

Wood Seating Specification Guide

Availability

Electronic price list updated with release 182.A (U.S.) and 147.A (Canada), dated April 20, 2015.

Spec News is available on village.steelcase.com. Search AdStock and download the current release's Spec News.

View or download Steelcase Specification Guides at <http://www.steelcase.com/en/resources/design/spec-guides/pages/specguides.aspx>.

Transitional products in this specification guide are **maintained for existing customers only** and are likely to be phased out over time. These products are indicated with a . Products that are scheduled to be culled are indicated with an , followed by the last order entry date.

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► For a list of all trademarks, refer to the last page of this specification guide.
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For Canadian Pricing

Canadian factor can be found at steelcase.com/CADpricing.

Calculate in the following order to avoid rounding errors:

- Multiply the base price and each option by the Canadian factor.
- Round each to the nearest dollar.
- Add base and options for total list price.

Statement of Line

Wood Seating

Executive Seating

Siento

Understanding
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Specifying
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High-Back
Desk Chair with
Fixed T-Arms



High-Back
Desk Chair with
Enclosed Arms



High-Back
Desk Chair with
Adjustable T-Arms



Mid-Back
Desk Chair with
Fixed T-Arms



Mid-Back
Desk Chair with
Enclosed Arms



Mid-Back
Desk Chair with
Adjustable T-Arms

Mansfield

Understanding
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High-Back
Desk Chair



Mid-Back
Desk Chair

Guest Seating

Alcove

Understanding
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Specifying
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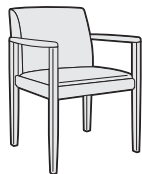


Guest Chair with
Open Arms

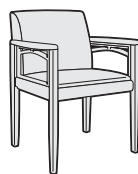
Guest Seating, continued

Collaboration

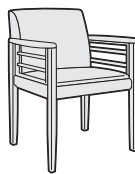
Understanding
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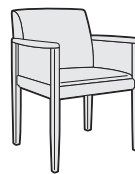
Open



Arcade



Ladder

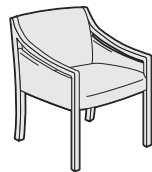


Upholstered Insert

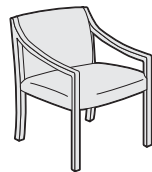
Tip: All Collaboration guest chairs are available with plain wood arms.

England

Understanding
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Guest Chair with Enclosed Arms



Guest Chair with Open Arms



Guest Chair with Wood Slat Back



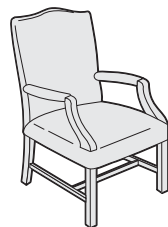
Guest Chair with Upholstered Back

Understanding
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Escapade

Mansfield

Understanding
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Specifying
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Upholstered Guest Chair

Mingle

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Specifying
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Guest Chair

Guest Seating, continued

Oriana

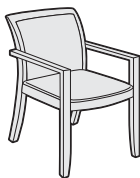
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Vertical
Slat-Back
Guest Chair



Horizontal
Slat-Back
Guest Chair



Fully Upholstered
Back Guest Chair

Sawyer

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Guest Chair

Snodgrass 474 Series

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Guest Chair with
Open Back and
Open Arms

Terrazo

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Guest Chair with
Square Lattice Back



Guest Chair with
Macintosh Lattice
Back



Guest Chair with
Horizontal Lattice
Back

Topaz

Understanding
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Guest Chair with
Closed Back

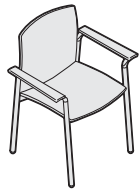


Guest Chair with
Open Back

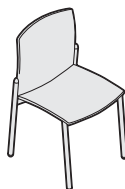
Stackable Seating

Deck

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Stacking Guest Chair
with Arms



Stacking Guest Chair
without Arms



Stool

Guidelines for Selecting Appropriate Ergonomic Seating

General-Use	High Interaction Low General-Use Seating Group Communicating Group Collaborating High-Performance Seating Individual Processing (task intensive) Individual Analyzing/Creating (multi-task) Low Autonomy High	• Short periods of sitting • Moderate computer use • In some cases, a general-use chair can be used for short-term, individual analyzing/creating.
High-Performance		• Long periods of sitting • Heavy computer use • The more repetitive the task (individual processing work), the more critical it is to have a high-performance chair with full adjustability.
Executive	Executive Seating Today's executive is an active participant, not just a delegator. Image is very important in the executive suite, but time at the computer must also be a consideration. Whether image or ergonomics drive the choice, this range of seating is diverse to provide the perfect chair for any executive work setting.	• Design that acknowledges image • Aesthetics and detailing that suit the setting • Ergonomic features matched to the kinds of work
Guest	Guest Seating Guest seating must be adaptable to many roles: as side chairs, pulled up to the conference table, in the learning center, in the private office, or in high-traffic areas where long use-life is essential. Guest seating is not intended for long periods of seated work, but must provide short-term comfort and have a welcoming, comfortable look.	• A style in harmony with the other furniture • A scale that suits the environment • A durability that fits the intended use
Stackable	Stackable Seating Stackable seating is used when occasional, trans-portable, easy-to-store seating is needed. Whether used as side chairs, meeting chairs, in classrooms, or cafeterias, the challenge is to maintain an excellent aesthetic combined with great strength even though the chairs are light in scale for portability.	• Durability for high-volume, high-traffic use • Light weight for easy stacking and moving • Extra features if needed, such as tablet arms, bookracks, glides, transport and storage dollies, and ganging or alignment devices.
Lounge	Lounge Seating Lounge seating is often multiple and is found throughout the organization from reception areas to executive offices. Lounge seating is the "first impression seating," critical to an organization's image.	• Durability related to level of use • A design that looks right in multiples • Size, scale, and appearance that suits the environment

Basics of Ergonomic Seating

Basics of Ergonomic
Seating

Proper ergonomic seating can help workers perform more efficiently and avoid muscle and eye strain.

Neck is straight or slightly forward.

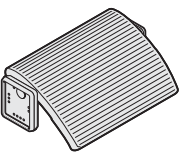
Shoulders are relaxed so arms hang naturally.

Back has full contact with the backrest (sit all the way back in your chair).

Elbows and forearms can rest comfortably on the arms of your chair, or on work surfaces that are used for writing, paperwork, and other tasks.

Lower back fits into curved lumbar support.

Tension is adjusted so backrest tilts easily, yet provides smooth, even support.



If worksurfaces and keyboard support are not height-adjustable, raise your chair's seat height to achieve the appropriate relationship to your tasks. If this leaves your feet dangling above the floor, use a Details footrest.

Call Details, 1.800.833.0411, or your Steelcase dealer, for additional information or price list.



Top of monitor should be at eye level.

Screen is 20 to 30 inches from the eyes.

Screen is at eye level or slightly lower and directly in front of worker so head is not turned.

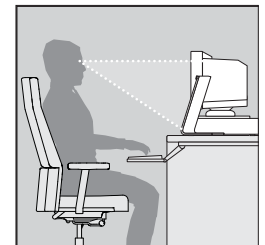
Keyboard is at elbow height.

Wrists should be straight when keying or mousing, not bent up or down.

When keying or mousing, forearms are parallel to the floor.

Thighs are parallel to the floor.

Feet are flat on the floor or on a footrest.



Keep frequently viewed objects, such as a VDT or source document, at or below the horizontal line of sight. Arrange display screen and documents to be equidistant from your eyes.

ANSI/HFES is the American National Standards Institute/Human Factors & Ergonomics Society. This organization's 1988 guidelines cover the ergonomic needs of task workers. There guidelines are currently under revision.

ANSI/BIFMA is the American National Standards Institute/Business and Institutional Furniture Manufacturer's Association. All Steelcase furniture meets or exceeds ANSI/ BIFMA standards for structural quality.

Basics of Adjustability

Steelcase chairs offer varying levels of adjustability to meet the needs of many types of users. Adjustable chairs may offer one or more of these features:

Mechanisms



Synchro-tilt feature means the chair back and seat are synchronized to move in a 2:1 ratio. When the user leans back, the seat rises only half as much, allowing the user's feet to remain flat on the floor. (Siento)



Knee-tilt (low front rise) minimizes the rise of the front of the seat when the chair is in a reclined position, allowing the user's feet to remain on the floor. This feature reduces pressure under the thighs, allowing for continuous blood circulation. (Mansfield)



Swivel feature allows the user to rotate the seat 360 degrees in either direction. (All)

Seat Adjustments



Pneumatic-height adjustment allows the user to remain seated while adjusting the seat height by way of a control button or lever. (All)



Passive seat edge angle allows front edge of seat to drop down while seat angle remains unchanged. (Siento)

Back Adjustments



Back-tension adjustment allows the user to control the amount of resistance felt when leaning back in the chair. (All)



Upright back lock allows the user to lock the backrest in a full upright position or release it for full tilt motion. (Mansfield, Siento)

Arm Adjustments



Arm height adjustment allows the user to move the arms up or down independently. (Siento)



Arm width adjustment allows the user to move the arms in or out independently. (Siento)



Arm pivot adjustments allows the user to position arm rests as appropriate for the task being performed. (Siento)



Arm depth adjustment allows users to get closer to their work by chair arms moving out of the way. (Siento)

Wood seating products are supported with an array of informational materials, tools, and software to help you plan an installation efficiently.

Product brochures and planning tools can be ordered through your Steelcase area office by calling 1.800.784.0358 or through the AdStock web site at village.steelcase.com.

Product Brochures

The following publications focus on wood seating in greater detail:

Seating Overview
Form number 06-0000890

Alcove
Form number S3012

Collaboration
Form number S11078

Deck
Form number S11198

England
Form number S3007

Escapade
Form number S11074

Mingle
Form number S10880

Oriana
Form number S11079

Siento
Form number 06-0001282

Terrazzo
Form number S10886

Topaz
Form number S11077

Steelcase Inc. Corporate Capabilities Brochure

This publication offers a concise overview of Steelcase including insights into the attitudes and commitments that make the corporation unique. In addition, the brochure provides an illustrated listing of all the products and services offered and international activities are described.

Printed Materials

Surface Materials Reference Manual

This publication provides:

- An explanation of the surface materials and their categories
- "Available on" matrices
- Vertical surface fabric and seating upholstery selection listing
- Technical data for surface materials
- Surface material care and cleaning instructions

Planning Tools

Quick Ship Guide

This handbook describes all Steelcase, Turnstone, Details, and Coalesse products that are available for Rapid2 (ships in 2 days), Rapid5 (ships in 5-7 days), or Coalesse Rapid10 (ships in 10 days).

Casegoods and Seating Delivered in 12 Days

A comprehensive collection of "wood" casegoods and seating products available for 12-day delivery.
Form number S3461

Computer Tools

Electronic Catalog

Accurate sales quotations and purchase orders for Steelcase products are created with specification software that uses Steelcase Electronic Catalog data. Use the data to specify and price style numbers and options for every Steelcase product. The data is updated bimonthly by Steelcase and provided to software programs including: the Hedberg Business System, SmartTools—Steelcase's design and specification software (for more information on SmartTools, please email SmartTools@steelcase.com), the ProjectMatrix ProjectSysmols libraries, as well as 20-20 CAP Studio.

Furniture Symbol Graphic Data

Steelcase creates 2D and 3D furniture symbols (with attributes) for planning and initially specifying Steelcase products. This data is incorporated into several add-on software packages that work in either a Microstation or an AutoCAD drafting environment.

For more information about these and other software tools to help you plan effective work environments, please email fsl@steelcase.com.



Digital Publications

If your device has a bar code reader App, scan this QR code for a direct link to the online digital publications. Utilizing this QR code allows you to search across multiple specification guides, share across social media, or print out pages. You can also access these digital publications at www.steelcase.com or village.steelcase.com.

