard” tiles and frames.
- To help specific customers with the transition, the availability of standard tiles was extended.
- As of September 15, 2006 there are transition kits available for converting standard tiles to enhanced frames.
- A transition kit was available to support transition of enhanced tiles to standard frames, but is no longer supported.

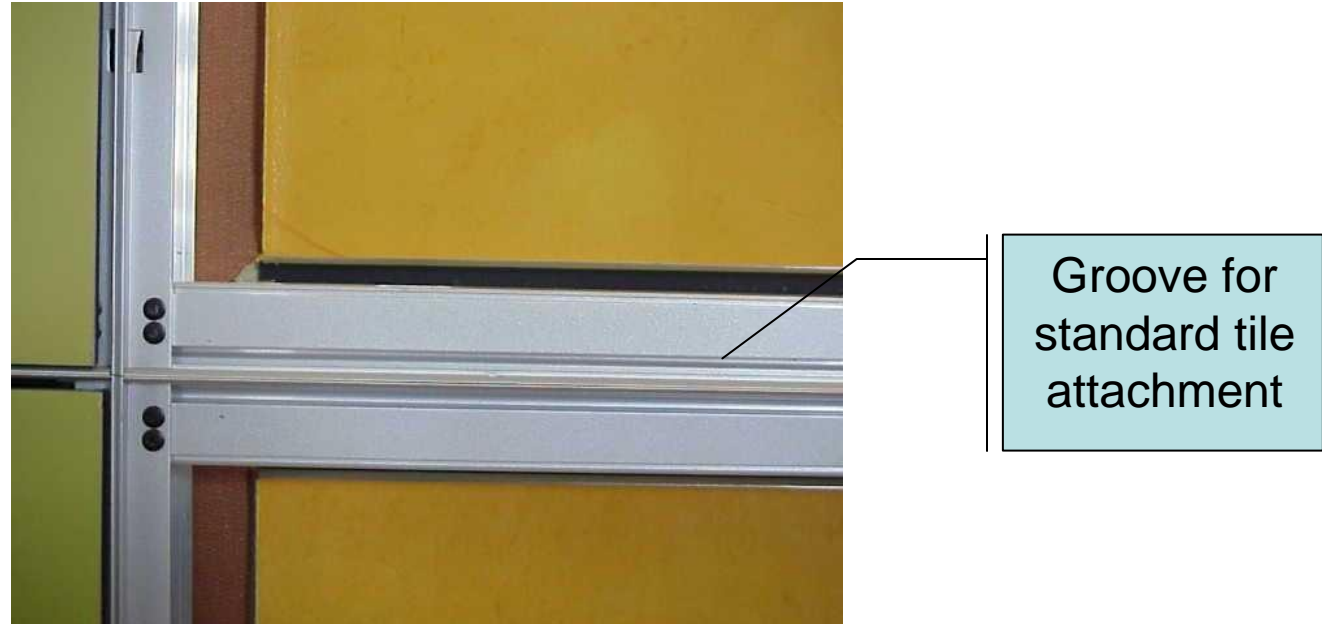
Managing the Transition

- This document will help you to:
 - Understand the chronology of Montage changes
 - Identify the type of frame you have
 - Identify the type of tile you have
 - Understand what works with what

Montage Frame Chronology

1995	Product introduced	Subtle changes in first years included wiring holes larger, double bolt holes introduced.
2000 March	Byrne Power system introduced	Notches added to the base frame to allow the installation of the Byrne power-ways, still accommodates the Union power-kits.
2001 July	Enhanced tiles and frames introduced	Slots and pilot holes added to the standard frame to allow the installation of all enhanced tiles.
2004	Buttress introduced	Added additional slots on the upright to allow installation of the buttress support.
2005 January	Culled standard frames	Standard base frames are no longer available, although stacker frames are still available.
2006 June	Stacker frames	No plans to cull standard stacker frames to allow existing customers to stack on top of existing standard base frames.
2006 November	Stacker frames	Remove the drill and tap operation so that standard glass and slatwall tiles will no longer install on standard stackers. See charts below for compatibility matrix.

Standard Frame Pre 2001



Montage standard base frame built from 1995 through July 2001

Note that there are no drill holes or slots, and the beam is extruded aluminum construction.

These frames accept standard tiles.

