Steelcase Series™ 1 delivers what’s important—performance, style and choice. It retains everything that’s valued in a chair, while making it attainable for everyone.

Best in class. By Steelcase.
INTUITIVE PERFORMANCE

Series 1 was thoughtfully designed with the performance you’ve come to expect from Steelcase. Series 1 delivers dynamic performance without sacrificing affordability.

PERFORMANCE AT BEST

It features our signature integrated LiveBack® technology, adaptive bolstering and a choice between a precisely adjustable Synchronised Mechanism, or an intuitive Weight-Activated Mechanism.

LIVEBACK® TECHNOLOGY WITH ADJUSTABLE LUMBAR SUPPORT

Allows the chair back to change shape and mimics the user’s spine as it moves throughout the day. Contours to fit the user’s spine through a system of flexors tucked neatly inside the backrest, offering continuous lower-back support as you move in your chair.

WEIGHT-ACTIVATED MECHANISM

Allows for automatic and intuitive adjustments.

OR

SYNCHRONIZED MECHANISM

Allows for precise adjustments, and personal comfort.

4D ADJUSTABLE ARMS

Move in height, width, depth, and pivot to better support the user’s neck and shoulders. The cantilevered arm design encourages postural change.

ADAPTIVE BOLSTERING

Enables the seat to conform to the user’s shape, providing dynamic support that can adapt to the body as postures change.

SEAT DEPTH

Supports different leg lengths for long term comfort by sliding forward or backward.
**A RANGE OF AESTHETICS AND CHOICE**

Series 1 offers 11 mix-and-match knit, flexor and lumbar colour options, and a wide range of finish options that enable organisations to express their brand in a way that best represents them. Plus, it’s available in standard and draughtsman height. Headrest and coat hanger are in option to support a wide range of tasks and workstyles.

**MORE THAN 200 COLOUR COMBINATIONS AVAILABLE**
STATEMENT OF LINE

DIMENSIONS

<table>
<thead>
<tr>
<th>Feature</th>
<th>Task chair weight activated</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height (without seat impact absorber)</td>
<td>330-350 mm</td>
</tr>
<tr>
<td>Height (with seat impact absorber)</td>
<td>415-520 mm</td>
</tr>
<tr>
<td>Seat depth</td>
<td>480 mm</td>
</tr>
<tr>
<td>Functional seat depth</td>
<td>430-470 mm</td>
</tr>
<tr>
<td>Seat width</td>
<td>475 mm</td>
</tr>
<tr>
<td>Back height from seat</td>
<td>495 mm</td>
</tr>
<tr>
<td>Width between arms</td>
<td>460 mm</td>
</tr>
<tr>
<td>Arm height from seat</td>
<td>200-300 mm</td>
</tr>
<tr>
<td>Arm cap pivot range</td>
<td>40°/-40°</td>
</tr>
</tbody>
</table>

(in mm following EN_1335-1: “Office furniture” - Office work chair)

FEATURES

<table>
<thead>
<tr>
<th>Feature</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Backrest</td>
<td>3D Micro Knit</td>
</tr>
<tr>
<td>Arms</td>
<td>4D - Height/width/pivot/depth adjustable</td>
</tr>
<tr>
<td></td>
<td>1D - Height adjustable alignment</td>
</tr>
<tr>
<td>Additional Options</td>
<td>Polished alu base</td>
</tr>
<tr>
<td></td>
<td>Adjustable headrest</td>
</tr>
<tr>
<td></td>
<td>Coat hanger</td>
</tr>
<tr>
<td></td>
<td>Polished aluminum base</td>
</tr>
<tr>
<td></td>
<td>Seat impact absorber</td>
</tr>
<tr>
<td></td>
<td>Hard or soft castors</td>
</tr>
<tr>
<td></td>
<td>Glasses</td>
</tr>
</tbody>
</table>

SURFACE MATERIALS

Available in 11 3D Micro Knit fabrics and lumbar/flexor plastics, as well as a range of other fabric choices that you can explore at finishlibrary.steelcase.com

Available frame finishes are:
- ST20 Nickel
- ST21 Black
- ST22 Royal Blue
- ST23 Blue Jay
- ST24 Scarlet
- ST25 Beige
- ST26 Apple Green
- ST27 Orange
- ST28 Purple
- ST29 Popper
- ST30 Canary

SUSTAINABILITY

DESIGNING FOR THE ENVIRONMENT REQUIRES INNOVATIVE THINKING AND SOLUTIONS.

LIFE CYCLE

During our product development process we consider each stage of the life cycle: from materials extraction, production, transport, use and reuse, until the end of its life.

Thanks to the Life Cycle Assessment (LCA) method, Steelcase quantified Steelcase Series 1 environmental impacts to set the stage for further improvements.

This method, based on ISO 14040 and 14044 and selected by The European Union for environmental evaluation, allows us to quantify the environmental impact of our products throughout their whole lifecycle.

CERTIFICATIONS

To show continuous improvements, we communicate Steelcase Series 1 environmental performance through voluntary environmental labels and declarations.

Sustainability related actions and results are communicated in the annual Steelcase Corporate Responsibility report.

MATERIALS

- 11% recycled content by weight for the plastic base version.
- PVC-free.
- 100% recycled cardboard and 30% recycled LDPE film (Low Density Polyethylene) in packaging.
- Water-based inks without solvent on packaging.

PRODUCTION

ISO 14001 certification for the Sarrebourg site (France).

Powder-coat painting: VOC-free and free of heavy metals.
No gluing processes/water-based glue.
Water-based polyurethane foam.

TRANSPORT

Manufactured close to customers, in Europe.

Eco-smart++ packaging - Minimised packaging weight and volume.

USE

Designed for a long product life.
Replaceable parts and easy-to-change textiles.
No toxic substances released by our eco-labeled textiles. Maintenance information is available on steelcase.com

END OF LIFE

98% recyclable by weight.
100% recyclable cardboard and LDPE film for packaging.
Quick and easy disassembly.
Plastic parts clearly labelled for easy sorting and effective recycling.

PRODUCT

- EPD - Environmental Product Declaration
- PEP - Product Environmental Profile
- NF Environment - Targeted
- NF Office Excellence Certified - Targeted
- Indoor Advantage Gold
- Cradle to Cradle™ certified

MATERIALS

- OekoTex 100 - Confidence in textiles
- European Eco-Label - for textiles
- Cradle-to-Cradle - for textiles

PLANTS

- OHSAS - Occupational Health and Safety Assessment Series
- ISO 14001 - Environmental management system

FIND OUT MORE

Sustainability related actions and results are annually communicated in the Steelcase Corporate Sustainability Report. More environmental details available upon request.