Support

Steelcase Capabilities

Steelcase products are distributed, installed, and serviced through a network of more than 600 dealers worldwide. Steelcase is also represented with offices and corporate showrooms in 26 U.S. cities, 4 Canadian cities, and in France, Germany, Great Britain, and Japan. Every Steelcase product meets our exceptionally high standards of quality and durability and comes with the Steelcase assurance of excellence in service.

For assistance, please call your local dealer, the Steelcase Solutions Resource Team, or the Steelcase Solutions Fulfillment Team at 1.888.STEELCASE (1.888.783.3522) or send an e-mail to lineone@steelcase.com.

Call the Steelcase Solutions Resource Team prior to placing an order, when working on a bid, or when you need information about product applications and specifications.

Call the Steelcase Solutions Fulfillment Team if you have submitted an order to Steelcase and you need to speak to your Solutions Fulfillment Team Representative about the order. Also call if you have any post-shipment quality or warranty concerns or service parts questions.

Outside the U.S.A., Canada, Mexico, Puerto Rico, and the U.S. Virgin Islands, call 1.616.247.2500.

For information about Steelcase, the name of your nearest Steelcase dealer, or for product literature, call 1.800.333.9939 or visit our Web site: www.steelcase.com.

Executive Seating

Siento	12
Mansfield	18

Siento

Siento desk chairs, designed in collaboration with Jorge Pensi, merge remarkable ergonomic comfort with a slim and sophisticated executive form.

Outer back is fully upholstered.

Patented LiveBack technology (found in Steelcase Leap chair) is embedded in the back to change shape and mimic the user's spine.

Arms are available as either T-arms or enclosed. T-arms are available fixed or adjustable (height, width, pivot and depth).

Arm uprights are available in polished aluminum, platinum, or black.

Five-arm base is available in polished aluminum, platinum, or black.

Headrest option provides additional head and neck support.

Seat height adjusts from 16" to 21" and is standard with pneumatic adjustment mechanism. Fixed-height option is also available.

Front seat edge flexes naturally to relieve pressure under the user's thighs.

3" hard dual-wheel casters are provided for use on carpet. Soft dual-wheel casters are available for use on hard floors or chair mats.

Product Details



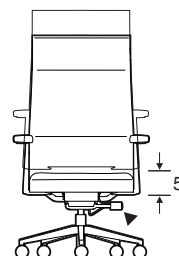
High-back and mid-back desk chairs are available.



Arms are available as T-arms or enclosed. T-arms are available as fixed or adjustable. Fixed T-arms are available in urethane or fully upholstered. Adjustable T-arms are available in urethane only. Enclosed arms are always fully upholstered.

All Siento chairs comply with ANSI/HFS and BIFMA standards.

Adjustment Features



Seat height adjusts pneumatically. To lower, hold handle up while seated. To raise, hold handle up and keep your weight off the chair. Standard range of adjustability is 5" from 16"H to 21"H.

Actual Dimensions

	High-Back Desk Chairs with Headrest	High-Back Desk Chairs without Headrest	Mid-Back Desk Chairs
Overall depth	26"	26"	26"
Overall width—outside of T-arms	27½"	27½"	27½"
Overall width—outside of enclosed arms	29½"	29½"	29½"
Overall height	46¾"–51¾"	46"–51"	40"–45"
Seat depth	17½"	17½"	17½"
Seat width	21"	21"	21"
Back height from seat	31½"	30"	24"
Width between arms	20½"	20½"	20½"
Arm height from seat	8"	8"	8"

Adjustability Features

- Pneumatic seat-height
- Upright back lock
- Back tension control
- Synchro-tilt mechanism



Seat edge flexes, relieving pressure under the user's thighs.



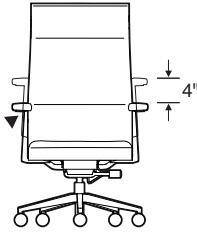
Upright back lock. Flick switch forward to lock; flick switch back to tilt.



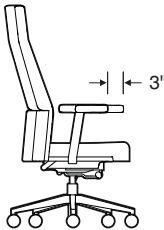
Back tension control adjusts by turning knob. Turn knob forward to increase rate of tension, backward to decrease.

Synchro-tilt mechanism provides synchronized back movement while feet remain flat on the floor.

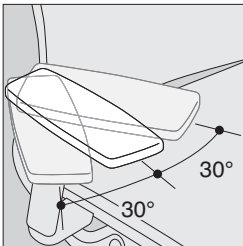
Height-, width-, pivot-, and depth-adjustable arms are available on select models of chairs.



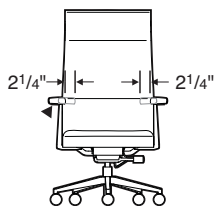
Arm height adjusts independently within a range of 4" (7"-11" from the seat). Push button on outside and under arm cap in while moving arms up or down. Releasing buttons locks arms in position.



Arm depth adjusts by sliding arm caps back 3". Friction-fit mechanism keeps arms in position.



Arms pivot independently, 30° inward and outward.



Arm width can be adjusted 2 1/4" each, 4 1/2" overall. Grasp arm cap and move in or out.

Surface Materials

Upholstery

- Fabric
- Fabric with soil-retardant treatment (option)
- Elmosoft leather
- COM
- COL

Arms

- Fixed T-arms or adjustable T-arms: Black urethane
- Fixed T-arms or adjustable T-arms: upholstered
- Enclosed arms: fully upholstered

Column

- Black only

Base

- 0835 Black
- 4799 Platinum
- 8046 Polished Aluminum

Casters

- Black wheels with black body on black or platinum base
- Black wheels with polished aluminum body on polished aluminum base

All Steelcase seating with standard upholstery fabrics complies with requirements of the State of California Technical Bulletin 117. All standard seating is labeled to be in compliance with California 117.

Programs & Services

► See the *Surface Materials Reference Manual* for further detail about programs and services offered for seating.

The Customer's Own Material (COM & COL)

Program offers the opportunity for customers to select fabrics and leather that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Avoid pattern fabrics and heavily grained leathers. Through the COM & COL program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM & COL fabric and leather directly from the textile manufacturer. For up-to-date information regarding fabric test results for all COM & COL fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the upcharge.)

- Jacks
- Link
- Spyder

For information on soil retardant fabrics on Select Surfaces, please refer to the *Surface Materials Reference Manual*.

Soil-retardant treatment is available on all other seating fabrics at an additional upcharge per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

Contact your Steelcase Solutions Fulfillment Team Representative at 1.888.STEELCASE (1.888.783.3522) or send an e-mail to lineone@steelcase.com.

Local codes may have special requirements for upholstery.

Resources

Siento Brochure
Form number 06-0001282

Siento Design Package High-Back Executive Chair



Tip: This design package allows you to obtain the pre-selected features at a lower price than if specifying as a standard model number.

Tip: Options or substitutions are not available on this design package.

	Standard Includes	Required to Specify
► Need help? Product details, page 12	• Back tension control • 5" pneumatic seat-height adjustment • Upright back lock • Fully upholstered outer back • Front seat edge flex • LiveBack technology • T-arms: upholstered • Headrest • Upholstery: Elmosoft leather • Five-arm base and arm uprights: 8046 Polished Aluminum • Column: black only • 3"-diameter, hard composition, dual-wheel casters: black wheels with polished aluminum body	1 Style number 2 Elmosoft leather color number ► See <i>Surface Materials</i> , page 72.

Specification Information

• Style Number	• U.S. Price
499SIENTO	\$3105



For Canadian Pricing

Multiply U.S. Price by the Canadian price factor.

► See page 1 for details.

Siento Executive Desk Chairs



Tip: When a black or platinum painted base is specified, the casters will be black. When a polished aluminum base is specified, the casters will have black wheels with polished aluminum body.

Tip: When the standard polished aluminum base is specified along with adjustable T-arms, you must specify the finish for arm uprights in either 6205 Black or 6249 Platinum.

Tip: When base and adjustable T-arms are specified in 4799 Platinum, the arm upright will be in 4799 Platinum and the lower section of the arm will be in 6205 Black.

Tip: Always add suffixes in alphabetical order when specifying options to Siento seating.

► Need help?
Product details,
page 12

Standard Includes

- Back tension control
- 5" pneumatic seat-height adjustment
- Upright back lock
- Front seat edge flex
- LiveBack technology
- Fully upholstered outer back
- Fixed T-arms, if selected: soft black urethane
- Adjustable T-arms, if selected: soft black urethane
- Enclosed arms, if selected: fully upholstered
- Upholstery: fabric price group 1
- Five-arm base: paint or Polished Aluminum
- Column: black only
- 3"-diameter, hard-composition, dual-wheel casters: black

Required to Specify

- 1 Style number
 - 2 Paint color number for base and arm supports
 - 3 Fabric color number for upholstery
 - 4 Options, if selected (see below)
- See *Surface Materials*, page 72.

	Options	U.S. Price	Required to Specify
Surface Materials	Upholstery		
	• Fabric price group 1	No cost	Specify fabric color number.
	• Fabric price group 2	+\$ 25	Specify fabric color number.
	• Fabric price group 3	+\$ 47	Specify fabric color number.
	• Fabric price group 4	+\$ 66	Specify fabric color number.
	• Fabric price group 5	+\$ 83	Specify fabric color number.
	• Fabric price group 6	+\$103	Specify fabric color number.
	• Fabric price group 7	+\$118	Specify fabric color number.
	• Fabric price group 8	+\$149	Specify fabric color number.
	• Fabric price group 9	+\$183	Specify fabric color number.
	• Fabric price group 10	+\$208	Specify fabric color number.
	• Customer's Own Material (COM)	+\$ 36	► See <i>Surface Materials Reference Manual</i> .
	• Steelcase leather upholstery	+\$577	Add suffix S to the style number and specify leather color number.
	• Customer's Own Leather (COL)	+\$ 36	Add suffix S to the style number and specify COL.
	• Elmosoft Leather	+\$808	Add suffix S to the style number and specify Elmosoft leather color number.
	• Sewn upholstery	No cost	Add suffix S to the style number.
	• Soil-retardant treatment applied to upholstery fabric	+\$ 24	► See <i>Surface Materials</i> , page 72. Specify with soil-retardant treatment.
	T-arms		
	• Fully upholstered T-arms	+\$ 89	Specify with fully upholstered T-arms.
	Base and casters		
	• 0835 Black base and black casters	No cost	Specify with 0835 Black base.
	• 4799 Platinum base and black casters	+\$ 84	Specify with 4799 Platinum base.
Seat Height	• 18" fixed seat height	No cost	Specify with fixed seat height.
Headrest	• Headrest on high-back chairs only	+\$115	Specify with headrest.
Casters	• Soft, dual-wheel casters for use on hard floors	+\$ 24	Specify with soft casters.



For Canadian Pricing

Multiply U.S. Price by the Canadian price factor.

► See page 1 for details.

Specification Information

	Fixed T-Arms		Enclosed Upholstered Arms		Adjustable T-Arms	
						
Description	Style Number	U.S. Base Price	Style Number	U.S. Base Price	Style Number	U.S. Base Price

High-Back Chairs

Painted Base	499211	\$1798	499212	\$2034	499213	\$2076
Polished Aluminum Base	499221	\$2153	499222	\$2389	499223	\$2431

	Fixed T-Arms		Enclosed Upholstered Arms		Adjustable T-Arms	
						
Description	Style Number	U.S. Base Price	Style Number	U.S. Base Price	Style Number	U.S. Base Price

Mid-Back Chairs

Painted Base	499111	\$1680	499112	\$1916	499113	\$1958
Polished Aluminum Base	499121	\$2035	499122	\$2271	499123	\$2313

**For Canadian Pricing**

Multiply U.S. Price by the Canadian price factor.