**Note: a transition kit was available to attach enhanced tiles to standard frames, but is no longer supported.*

Standard Frame post 2001

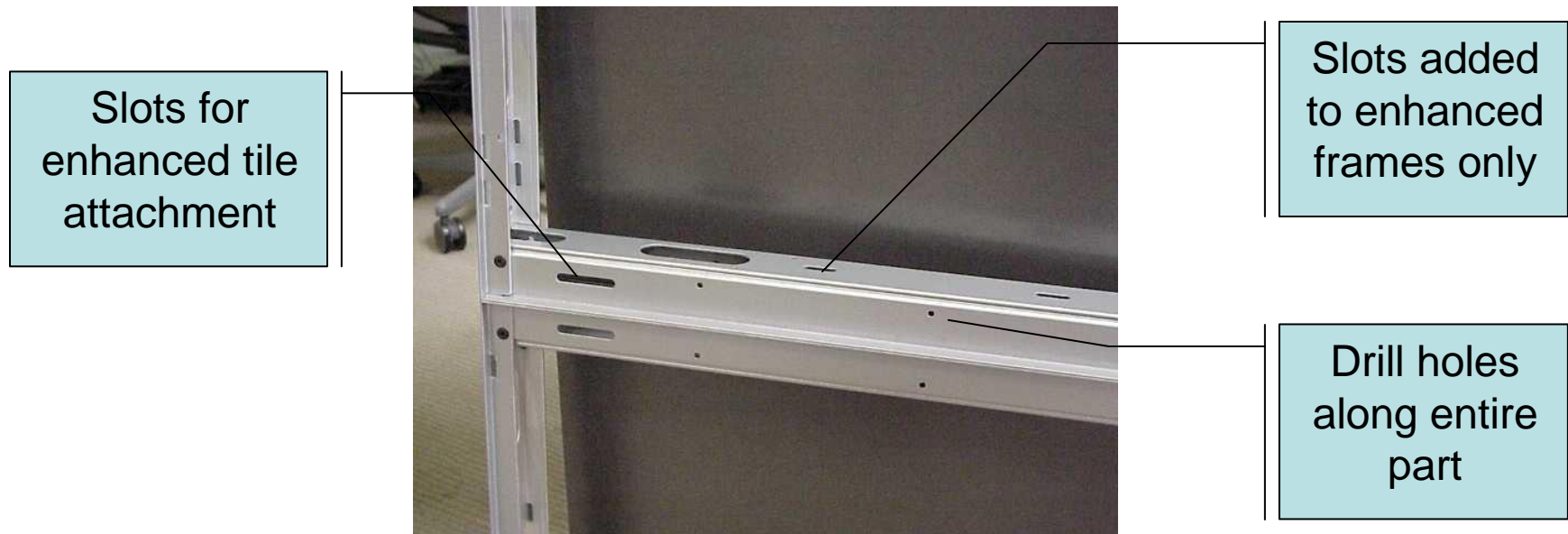


Montage standard base frame built from July 2001 to January 2005

Note the additional drill holes and the horizontal oval shaped slots. The drill holes are for the enhanced glass and enhanced slatwall tiles, the oval shaped slots are for the clips on enhanced tiles. The beams are still an extruded aluminum construction.

These frames accept standard tiles and enhanced tiles.

Enhanced Frame



Montage enhanced base frame built from July 2001 to present.

The horizontal beam is now a steel construction. Note the additional drill holes along the length of the part. Also note the additional slots in the top of the beams. This is an easy way to tell that you are looking at an enhanced frame.

These frames accept enhanced tiles or standard tiles with the standard to enhanced transition clips.

Standard Tiles



Plastic extrusions
located at top and
bottom of tile



Groove in frame to
accept standard
tiles

Plastic extrusions extend along the entire width of the tile. The plastic clips engage into the groove in the Montage aluminum beam.

Enhanced tiles



There are 4 clips,
one located in
each corner of the
tile



Slot in frame to
accept enhanced
clips

Spring clips are located in each corner of the tile. The spring clips install into the oval slot of the Montage frame

Managing Transitions

Standard Transition Kit: Convert a standard tile to fit an enhanced frame from any year. Kit consists of 2 new plastic horizontals with enhanced clips installed in the plastic extrusions. Installers remove the existing plastic extrusions from the tile and replace with the new extrusions.

Note: An Enhanced Transition Kit was available that provided clips to support attachment of Enhanced Tiles to Standard Frames, however is no longer available.

What works with what

Tile	Frame	How to install
Standard non tack tile (includes all options, Fabric, Painted, Laminate, Perforated, Dome, Indent, Markerboard and ZFI)	Standard base frame before July 2001	Use as is
	Standard base frame after July 2001	Use as is
	Standard stacker frame before July 2001	Use as is
	Standard stacker frame July 2001 – July 2006	Use as is
	Standard stacker frame after July 2006	Use as is
	Enhanced base frame	Use Standard Steel Transition Kit Part Number Z310621MP-5MP qty 10 Part Number Z310621SR-5SR qty 1
	Enhanced stacker frame	Use Standard Steel Transition Kit Part Number Z310621MP-5MP qty 10 Part Number Z310621SR-5SR qty 1

