**SOTO™ Rail**

**Installation Instructions 17814201 Rev D**

DSR28  DSR46  DSR64  DSRT64
DSR34  DSR52  DSRT52
DSR40  DSR58  DSRT58

**Rail Application**

1. Slide square nut into groove and align with hole on rail (1a). Align rail clamp with hole on rail (1b).
2. Insert bolt through rail clamp and into square nut.
3. Tighten bolts with allen wrench.
4. Insert each set screw into bottom of each rail clamp.
5. Slide each rail clamp onto edge of worksurface. Align hole in plate with set screw.
6. Tighten each set screw completely with allen wrench to secure each rail clamp to worksurface edge (6a). Insert rail caps onto each end of rail by pressing into place (6b).

**NOTE:** Tighten set screw until snug. DO NOT overtighten. Torque not to exceed 50 in/lbs.

For further information, please go to the Details website details-worktools.com or call 800.833.0411

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