► See page 1 for details.

Mansfield

Desk Chairs

Mansfield desk seating is a cost-effective, traditional collection with Chippendale aesthetics. Mansfield desk chairs complement Norfolk wood casegoods.

► See Mansfield guest chair, page 38.

Brass tack accenting is optional.

Seat height adjusts from 18½"H to 21½"H. Pneumatic adjustment mechanism is standard.

Five-arm base with maple base caps is standard.

Antique brass-hooded ball casters are standard.

Welting on back is standard.

Camel back enhances traditional styling.

Arms are solid maple with upholstered arm rests.

Knee-tilt/low front rise mechanism with upright back lock is standard.

Product Details



Mid- and high-back desk chairs are available.

Five-arm base provides optimum balance. It is standard with maple base caps that are stained in the selected wood color.

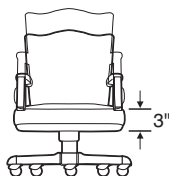
Actual Dimensions

	High-Back Desk Chairs	Mid-Back Desk Chairs
Overall depth	30½"	28½"
Overall width	24½"	24½"
Overall height	43⅞"–46⅜"	38¾"–41¼"
Seat depth	19½"	19½"
Seat width	19"	19"
Back width	21"	21"
Back height from seat	27½"	22½"
Width between arms	19"	19"
Seat to floor height	18½"–21½"	18½"–21½"
Arm height from floor	25⅜"–27⅞"	25⅜"–27⅞"

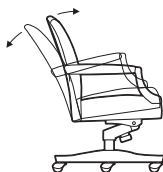
Adjustability Features

- Pneumatic height
- Knee-tilt mechanism
- Upright back lock
- Back tension

Adjustment Features



Pneumatic-height adjustment, standard on all desk chair models, allows seat height adjustment from 18½"H to 21½"H with fingertip pneumatic lever. To lower, hold handle up while seated. To raise, hold handle up and lift your weight off the chair.



Knee-tilt (low front rise) minimizes the rise of the front of the seat when the chair is in a reclined position, allowing the user's feet to remain on the floor. This feature reduces pressure under the thighs, allowing for continuous blood circulation.



Back tension control varies reclining back support from light to firm and adjusts by turning knob. Turn knob clockwise to decrease tension, counterclockwise to increase.

Tip: Be sure to unlock (release) the variable back stop before adjusting the back tension.

Upright back lock. To lock back upright, push lever down while sitting upright. To release back lock, pull lever up while sitting upright.

Surface Materials

Upholstery

- Vinyl
- Fabric
- Fabric with soil-retardant treatment (option)
- Leather
- COM
- COL

Arms

- Wood with upholstered arm caps

Base and column

- Wood base caps and black column

Frame

- Wood

Tip: Arms and base caps are constructed of solid maple. Finishes applied to maple will match the color of stains applied to oak, walnut, or cherry, but will not show the same natural grain.

- Customiz stain on wood (option)

Casters

- Antique brass only

Wood touch-up kits

- Available in specific finishes for field repairs
- ▶ Page 80

All Steelcase seating with standard upholstery fabrics complies with requirements of the State of California Technical Bulletin 117. All standard seating is labeled to be in compliance with California 117.

Programs & Services

▶ See the *Surface Materials Reference Manual* for further detail about programs and services offered for seating.

The Customer's Own Material (COM & COL)

Program offers the opportunity for customers to select fabrics and leather that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Avoid pattern fabrics and heavily grained leathers. Through the COM & COL program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM & COL fabric and leather directly from the textile manufacturer. For up-to-date information regarding fabric test results for all COM & COL fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the upcharge.)

- Jacks
- Link
- Spyder

For information on soil retardant fabrics on Select Surfaces, please refer to the *Surface Materials Reference Manual*.

Soil-retardant treatment is available on all other seating fabrics at an additional upcharge per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

Contact your Steelcase Solutions Fulfillment Team Representative at 1.888.STEELCASE (1.888.783.3522) or send an e-mail to lineone@steelcase.com.

Resources

Traditional Brochure
Form number S11196

Chairs for People at Work
Form number S11347

Quick Ship Guide

Casegoods and Seating Delivered in 12 Days
Form number S3461

Mansfield Desk Chairs

	Standard Includes	Required to Specify
► Need help? Product details, page 18	• Back tension control • Knee-tilt mechanism • Upright back lock • Upholstery: fabric price group 1 • Five-arm base: maple base caps • Column: black only • Antique brass-hooded hard-composition ball casters	1 Style number 2 Wood color number for base caps and arms 3 Fabric color number for upholstery 4 Options, if selected (see below) ► See <i>Surface Materials</i> , page 72.

	Options	U.S. Price	Required to Specify
Surface Materials	Upholstery		
	• Fabric price group 1	No cost	Specify fabric color number.
	• Fabric price group 2	+\$ 36	Specify fabric color number.
	• Fabric price group 3	+\$117	Specify fabric color number.
	• Fabric price group 4	+\$147	Specify fabric color number.
	• Fabric price group 5	+\$202	Specify fabric color number.
	• Fabric price group 6	+\$256	Specify fabric color number.
	• Fabric price group 7	+\$304	Specify fabric color number.
	• Fabric price group 8	+\$445	Specify fabric color number.
	• Fabric price group 9	+\$570	Specify fabric color number.
	• Fabric price group 10	+\$696	Specify fabric color number.
	• Leather price group	+\$991	Specify leather color number.
	• Customer's Own Material (COM)	+\$ 53	► See <i>Surface Materials Reference Manual</i> .
	• Customer's Own Leather (COL)	+\$ 53	► See <i>Surface Materials Reference Manual</i> .
	• Soil-retardant treatment applied to upholstery fabric	+\$ 24	Specify with soil-retardant treatment.
	Brass tacks	+\$ 55	Add suffix B to the style number.
	Frame		
	• Customiz stain on wood	No cost	Specify with Customiz stain. ► See <i>Surface Materials Reference Manual</i> .

Specification Information

	High-Back Desk Chair		Mid-Back Desk Chair	
				
Description	Style Number	U.S. Base Price	Style Number	U.S. Base Price
Pneumatic-height adjustment	140	\$1415	141	\$1257



For Canadian Pricing
Multiply U.S. Price by the Canadian price factor.
► See page 1 for details.

Guest Seating

Alcove	22
Collaboration	26
England	30
Escapade	34
Mansfield	38
Mingle	42
Oriana	46
Sawyer	50
Snodgrass	54
Terrazzo	58
Topaz	62

Alcove

Alcove is a contemporary guest chair with upholstered seat and back.

Frame is European beech wood.

Back and seat are fully upholstered.

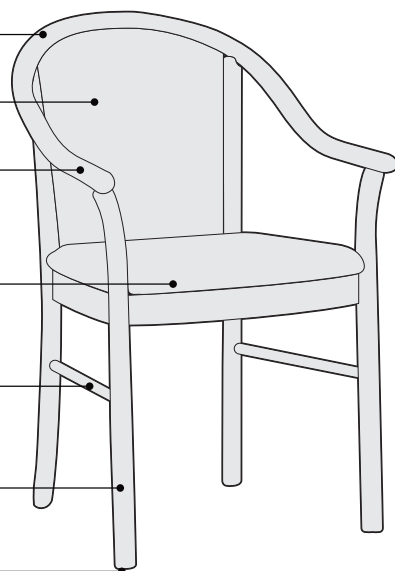
Arms are one-piece solid wood construction and form a gentle curve to provide comfortable seating.

Upholstered seat features a webbed panel construction.

Stretcher rails provide additional support.

Legs are solid wood.

Glides are 1/2" in diameter.



Actual Dimensions

Overall depth	22"
Overall width	22 1/2"
Overall height	34"
Seat depth	16 1/4"
Seat width	16"
Back width	15 1/2"
Back height	17"
Width between arms	16 1/2"
Seat to floor height	18"
Arm height from floor	25"

Surface Materials

Upholstery

- Fabric
- Fabric with soil-retardant treatment (option)
- Leather
- COM
- COL

Frame

- European Beech
- Tip: Wood finishes applied to beech will match the color of stains applied to oak, walnut, or cherry but will not have the same natural grain.*

Glides

- Stainless steel only

Wood touch-up kits

- Available in specific finishes for field repairs
- ▶ Page 80

All Steelcase seating with standard upholstery fabrics complies with requirements of the State of California Technical Bulletin 117. All standard seating is labeled to be in compliance with California 117.

Programs & Services

▶ See the *Surface Materials Reference Manual* for further detail about programs and services offered for seating.

The Customer's Own Material (COM & COL)

Program offers the opportunity for customers to select fabrics and leather that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Avoid pattern fabrics and heavily grained leathers. Through the COM & COL program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM & COL fabric and leather directly from the textile manufacturer. For up-to-date information regarding fabric test results for all COM & COL fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the upcharge.)

- Jacks
- Link
- Spyder

For information on soil retardant fabrics on Select Surfaces, please refer to the *Surface Materials Reference Manual*.

Soil-retardant treatment is available on all other seating fabrics at an additional upcharge per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

Contact your Steelcase Solutions Fulfillment Team Representative at 1.888.STEELCASE (1.888.783.3522) or send an e-mail to lineone@steelcase.com.

Alcove Brochure
Form number S3012

Resources

Quick Ship Guide

Casegoods and Seating Delivered in 12 Days
Form number S3461

Alcove Guest Chair



Standard Includes		Required to Specify	
► Need help? Product details, page 22	• Frame: European Beech • Upholstery: fabric price group 1 • 1/2"-diameter glides: stainless steel only	1 Style number 2 Wood color number for frame 3 Fabric color number for upholstery 4 Options, if selected (see below) ► See <i>Surface Materials</i>, page 72.	
Options	U.S. Price	Required to Specify	
Surface Materials			
Upholstery			
• Fabric price group 1	No cost	Specify fabric color number.	
• Fabric price group 2	+\$ 25	Specify fabric color number.	
• Fabric price group 3	+\$ 53	Specify fabric color number.	
• Fabric price group 4	+\$ 83	Specify fabric color number.	
• Fabric price group 5	+\$103	Specify fabric color number.	
• Fabric price group 6	+\$118	Specify fabric color number.	
• Fabric price group 7	+\$149	Specify fabric color number.	
• Fabric price group 8	+\$191	Specify fabric color number.	
• Fabric price group 9	+\$237	Specify fabric color number.	
• Fabric price group 10	+\$310	Specify fabric color number.	
• Leather price group	+\$445	Specify leather color number.	
• Customer's Own Material (COM)	+\$ 16	► See <i>Surface Materials Reference Manual</i> .	
• Customer's Own Leather (COL)	+\$ 16	► See <i>Surface Materials Reference Manual</i> .	
• Soil-retardant treatment applied to upholstery fabric	+\$ 24	Specify <i>with soil-retardant treatment</i> .	
Wood			
• Customiz stain on wood	No cost	Specify <i>with Customiz stain</i> .	
		► See <i>Surface Materials Reference Manual</i> .	

Specification Information

Style Number	U.S. Base Price
G20	\$702



For Canadian Pricing
Multiply U.S. Price by the
Canadian price factor.
► See page 1 for details.