What works with what

Tile	Frame	How to install
Standard t/a tile (includes HPTA option)	Standard base frame before July 2001	Use as is
	Standard base frame after July 2001	Use as is
	Standard stacker frame before July 2001	Use as is
	Standard stacker frame July 2001 – July 2006	Use as is
	Standard stacker frame after July 2006	Use as is
	Enhanced base frame	Use Standard T/A Transition Kit Part Number Z300590MP-4MP for qty 10 Part Number Z300590SR-4SR for qty 1
	Enhanced stacker frame	Use Standard T/A Transition Kit Part Number Z300590MP-4MP for qty 10 Part Number Z300590SR-4SR for qty 1

What works with what

Tile	Frame	How to install
Standard glass tile	Standard base frame before July 2001	Use as is
	Standard base frame after July 2001	Use as is
	Standard stacker frame before July 2001	Use as is
	Standard stacker frame July 2001 – July 2006	Use as is
	Standard stacker frame after July 2006	Remove hook and clip and replace with enhanced hook and clip from service parts
	Enhanced base frame	Remove hook and clip and replace with enhanced hook and clip from service parts
	Enhanced stacker frame	Remove hook and clip and replace with enhanced hook and clip from service parts.

What works with what

Tile	Frame	How to install
Standard slatwall tile	Standard base frame before July 2001	Use as is
	Standard base frame after July 2001	Use as is
	Standard stacker frame before July 2001	Use as is
	Standard stacker frame July 2001 – July 2006	Use as is
	Standard stacker frame after July 2006	Will not work, order enhanced slatwall
	Enhanced base frame	Will not work, order enhanced slatwall
	Enhanced stacker frame	Will not work, order enhanced slatwall

What works with what

Tile	Frame	How to install
Standard wood tile	Standard base frame before July 2001	Use as is
	Standard base frame after July 2001	Use as is
	Standard stacker frame before July 2001	Use as is
	Standard stacker frame July 2001 – July 2006	Use as is
	Standard stacker frame after July 2006	Use as is
	Enhanced base frame	Will not work, order enhanced tile
	Enhanced stacker frame	Will not work, order enhanced tile

What works with what

Tile	Frame	How to install
Enhanced non tack tile (includes all options, Fabric, Painted, Laminate, Perforated, Dome, Indent, Markerboard and ZFI)	Standard base frame before July 2001	Will not work, ordered enhanced base frame
	Standard base frame after July 2001	Use as is
	Standard stacker frame before July 2001	Will not work, ordered enhanced base frame
	Standard stacker frame July 2001 – July 2006	Use as is
	Standard stacker frame after July 2006	Use as is
	Enhanced base frame	Use as is
	Enhanced stacker frame	Use as is

What works with what

Tile	Frame	How to install
Enhanced t/a tile (includes HPTA option)	Standard base frame before July 2001	Will not work, ordered enhanced base frame
	Standard base frame after July 2001	Use as is
	Standard stacker frame before July 2001	Will not work, ordered enhanced base frame
	Standard stacker frame July 2001 – July 2006	Use as is
	Standard stacker frame after July 2006	Use as is
	Enhanced base frame	Use as is
	Enhanced stacker frame	Use as is

What works with what

Tile	Frame	How to install
Enhanced glass tile	Standard base frame before July 2001	<p>Use Enhanced Glass Transition Kit <u>GLASS PRODUCED BEFORE 6/1/2010</u> Part Number Z330960MP for qty 10 Part Number Z330960SR for qty 1</p> <p><u>GLASS PRODUCED ON OR AFTER 6/1/2010</u> Part Number Z330961MP for qty 10 Part Number Z330961SR for qty 1</p>
	Standard base frame after July 2001	Use as is
	Standard stacker frame before July 2001	<p>Use Enhanced Glass Transition Kit <u>GLASS PRODUCED BEFORE 6/1/2010</u> Part Number Z330960MP for qty 10 Part Number Z330960SR for qty 1</p> <p><u>GLASS PRODUCED ON OR AFTER 6/1/2010</u> Part Number Z330961MP for qty 10 Part Number Z330961SR for qty 1</p>
	Standard stacker frame July 2001 – July 2006	Use as is
	Standard stacker frame after July 2006	Use as is
	Enhanced base frame	Use as is
	Enhanced stacker frame	Use as is

What works with what

Tile	Frame	How to install
Enhanced slatwall tile	Standard base frame before July 2001	Use as is, requires field drilling
	Standard base frame after July 2001	Use as is,
	Standard stacker frame before July 2001	Use as is, requires field drilling
	Standard stacker frame July 2001 – July 2006	Use as is
	Standard stacker frame after July 2006	Use as is
	Enhanced base frame	Use as is
	Enhanced stacker frame	Use as is

What works with what

Tile	Frame	How to install
Enhanced wood tile	Standard base frame before July 2001	Will not work, ordered enhanced base frame
	Standard base frame after July 2001	Use as is
	Standard stacker frame before July 2001	Will not work, ordered enhanced base frame
	Standard stacker frame July 2001 – July 2006	Use as is
	Standard stacker frame after July 2006	Use as is
	Enhanced base frame	Use as is
	Enhanced stacker frame	Use as is