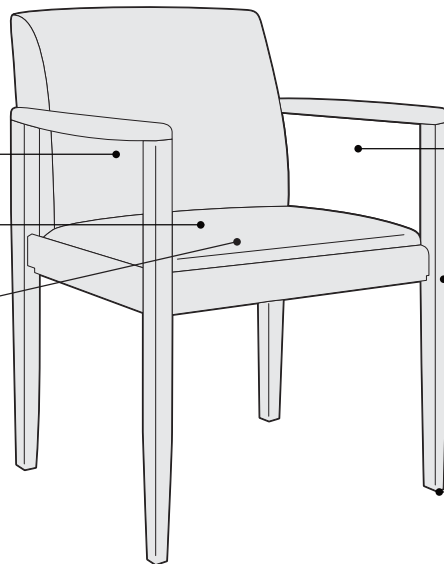
Collaboration

Collaboration guest chairs, designed by Dennie Pimental and John Duffy, have a classic design that is ideal for conference room, reception area, and dining room seating, or as guest seating in a workstation. Several arm inserts are available to create different visual details.

Inserts can match or contrast with frame color.

Back and seat are fully upholstered.

Upholstered seat features a webbed panel construction.



Arms may be enclosed with upholstery or European Beech inserts, or left open.

Frame is European Beech.

Glides are 1/2" diameter.

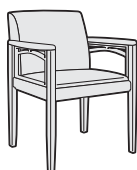
Actual Dimensions

Overall depth	24 1/4"
Overall width	22 1/2"
Overall height	31 1/2"
Seat depth	17"
Seat width	18 3/4"
Back width	18 3/4"
Back height	13 3/4"
Width between arms	18 3/4"
Seat to floor height	18"
Arm height from floor	25 1/2"

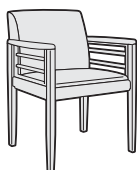
Product Details



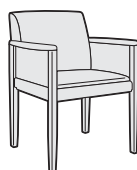
Open-arm chair is the simplest variation in the Collaboration family.



Arcade chair inserts introduce an arched motif.



Ladder chair inserts establish a strong horizontal direction.



Upholstered inserts enclose the arms with fabric-covered panels.

All inserts are factory-installed.

All chairs are available with plain hardwood arms.

Surface Materials

Upholstery

- Fabric
- Fabric with soil-retardant treatment (option)
- Leather
- COM
- COL

Frame

- European Beech
- Tip: Wood finishes applied to European Beech will match the color of stains applied to oak, walnut, or cherry but will not show the same natural grain.*
- Customiz stain (option)

Inserts

- Upholstery
- European Beech
- Customiz stain (option)

Glides

- Stainless steel only

Wood touch-up kits

- Available in specific finishes for field repairs
- Page 80

All Steelcase seating with standard upholstery fabrics complies with requirements of the State of California Technical Bulletin 117. All standard seating is labeled to be in compliance with California 117.

Programs & Services

- See the *Surface Materials Reference Manual* for further detail about programs and services offered for seating.

The Customer's Own Material (COM & COL) Program

offers the opportunity for customers to select fabrics and leather that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Avoid pattern fabrics and heavily grained leathers. Through the COM & COL program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM & COL fabric and leather directly from the textile manufacturer. For up-to-date information regarding fabric test results for all COM & COL fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the upcharge.)

- Jacks
- Link
- Spyder

For information on soil retardant fabrics on Select Surfaces, please refer to the *Surface Materials Reference Manual*.

Soil-retardant treatment is available on all other seating fabrics at an additional upcharge per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

Contact your Steelcase Solutions Fulfillment Team Representative at 1.888.STEELCASE (1.888.783.3522) or send an e-mail to lineone@steelcase.com.

Resources

Collaboration Brochure
Form number S11078

Chairs for People at Work
Form number S11347

Quick Ship Guide

Casegoods and Seating Delivered in 12 Days
Form number S3461

Collaboration Guest Chairs



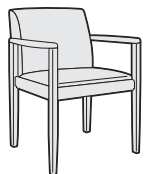
	Standard Includes	Required to Specify
► Need help? Product details, page 26	• Frame: European Beech • Upholstery on seat and back: fabric price group 1 • Inserts, if selected: upholstery or European Beech • Glides: stainless steel only	1 Style number 2 Fabric color number for upholstery 3 Wood color number for frame 4 Wood color number for inserts, if selected 5 Options, if selected (see below) ► See <i>Surface Materials</i> , page 72.

	Options	U.S. Price	Required to Specify
Surface Materials	Upholstery		
	• Fabric price group 1	No cost	Specify fabric color number.
	• Fabric price group 2	+\$ 25	Specify fabric color number.
	• Fabric price group 3	+\$ 53	Specify fabric color number.
	• Fabric price group 4	+\$ 83	Specify fabric color number.
	• Fabric price group 5	+\$118	Specify fabric color number.
	• Fabric price group 6	+\$171	Specify fabric color number.
	• Fabric price group 7	+\$202	Specify fabric color number.
	• Fabric price group 8	+\$297	Specify fabric color number.
	• Fabric price group 9	+\$380	Specify fabric color number.
	• Fabric price group 10	+\$464	Specify fabric color number.
	• Leather price group	+\$445	Specify leather color number.
	• Customer's Own Material (COM)	+\$ 32	► See <i>Surface Materials Reference Manual</i> .
	• Customer's Own Leather (COL)	+\$ 32	► See <i>Surface Materials Reference Manual</i> .
	• Soil-retardant treatment applied to upholstery fabric	+\$ 24	Specify <i>with soil-retardant treatment</i> .
	Frame		
	• Customiz stain on wood	No cost	Specify <i>with Customiz stain</i> . ► See <i>Surface Materials Reference Manual</i> .



For Canadian Pricing
 Multiply U.S. Price by the
 Canadian price factor.
 ► See page 1 for details.

Specification Information



Open



Description	Style Number	U.S. Base Price
Wood arms	120	\$ 902

Arcade Insert



Description	Style Number	U.S. Base Price
Wood arms	120D	\$1000

Ladder Insert



Description	Style Number	U.S. Base Price
Wood arms	120L	\$1000

Upholstered Insert



Description	Style Number	U.S. Base Price
Wood arms	120U	\$1000



For Canadian Pricing
 Multiply U.S. Price by the
 Canadian price factor.
 ▶ See page 1 for details.

England

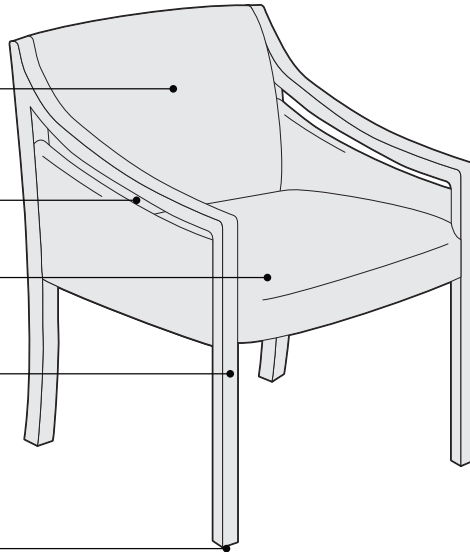
England chair, designed by Burt England, is lightweight, comfortable, and durable. The flowing lines of the chair provide an aesthetically pleasing appearance for transitional and contemporary settings.

Back and seat are fully upholstered.

Arms may be enclosed with upholstery or left open.

Upholstered seat features a webbed panel construction.

Arms and front legs are formed by a continuous ribbon of maple.



Glides are 1/2" diameter.

Actual Dimensions

	Open arms	Enclosed arms
Overall depth	24 1/4"	24 1/4"
Overall width	22 1/4"	22 1/4"
Overall height	32 1/2"	32 1/2"
Seat depth	18 1/2"	18 1/2"
Seat width	20 3/4"	19 3/4"
Back width	20 3/4"	19 3/4"
Back height	15 3/4"	15 3/4"
Width between arms	19 3/4"	19 3/4"
Seat to floor height	18 1/2"	18 1/2"
Arm height from floor	24 3/4"	24 3/4"

Surface Materials

Upholstery

- Vinyl
- Fabric
- Fabric with soil-retardant treatment (option)
- Leather
- COM
- COL

Frame

- Maple

Tip: Wood finishes applied to maple will match the color of stains applied to oak, walnut, or cherry but will not show the same natural grain.

- Customiz stain on wood (option)

Glides

- Stainless steel only

Wood touch-up kits

- Available in specific finishes for field repairs
- Page 80

All Steelcase seating with standard upholstery fabrics complies with requirements of the State of California Technical Bulletin 117. All standard seating is labeled to be in compliance with California 117.

Programs & Services

► See the *Surface Materials Reference Manual* for further detail about programs and services offered for seating.

The Customer's Own Material (COM & COL)

Program offers the opportunity for customers to select fabrics and leather that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Avoid pattern fabrics and heavily grained leathers. Through the COM & COL program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM & COL fabric and leather directly from the textile manufacturer. For up-to-date information regarding fabric test results for all COM & COL fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the upcharge.)

- Jacks
- Link
- Spyder

For information on soil retardant fabrics on Select Surfaces, please refer to the *Surface Materials Reference Manual*.

Soil-retardant treatment is available on all other seating fabrics at an additional upcharge per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select “Soil-Retardant Treatment” under “Optional Accessories.” Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

Contact your Steelcase Solutions Fulfillment Team Representative at 1.888.STEELCASE (1.888.783.3522) or send an e-mail to lineone@steelcase.com.

Resources

England Brochure
Form number S3007

Quick Ship Guide

Casegoods and Seating
Delivered in 12 Days
Form number S3461

England Guest Chairs

Standard Includes		Required to Specify
► Need help? Product details, page 30	• Frame: maple • Upholstery: fabric price group 1 • Glides: stainless steel only	1 Style number 2 Fabric color number for upholstery 3 Wood color number for frame 4 Options, if selected (see below) ► See <i>Surface Materials</i> , page 72.

Options	U.S. Price	Required to Specify
Surface Materials		
Upholstery		
• Fabric price group 1	No cost	Specify fabric color number.
• Fabric price group 2	+\$ 25	Specify fabric color number.
• Fabric price group 3	+\$ 53	Specify fabric color number.
• Fabric price group 4	+\$ 83	Specify fabric color number.
• Fabric price group 5	+\$118	Specify fabric color number.
• Fabric price group 6	+\$171	Specify fabric color number.
• Fabric price group 7	+\$202	Specify fabric color number.
• Fabric price group 8	+\$297	Specify fabric color number.
• Fabric price group 9	+\$380	Specify fabric color number.
• Fabric price group 10	+\$464	Specify fabric color number.
• Leather price group for open-arm chairs	+\$445	Specify leather color number.
• Leather price group for enclosed-arm chairs	+\$670	Specify leather color number.
• Customer's Own Material (COM)	+\$ 32	► See <i>Surface Materials Reference Manual</i> .
• Customer's Own Leather (COL)	+\$ 32	► See <i>Surface Materials Reference Manual</i> .
• Soil-retardant treatment applied to upholstery fabric	+\$ 24	Specify with soil-retardant treatment.
Frame		
• Customiz stain on wood	No cost	Specify with Customiz stain. ► See <i>Surface Materials Reference Manual</i> .

Specification Information

Open Arms



Style Number	U.S. Base Price
0114	\$1362

Enclosed Arms



Style Number	U.S. Base Price
0113	\$1474



For Canadian Pricing

Multiply U.S. Price by the Canadian price factor.

► See page 1 for details.

Escapade

Escapade contemporary guest chairs are available with upholstered or wood slat backs.

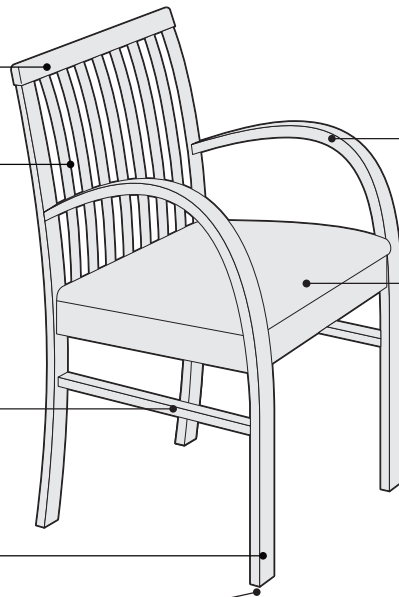
Frame is European beech wood.

Back is fully upholstered front and back or with vertical wood slats.

Stretcher rails provide additional support.

Legs are solid wood.

Glides are 1/2" in diameter.



Arms have an open arch that flows into the front legs. Finger joint is used in construction.

Upholstered seat features a webbed panel construction.

Product Details



Two models are available—upholstered back or vertical-slat wood back.

Surface Materials

Upholstery

- Fabric
- Fabric with soil-retardant treatment (option)
- Leather
- COM
- COL

Frame

- European Beech
- Tip: Wood finishes applied to beech will match the color of stains applied to oak, walnut, or cherry but will not have the same natural grain.*

Glides

- Stainless steel only

Wood touch-up kits

- Available in specific finishes for field repairs
- Page 80

All Steelcase seating with standard upholstery fabrics complies with requirements of the State of California Technical Bulletin 117. All standard seating is labeled to be in compliance with California 117.

Actual Dimensions

Overall depth 22 1/2"

Overall width 23 1/2"

Overall height 35"

Seat depth 17 1/2"

Seat width 21 1/2"

Back width 20 1/4"

Back height 16 3/4"

Width between arms 19"

Seat to floor height 18 1/4"

Arm height from floor 28 1/2"

Programs & Services

► See the *Surface Materials Reference Manual* for further detail about programs and services offered for seating.

The Customer's Own Material (COM & COL)

Program offers the opportunity for customers to select fabrics and leather that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Avoid pattern fabrics and heavily grained leathers. Through the COM & COL program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM & COL fabric and leather directly from the textile manufacturer. For up-to-date information regarding fabric test results for all COM & COL fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the upcharge.)

- Jacks
- Link
- Spyder

For information on soil retardant fabrics on Select Surfaces, please refer to the *Surface Materials Reference Manual*.

Soil-retardant treatment is available on all other seating fabrics at an additional upcharge per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

Contact your Steelcase Solutions Fulfillment Team Representative at 1.888.STEELCASE (1.888.783.3522) or send an e-mail to lineone@steelcase.com.

Resources

Escapade Brochure
Form number S11074

Chairs for People at Work
Form number S11347

Quick Ship Guide

Casegoods and Seating Delivered in 12 Days
Form number S3461

Escapade Guest Chairs

	Standard Includes	Required to Specify
► Need help? Product details, page 34	• Frame: European Beech • Slat back, if selected: European Beech • Upholstery for seat and cushioned back, if selected: fabric price group 1 • 1/2"-diameter glides: stainless steel only	1 Style number 2 Wood color number for frame 3 Fabric color number for upholstery 4 Options, if selected (see below) ► See <i>Surface Materials</i> , page 72.

	Options	U.S. Price	Required to Specify
Surface Materials	Upholstery		
	• Fabric price group 1	No cost	Specify fabric color number.
	• Fabric price group 2	+\$ 25	Specify fabric color number.
	• Fabric price group 3	+\$ 53	Specify fabric color number.
	• Fabric price group 4	+\$ 83	Specify fabric color number.
	• Fabric price group 5	+\$118	Specify fabric color number.
	• Fabric price group 6	+\$171	Specify fabric color number.
	• Fabric price group 7	+\$202	Specify fabric color number.
	• Fabric price group 8	+\$297	Specify fabric color number.
	• Fabric price group 9	+\$380	Specify fabric color number.
	• Fabric price group 10	+\$464	Specify fabric color number.
	• Leather price group for slat-back chair	+\$237	Specify leather color number.
	• Leather price group for upholstered-back chair	+\$445	Specify leather color number.
	• Customer's Own Material (COM)	+\$ 32	► See <i>Surface Materials Reference Manual</i> .
	• Customer's Own Leather (COL)	+\$ 32	► See <i>Surface Materials Reference Manual</i> .
	• Soil-retardant treatment applied to upholstery fabric	+\$ 24	Specify with soil-retardant treatment.
Wood			
	• Customiz stain on wood	No cost	Specify with Customiz stain. ► See <i>Surface Materials Reference Manual</i> .

Specification Information

Chair with Wood Slat Back



• Style Number	• U.S. Base Price
G23	\$1088

Chair with Upholstered Cushioned Back



• Style Number	• U.S. Base Price
G22	\$1028

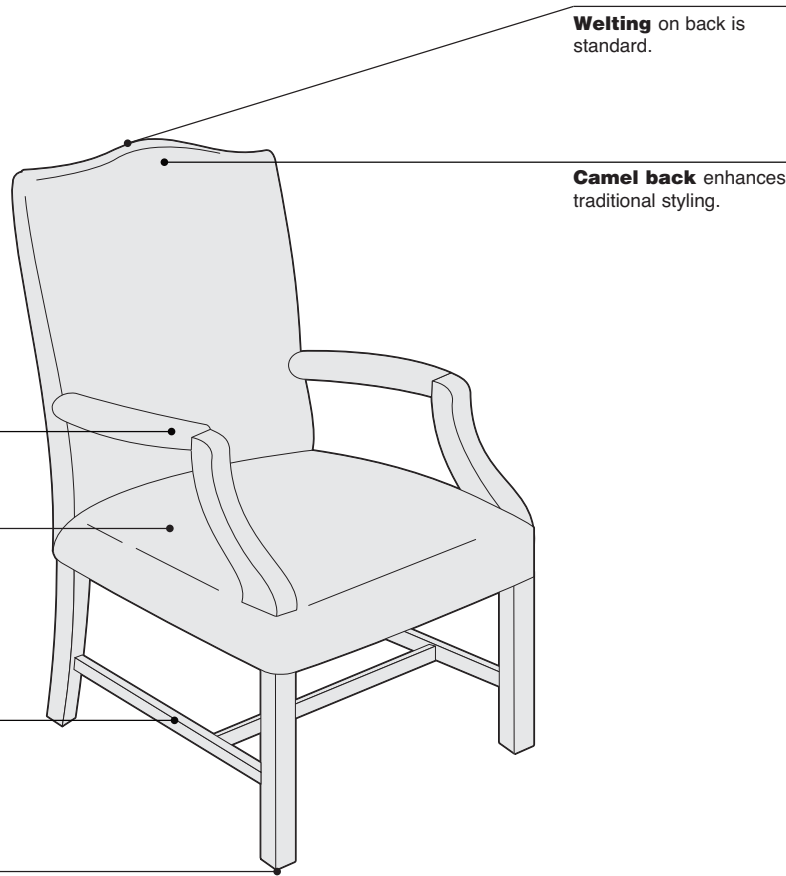


For Canadian Pricing
 Multiply U.S. Price by the Canadian price factor.
 ► See page 1 for details.



Mansfield

Mansfield guest chairs provide a cost-effective solution for conference or reception seating where traditional Chippendale styling is desired. ▶ See Mansfield desk chairs, page 18.



Arms are maple with upholstered arm rests.

Upholstered seat features a webbed panel construction.

Stretcher rails provide additional support.

Glides are 1/2" diameter.

Welting on back is standard.

Camel back enhances traditional styling.

Product Details

Brass tack accenting is optional on chairs with upholstered seat and back.

Surface Materials

Upholstery

- Vinyl
- Fabric
- Fabric with soil-retardant treatment (option)
- Leather
- COM
- COL

Frame

- Maple
- Tip: Finishes applied to maple will match the color of stains applied to oak, walnut, or cherry, but will not show the same natural grain.*
- Customiz stain on wood (option)

Glides

- Stainless steel only

Wood touch-up kits

- Available in specific finishes for field repairs
- ▶ Page 80

All Steelcase seating with standard upholstery fabrics complies with requirements of the State of California Technical Bulletin 117. All standard seating is labeled to be in compliance with California 117.

Actual Dimensions

Upholstered Guest Chairs

Overall depth	27"
Overall width	24½"
Overall height	37½"
Seat depth	19½"
Seat width	19"
Back width	21"
Back height from seat	22½"
Width between arms	19"
Seat to floor height	19"
Arm height from floor	24½"

Programs & Services

► See the *Surface Materials Reference Manual* for further detail about programs and services offered for seating.

The Customer's Own Material (COM & COL) Program

offers the opportunity for customers to select fabrics and leather that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Avoid pattern fabrics and heavily grained leathers. Through the COM & COL program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM & COL fabric and leather directly from the textile manufacturer. For up-to-date information regarding fabric test results for all COM & COL fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the upcharge.)

- Jacks
- Link
- Spyder

For information on soil retardant fabrics on Select Surfaces, please refer to the *Surface Materials Reference Manual*.

Soil-retardant treatment is available on all other seating fabrics at an additional upcharge per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

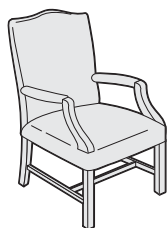
Contact your Steelcase Solutions Fulfillment Team Representative at 1.888.STEELCASE (1.888.783.3522) or send an e-mail to lineone@steelcase.com.

Resources

Mansfield Brochure
Form number S10485

Mansfield Guest Chair

Upholstered Chair



Standard Includes		Required to Specify	
► Need help? Product details, page 38	- Frame: maple - Upholstery: fabric price group 1 - Glides: stainless steel only	1 Style number 2 Fabric color number for upholstery 3 Wood color number for frame 4 Options, if selected (see below) ► See <i>Surface Materials</i>, page 72.	
Options		U.S. Price	Required to Specify
Surface Materials	Upholstery		
	• Fabric price group 1	No cost	Specify fabric color number.
	• Fabric price group 2	+\$ 36	Specify fabric color number.
	• Fabric price group 3	+\$117	Specify fabric color number.
	• Fabric price group 4	+\$147	Specify fabric color number.
	• Fabric price group 5	+\$202	Specify fabric color number.
	• Fabric price group 6	+\$256	Specify fabric color number.
	• Fabric price group 7	+\$304	Specify fabric color number.
	• Fabric price group 8	+\$445	Specify fabric color number.
	• Fabric price group 9	+\$570	Specify fabric color number.
	• Fabric price group 10	+\$696	Specify fabric color number.
	• Leather price group	+\$991	Specify leather color number.
	• Customer's Own Material (COM)	+\$ 53	► See <i>Surface Materials Reference Manual</i> .
	• Customer's Own Leather (COL)	+\$ 53	► See <i>Surface Materials Reference Manual</i> .
	• Soil-retardant treatment applied to upholstery fabric	+\$ 24	Specify with soil-retardant treatment.
Brass tacks			
• Brass tack accenting		+\$ 55	Add suffix B to the style number.
Frame			
• Customiz stain		No cost	Specify with Customiz stain. ► See <i>Surface Materials Reference Manual</i> .

Specification Information

• Style Number	• U.S. Base Price
142	\$997



For Canadian Pricing

Multiply U.S. Price by the Canadian price factor.

► See page 1 for details.

Mingle

Mingle guest chairs, designed by Bill Schacht and Lynda Chesser, have a tailored appearance that is sophisticated and pure in design, yet simple in scale. Mingle's design addresses a broad set of applications from an open plan systems environment to a closed office setting.

Exposed maple plywood back panel provides enhanced lumbar support to achieve a high level of comfort.

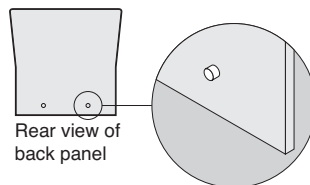
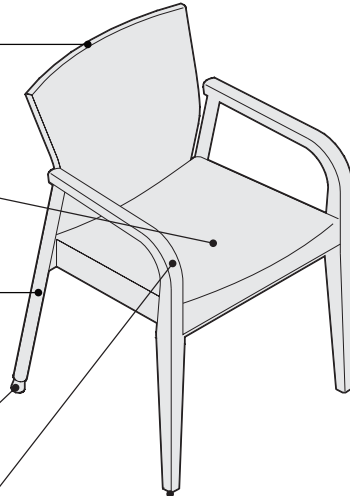
Upholstered seat features a webbed-panel construction.

Back legs and seat frame are metal for additional strength and durability. Legs are standard in black. Nickel powdercoat is available as an option.

Foot cap is standard with nickel finish.

Arms taper to flow into front legs.

Glides are 1/2" diameter on front legs and 1" diameter on back legs.



Rear view of back panel

Metal button fasteners located at bottom of back panel secure seat and back attachment while providing an additional element of design.

Surface Materials

Seat

- Fabric
- Fabric with soil-retardant treatment (option)
- Leather
- COM
- COL

Back legs

- Black
- Nickel (option)

Back, arms, and front legs

- Maple plywood
- Customiz stain (option)

Metal button fasteners

- Nickel color only

Foot caps on back legs

- Nickel color only

Glides

- Stainless steel on front legs
- Nylon on back legs

Wood touch-up kits

- Available in specific finishes for field repairs

► Page 80

All Steelcase seating with standard upholstery fabrics complies with requirements of the State of California Technical Bulletin 117. All standard seating is labeled to be in compliance with California 117.

Actual Dimensions

Overall depth	22 1/8"
Overall width	22 1/4"
Overall height	32"
Seat depth	17 1/2"
Seat width	17 7/8"
Back width	17 1/4"
Back height	14"
Width between arms	19"
Seat to floor height	17 1/2"
Arm height from floor	25 1/2"

Programs & Services

► See the *Surface Materials Reference Manual* for further detail about programs and services offered for seating.

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- Visit www.steelcase.com

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the upcharge.)

- Jacks
- Link
- Spyder

For information on soil retardant fabrics on Select Surfaces, please refer to the *Surface Materials Reference Manual*.

Soil-retardant treatment is available on all other seating fabrics at an additional upcharge per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

Contact your Steelcase Solutions Fulfillment Team Representative at 1.888.STEELCASE (1.888.783.3522) or send an e-mail to lineone@steelcase.com.

Resources

Mingle Brochure

Form number S10880

Mingle Guest Chair



	Standard Includes	Required to Specify
► Need help? Product details, page 42	• Back, arms, and front legs: maple • Back legs: black • Upholstery: fabric price group 1 • Glides: stainless steel on front legs, nylon on back legs	1 Style number 2 Wood color number for frame 3 Fabric color number for upholstery 4 Options, if selected (see below) ► See <i>Surface Materials</i> , page 72.

	Options	U.S. Price	Required to Specify
Surface Materials	Upholstery		
	• Fabric price group 1	No cost	Specify fabric color number.
	• Fabric price group 2	+\$ 25	Specify fabric color number.
	• Fabric price group 3	+\$ 53	Specify fabric color number.
	• Fabric price group 4	+\$ 83	Specify fabric color number.
	• Fabric price group 5	+\$103	Specify fabric color number.
	• Fabric price group 6	+\$118	Specify fabric color number.
	• Fabric price group 7	+\$149	Specify fabric color number.
	• Fabric price group 8	+\$191	Specify fabric color number.
	• Fabric price group 9	+\$237	Specify fabric color number.
	• Fabric price group 10	+\$310	Specify fabric color number.
	• Leather price group	+\$237	Specify leather color number.
	• Customer's Own Material (COM)	+\$ 16	► See <i>Surface Materials Reference Manual</i> .
	• Customer's Own Leather (COL)	+\$ 16	► See <i>Surface Materials Reference Manual</i> .
	• Soil-retardant treatment applied to upholstery fabric	+\$ 24	Specify with soil-retardant treatment.
	Frame		
	• Customiz stain on wood	No cost	Specify with Customiz stain. ► See <i>Surface Materials Reference Manual</i> .
	Legs		
	• Nickel	+\$ 29	Specify with 7026 Nickel.

Specification Information	
• Style Number	• U.S. Base Price
MNGLB	\$1033



For Canadian Pricing
 Multiply U.S. Price by the
 Canadian price factor.
 ► See page 1 for details.

Oriana

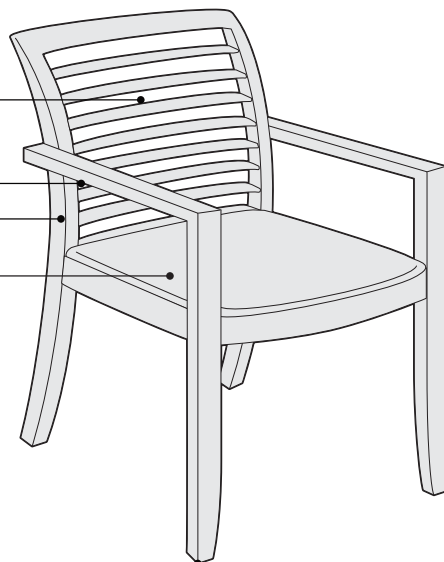
Oriana, designed by David Jenkins, is an interpretation of early ladder-back and slat-back seating designs. Its classic styling is suitable for both transitional and contemporary interiors.

Back is available in three design variations.

Arms are open.

Frame is European Beech.

Upholstered seat features a webbed panel construction.



Glides are 1/2" diameter.

Product Details

Back is available with horizontal slats, vertical slats, or closed upholstered construction.

Surface Materials

Upholstery

- Fabric
- Fabric with soil-retardant treatment (option)
- Leather
- COM
- COL

Frame

- European Beech
- Tip: Wood finishes applied to European Beech will match the color of stains applied to oak, walnut, or cherry but will not show the same natural grain.*
- Customiz stain (option)

Glides

- Stainless steel only

Wood touch-up kits

- Available in specific finishes for field repairs
- ▶ Page 80

All Steelcase seating with standard upholstery fabrics complies with requirements of the State of California Technical Bulletin 117. All standard seating is labeled to be in compliance with California 117.

Actual Dimensions

Overall depth	23 ⁷ / ₈ "
Overall width	23 ¹ / ₄ "
Overall height	34 ³ / ₈ "
Seat depth	17 ⁷ / ₈ "
Seat width	20"
Back width	18"
Back height	15 ⁵ / ₈ "
Width between arms	19"
Seat to floor height	18 ³ / ₄ "
Arm height from floor	25 ³ / ₈ "

Programs & Services

► See the *Surface Materials Reference Manual* for further detail about programs and services offered for seating.

The Customer's Own Material (COM & COL)

Program offers the opportunity for customers to select fabrics and leather that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Avoid pattern fabrics and heavily grained leathers. Through the COM & COL program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM & COL fabric and leather directly from the textile manufacturer. For up-to-date information regarding fabric test results for all COM & COL fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric with-out affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the upcharge.)

- Jacks
- Link
- Spyder

For information on soil retardant fabrics on Select Surfaces, please refer to the *Surface Materials Reference Manual*.

Soil-retardant treatment is available on all other seating fabrics at an additional upcharge per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

Contact your Steelcase Solutions Fulfillment Team Representative at 1.888.STEELCASE (1.888.783.3522) or send an e-mail to lineone@steelcase.com.

Resources

Oriana Brochure
Form number S11079

Oriana Guest Chairs

Standard Includes		Required to Specify
► Need help? Product details, page 46	• Frame: European Beech • Upholstery: fabric price group 1 • Glides: stainless steel only	1 Style number 2 Fabric color number for upholstery 3 Wood color number for frame 4 Options, if selected (see below) ► See <i>Surface Materials</i> , page 72.

Options	U.S. Price	Required to Specify
Surface Materials Upholstery • Fabric price group 1 • Fabric price group 2 • Fabric price group 3 • Fabric price group 4 • Fabric price group 5 • Fabric price group 6 • Fabric price group 7 • Fabric price group 8 • Fabric price group 9 • Fabric price group 10 • Leather price group for slat-back chair • Leather price group for upholstered-back chair • Customer's Own Material (COM) • Customer's Own Leather (COL) • Soil-retardant treatment applied to upholstery fabric	No cost +\$ 25 +\$ 53 +\$ 83 +\$118 +\$171 +\$202 +\$297 +\$380 +\$464 +\$237 +\$445 +\$ 32 +\$ 32 +\$ 24	Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify leather color number. Specify leather color number. ► See <i>Surface Materials Reference Manual</i> . ► See <i>Surface Materials Reference Manual</i> . Specify with soil-retardant treatment.
Frame • Customiz stain on wood	No cost	Specify with Customiz stain. ► See <i>Surface Materials Reference Manual</i> .

Specification Information

Vertical Slat Back



Style Number	U.S. Base Price
0202	\$1392

Horizontal Slat Back



Style Number	U.S. Base Price
0204	\$1392

Fully Upholstered Back



Style Number	U.S. Base Price
0205	\$1340



For Canadian Pricing
 Multiply U.S. Price by the
 Canadian price factor.
 ► See page 1 for details.

Sawyer

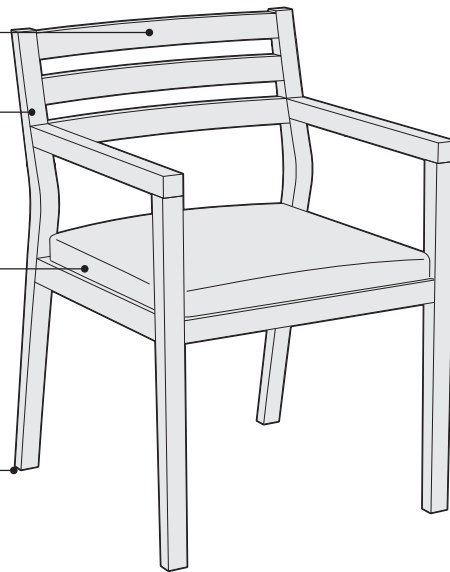
Sawyer, clean lines and simple forms create this solid wood guest chair. Contemporary, durable, and perfect for private offices and public spaces.

Back has horizontal wood slots.

Frame is European beech wood.

Upholstered seat features a webbed panel construction.

Glides are 1/2" diameter.



Surface Materials

Upholstery

- Fabric
- Fabric with soil-retardant treatment (option)
- Leather
- COM
- COL

Frame

- European Beech
- Tip: Wood finishes applied to beech will match the color of stains applied to oak, walnut, or cherry but will not show the same natural grain.*

Glides

- Stainless steel only

Wood touch-up kits

- Available in specific finishes for field repairs
- ▶ Page 80

All Steelcase seating with standard upholstery fabrics complies with requirements of the State of California Technical Bulletin 117. All standard seating is labeled to be in compliance with California 117.

Actual Dimensions

Overall depth	22½"
Overall width	22½"
Overall height	32½"
Seat depth	18"
Seat width	19⅞"
Back width	22¼"
Back height	15⅜"
Back lumbar height	7"
Width between arms	19½"
Seat-to-floor height	18⅝"
Arm height from floor	26½"

Programs & Services

► See the *Surface Materials Reference Manual* for further detail about programs and services offered for seating.

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- Jacks
- Link
- Spyder

For information on soil retardant fabrics on Select Surfaces, please refer to the *Surface Materials Reference Manual*.

Soil-retardant treatment is available on all other seating fabrics at an additional upcharge per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

Contact your Steelcase Solutions Fulfillment Team Representative at 1.888.STEELCASE (1.888.783.3522) or send an e-mail to lineone@steelcase.com.

Sawyer Wood Guest Chair



Tip: Due to natural variations in wood, finished products may vary in color texture and grain.

Tip: Wood color 3522 Clear is a clear coat. Therefore, the natural variations in European beech will be visible.

Tip: 3522 Clear coordinates with Marbled Maple laminate.

Standard Includes	Required to Specify
▶ Need help? Product details, page 50 • Upholstered seat: fabric price group 1 • Webbed panel construction seat for added comfort • Frame: wood (European beech) • Back with horizontal slats • Glides	1 Style number 2 Fabric color number for upholstery 3 Wood color number for frame 4 Options, if selected (see below) ▶ See <i>Surface Materials</i>, page 72.

Options	U.S. Price	Required to Specify
Surface Materials		
Upholstery		
• Fabric price group 1	No cost	Specify fabric color number.
• Fabric price group 2	+\$ 10	Specify fabric color number.
• Fabric price group 3	+\$ 25	Specify fabric color number.
• Fabric price group 4	+\$ 34	Specify fabric color number.
• Fabric price group 5	+\$ 41	Specify fabric color number.
• Fabric price group 6	+\$ 50	Specify fabric color number.
• Fabric price group 7	+\$ 60	Specify fabric color number.
• Fabric price group 8	+\$ 75	Specify fabric color number.
• Fabric price group 9	+\$ 92	Specify fabric color number.
• Fabric price group 10	+\$106	Specify fabric color number.
• Customer's Own Material (COM)	+\$ 36	Specify fabric color number.
• Leather price group	+\$281	Add suffix L to style number and specify leather color number. Add suffix L to style number and specify leather color number.
• Customer's Own Leather (COL)	+\$ 35	Add suffix L to style number and specify leather color number. Add suffix L to style number and specify leather color number.
		▶ See <i>Surface Materials Reference Manual</i> .

Specification Information	
Style Number	U.S. Base Price
TS37602	\$586



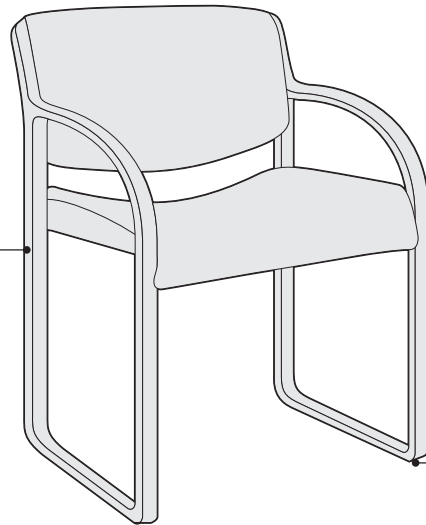
For Canadian Pricing
 Multiply U.S. Price by the Canadian price factor.
 ▶ See page 1 for details.



Snodgrass 474 Series

Snodgrass, designed by Warren Snodgrass, offers guest and occasional seating of classic simplicity. Snodgrass has enduring design that is always in style.

Frame is available in wood veneer.



Glides are clear plastic.

Product Details

One back shape is available, open back.

One arm style—open is available.

Surface Materials

► See surface materials on page 72 for specific availability or refer to the *Surface Materials Reference Manual* for further information.

Upholstery

- Fabric
- Fabric with soil retardant treatment (option)
- Vinyl
- Leather
- COM
- COL

Frame

- 9201 Polished Chrome
- Wood

Tip: Frames are constructed of solid maple. Finishes applied to maple will match the color of stains applied to oak, walnut, or cherry, but will not show the same natural grain.

Glides

- Clear plastic

Wood touch-up kits

- Available in specific finishes for field repairs
- Page 80

All Steelcase seating with standard upholstery fabrics complies with requirements of the State of California Technical Bulletin 117. All standard seating is labeled to be in compliance with California 117.

Actual Dimensions

Overall depth	23½"
Overall width	22¾"
Overall height	31½"
Seat depth	21"
Functional seat depth	17½"
Seat width	20"
Back width	20"
Back height	14¼"
Back lumbar height	7"
Width between arms	20"
Seat-to-floor height	18¼"
Arm height from floor	25¼"
Arm height from seat	7"
Seat pan angle	5°
Angle between seat and back	103°

Programs & Services

► See the *Surface Materials Reference Manual* for further detail about programs and services offered for seating.

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offers the opportunity for customers to select fabrics and leather that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Avoid pattern fabrics and heavily grained leathers. Through the COM & COL program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM & COL fabric and leather directly from the textile manufacturer. For up-to-date information regarding fabric test results for all COM & COL fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the upcharge.)

- Jacks
- Link
- Spyder

For information on soil retardant fabrics on Select Surfaces, please refer to the *Surface Materials Reference Manual*.

Soil-retardant treatment is available on all other seating fabrics at an additional upcharge per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

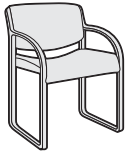
Extended lead times may be necessary for this service.

Contact your Steelcase Solutions Fulfillment Team Representative at 1.888.STEELCASE (1.888.783.3522) or send an e-mail to lineone@steelcase.com.

Resources

Snodgrass Brochure
Form number (S11006)

Snodgrass 474 Series Guest Chair



Standard Includes	Required to Specify
▶ Need help? Product details, page 54 • Frame and arms: wood veneer • Upholstery: fabric price group 1 • Glides: clear plastic	1 Style number 2 Fabric color number for upholstery 3 Wood veneer color number for frame 4 Options, if selected (see below) ▶ See <i>Surface Materials</i>, page 72.

	Options	U.S. Price	Required to Specify
Surface Materials	Upholstery		
	• Fabric price group 1 • Fabric price group 2 • Fabric price group 3 • Fabric price group 4 • Fabric price group 5 • Fabric price group 6 • Fabric price group 7 • Fabric price group 8 • Fabric price group 9 • Fabric price group 10 • Leather price group • Elmosoft leather price group • Customer's Own Material (COM) • Customer's Own Leather (COL) • Soil-retardant treatment applied to upholstery fabric	- No cost +\$ 25 +\$ 47 +\$ 66 +\$ 83 +\$103 +\$118 +\$149 +\$183 +\$208 +\$535 +\$618 +\$ 36 +\$ 36 +\$ 24	- Specify fabric color number. - Specify fabric color number. - Specify fabric color number. - Specify fabric color number. - Specify fabric color number. - Specify fabric color number. - Specify fabric color number. - Specify fabric color number. - Specify fabric color number. - Specify fabric color number. - Specify leather color number. - Specify Elmosoft leather color number. ▶ See <i>Surface Materials Reference Manual</i>. ▶ See <i>Surface Materials Reference Manual</i>. - Specify with soil-retardant treatment.
	Frame		
	• Customiz stain on wood	No cost	- Specify with Customiz stain. ▶ See <i>Surface Materials Reference Manual</i>.

Specification Information

Style Number	U.S. Base Price

Open Loop Arms with Open Back - Wood

474419W	\$1136



For Canadian Pricing
Multiply U.S. Price by the Canadian price factor.
▶ See page 1 for details.

Terrazzo

Terrazzo guest chairs, designed by Brian Kane, have a classic and simple styling appropriate for a broad range of applications. A family of factory-installed back designs are available to create a variety of visual statements.

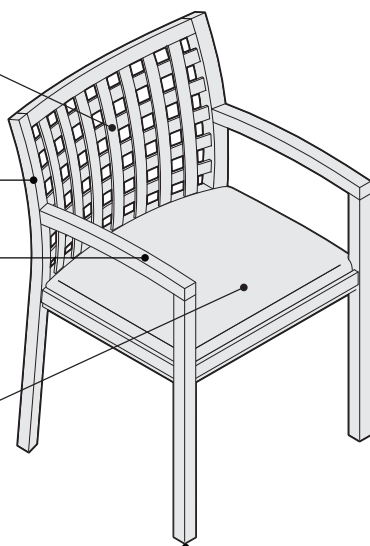
Lattice inserts are available in three designs. Slats are bowed to provide enhanced lumbar support.

Frame is European Beech.

Arms are arched to correspond with the curvature of the chair's back and are gently raised at the front to assist in entering and rising from the chair.

Seat is fully upholstered and features a webbed-panel construction.

Glides are 1/2" diameter.



Actual Dimensions

Overall depth	21 3/4"
Overall width	21 1/4"
Overall height	32 1/4"
Seat depth	17 7/8"
Seat width	20"
Back width	21 1/4"
Back height	14"
Width between arms	18 3/4"
Seat to floor height	18 1/4"
Arm height from floor	25 1/4"

Product Details



Square lattice back creates a strong grid-like pattern.



Macintosh lattice back introduces a distinctive vertical space.



Horizontal lattice back divides the space with horizontal elements.

Surface Materials

Seat

- Vinyl
- Fabric
- Fabric with soil-retardant treatment (option)
- Leather
- COM
- COL

Frame and back slats

- European Beech
- Tip: Wood finishes applied to beech will match the color of stains applied to oak, walnut, or cherry but will not show the same natural grain.*
- Customiz stain (option)

Glides

- Stainless steel only

Wood touch-up kits

- Available in specific finishes for field repairs
- ▶ Page 80

All Steelcase seating with standard upholstery fabrics complies with requirements of the State of California Technical Bulletin 117. All standard seating is labeled to be in compliance with California 117.

Programs & Services

► See the *Surface Materials Reference Manual* for further detail about programs and services offered for seating.

The Customer's Own Material (COM & COL)

Program offers the opportunity for customers to select fabrics and leather that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Avoid pattern fabrics and heavily grained leathers. Through the COM & COL program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM & COL fabric and leather directly from the textile manufacturer. For up-to-date information regarding fabric test results for all COM & COL fabrics and details regarding yardage requirements for most Seating lines, visit the COM Web site. To locate the COM Web site:

- Visit www.steelcase.com

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- Jacks
- Link
- Spyder

For information on soil retardant fabrics on Select Surfaces, please refer to the *Surface Materials Reference Manual*.

Soil-retardant treatment is available on all other seating fabrics at an additional upcharge per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

Contact your Steelcase Solutions Fulfillment Team Representative at 1.888.STEELCASE (1.888.783.3522) or send an e-mail to lineone@steelcase.com.

Resources

Terrazzo Brochure

Form number S10886

Chairs for People at Work

Form number S11347

Terrazzo Guest Chairs

Standard Includes		Required to Specify
► Need help? Product details, page 58	- Upholstery on seat: fabric price group 1 - Frame: European Beech - Lattice slats: European Beech - Glides: stainless steel only	1 Style number 2 Fabric color number for upholstery 3 Wood color number for frame 4 Options, if selected (see below) ► See <i>Surface Materials</i> , page 72.

Options	U.S. Price	Required to Specify
Surface Materials		
Upholstery		
• Fabric price group 1	No cost	Specify fabric color number.
• Fabric price group 2	+\$ 25	Specify fabric color number.
• Fabric price group 3	+\$ 53	Specify fabric color number.
• Fabric price group 4	+\$ 83	Specify fabric color number.
• Fabric price group 5	+\$103	Specify fabric color number.
• Fabric price group 6	+\$118	Specify fabric color number.
• Fabric price group 7	+\$149	Specify fabric color number.
• Fabric price group 8	+\$191	Specify fabric color number.
• Fabric price group 9	+\$237	Specify fabric color number.
• Fabric price group 10	+\$310	Specify fabric color number.
• Leather price group	+\$237	Specify leather color number.
• Customer's Own Material (COM)	+\$ 16	► See <i>Surface Materials Reference Manual</i> .
• Customer's Own Leather (COL)	+\$ 16	► See <i>Surface Materials Reference Manual</i> .
• Soil-retardant treatment applied to upholstery fabric	+\$ 24	Specify with soil-retardant treatment.
Frame		
• Customiz stain on wood	No cost	Specify with Customiz stain. ► See <i>Surface Materials Reference Manual</i> .

Specification Information

Square Lattice Back



Style Number	U.S. Base Price
TERR1	\$1049

Macintosh Lattice Back



Style Number	U.S. Base Price
TERR2	\$1049

Horizontal Lattice Back



Style Number	U.S. Base Price
TERR3	\$1049



For Canadian Pricing
 Multiply U.S. Price by the
 Canadian price factor.
 ► See page 1 for details.

Topaz

Topaz offers two chair styles to complement traditional and transitional office environments.

Frame is European Beech.

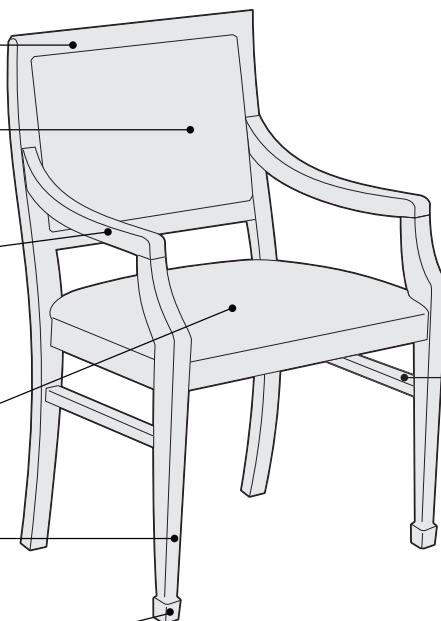
Back is upholstered and framed in wood. It is available either open or closed.

Arms are open. They are available with either a rectilinear or curvilinear design. Finger joint is used in construction.

Upholstered seat features a webbed panel construction.

Legs are solid wood. Front legs on open back model are carved for traditional detail.

Glides are 1/2" in diameter.



Stretcher rails on open back model provide added support.

Product Details

Two models are available—open back or closed back.



Open-back models have rectilinear arms, carved detail on the front legs, and stretcher rails.



Closed-back models have curvilinear arms that flow into the front legs.

Surface Materials

Upholstery

- Vinyl
- Fabric
- Fabric with soil-retardant treatment (option)
- Leather
- COM
- COL

Frame

- European Beech
- Tip: Wood finishes applied to beech will match the color of stains applied to oak, walnut, or cherry but will not have the same natural grain.*

Glides

- Stainless steel only

Wood touch-up kits

- Available in specific finishes for field repairs
- Page 80

All Steelcase seating with standard upholstery fabrics complies with requirements of the State of California Technical Bulletin 117. All standard seating is labeled to be in compliance with California 117.

Actual Dimensions

	Closed Back	Open Back
Overall depth	21"	23 ³ / ₄ "
Overall width	22 ¹ / ₄ "	23 ¹ / ₄ "
Overall height	32 ¹ / ₂ "	35 ¹ / ₂ "
Seat depth	16"	18"
Seat width	21"	21"
Back width	20 ¹ / ₂ "	19 ¹ / ₂ "
Back height	14 ¹ / ₂ "	17 ³ / ₄ "
Width between arms	19 ¹ / ₂ "	19 ¹ / ₂ "
Seat to floor height	18 ¹ / ₄ "	18 ¹ / ₄ "
Arm height from floor	25 ¹ / ₄ "	25 ¹ / ₂ "

Programs & Services

► See the *Surface Materials Reference Manual* for further detail about programs and services offered for seating.

The Customer's Own Material (COM & COL)

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- Visit www.steelcase.com

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the upcharge.)

- Jacks
- Link
- Spyder

For information on soil retardant fabrics on Select Surfaces, please refer to the *Surface Materials Reference Manual*.

Soil-retardant treatment is available on all other seating fabrics at an additional upcharge per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

Contact your Steelcase Solutions Fulfillment Team Representative at 1.888.STEELCASE (1.888.783.3522) or send an e-mail to lineone@steelcase.com.

Resources

Topaz Brochure

Form number S11077

Chairs for People at Work

Form number S11347

Quick Ship Guide

Casegoods and Seating Delivered in 12 Days

Form number S3461

Topaz Guest Chairs

Standard Includes		Required to Specify
► Need help? Product details, page 62	• Frame: European Beech • Upholstery: fabric price group 1 • 1/2"-diameter glides: stainless steel only	1 Style number 2 Wood color number for frame 3 Fabric color number for upholstery 4 Options, if selected (see below) ► See <i>Surface Materials</i> , page 72.

Options	U.S. Price	Required to Specify
Surface Materials		
Upholstery		
• Fabric price group 1	No cost	Specify fabric color number.
• Fabric price group 2	+\$ 25	Specify fabric color number.
• Fabric price group 3	+\$ 53	Specify fabric color number.
• Fabric price group 4	+\$ 83	Specify fabric color number.
• Fabric price group 5	+\$103	Specify fabric color number.
• Fabric price group 6	+\$118	Specify fabric color number.
• Fabric price group 7	+\$149	Specify fabric color number.
• Fabric price group 8	+\$191	Specify fabric color number.
• Fabric price group 9	+\$237	Specify fabric color number.
• Fabric price group 10	+\$310	Specify fabric color number.
• Leather price group	+\$445	Specify leather color number.
• Customer's Own Material (COM)	+\$ 16	► See <i>Surface Materials Reference Manual</i> .
• Customer's Own Leather (COL)	+\$ 16	► See <i>Surface Materials Reference Manual</i> .
• Soil-retardant treatment applied to upholstery fabric	+\$ 24	Specify with soil-retardant treatment.
Wood		
• Customiz stain on wood	No cost	Specify with Customiz stain. ► See <i>Surface Materials Reference Manual</i> .

Specification Information

Chair with Open Back



• Style Number
• U.S. Base Price

G24 \$897

Chair with Closed Back



• Style Number
• U.S. Base Price

G26 \$836



For Canadian Pricing

Multiply U.S. Price by the Canadian price factor.

► See page 1 for details.

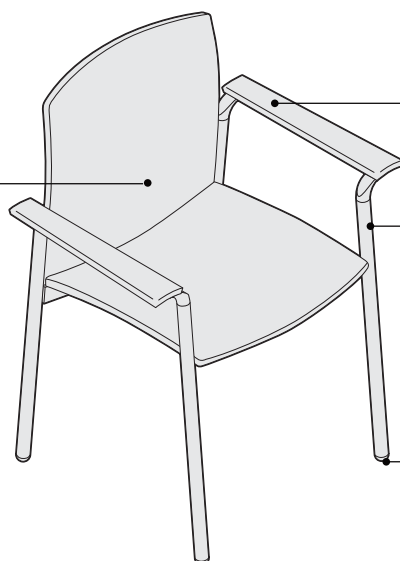
Stackable Seating

Deck	66

Deck

Deck, stackable wood guest chairs designed by Brian Kane, combine function with a tailored aesthetic that is bound to become a modern classic.

Back and seat are available fully upholstered, with wood back and upholstered seat or with wood back and wood seat.

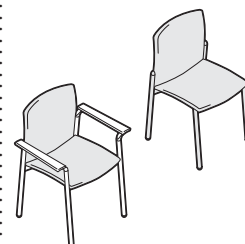


Arms are available as wood or black expanded urethane.

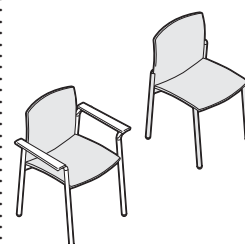
Legs are standard in black textured paint and available as an option in sterling paint.

Glides are 1/2" diameter.

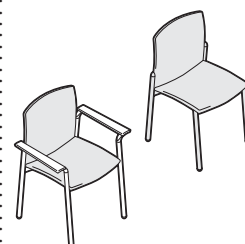
Product Details



Fully upholstered back and seat



Wood back and seat

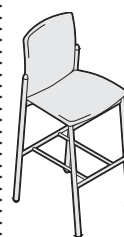


Wood back and upholstered seat

Deck stackable chairs with and without arms

are available in three styles—fully upholstered back and seat, wood back and seat, and wood back with upholstered seat.

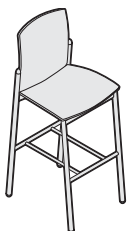
Chairs stack five high.



Fully upholstered back and seat

Actual Dimensions

	Guest chair with arms	Guest chair without arms	Stool
Overall depth	21"	21 ⁵ / ₈ "	20 ¹ / ₂ "
Overall width	26 ¹ / ₄ "	20"	17"
Overall height	32 ³ / ₄ "	32 ³ / ₄ "	43 ¹ / ₄ "
Seat depth	17 ¹³ / ₁₆ "	17 ¹³ / ₁₆ "	15 ⁷ / ₈ "
Seat width	17 ¹³ / ₁₆ "	17 ¹³ / ₁₆ "	17 ⁷ / ₈ "
Back width	17 ¹³ / ₁₆ "	17 ¹³ / ₁₆ "	15"
Back height	17 ¹⁵ / ₁₆ "	17 ¹³ / ₁₆ "	16"
Width between arms	20 ³ / ₈ "	N.A.	N.A.
Seat to floor height	18"	17 ³ / ₄ "	30 ¹ / ₄ "
Arm height from floor	25"	N.A.	N.A.

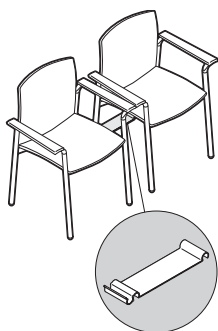


Wood back and seat



Wood back and upholstered seat

Stools are available fully upholstered, with wood back and seat, or with wood back and upholstered seat.



Ganging device is available to link chairs in the field for evenly spaced rows. Spacing between seats of chairs linked with ganging device is 9". Spacing between front of chair arms is 1/2" and spacing between back of chair arms is 2".

Surface Materials

Upholstery

- Vinyl
- Fabric
- Fabric with soil-retardant treatment (option)
- Leather
- COM
- COL

Legs

- 4798 Sterling (option)
- 7207 Black

Arms

- Expanded urethane
- Wood

Seat

- Wood or upholstered

Back

- Wood or upholstered

Tip: Wood finishes applied to maple will match the color of stains applied to oak, walnut, or cherry but will not show the same natural grain.

- Customiz stain (option)

Ganging device

- Black plastic only

Glides

- Plastic to match legs

Wood touch-up kits

- Available in specific finishes for field repairs
- ▶ Page 80

All Steelcase seating with standard upholstery fabrics complies with requirements of the State of California Technical Bulletin 117. All standard seating is labeled to be in compliance with California 117.

Programs & Services

- ▶ See the *Surface Materials Reference Manual* for further detail about programs and services offered for seating.

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- Jacks
- Link
- Spyder

For information on soil retardant fabrics on Select Surfaces, please refer to the *Surface Materials Reference Manual*.

Soil-retardant treatment is available on all other seating fabrics at an additional upcharge per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

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Resources

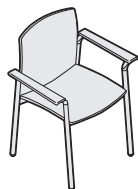
Deck Brochure

Form number S11198

Chairs for People at Work

Form number S11347

Deck Stackable Guest Chairs



Standard Includes		Required to Specify	
► Need help? Product details, page 66	• Back and seat: fabric price group 1 or maple • Arms, if selected: maple or black urethane • Legs: 7207 Black • Glides: plastic to match legs	1 Style number 2 Fabric color number for upholstery, if selected 3 Wood color number for back and seat and/or arms, if selected 4 Options, if selected (see below) ► See <i>Surface Materials</i>, page 72.	
	Options	U.S. Price	Required to Specify
Surface Materials	Upholstery		
	• Fabric price group 1	No cost	Specify fabric color number.
	• Fabric price group 2	+\$ 25	Specify fabric color number.
	• Fabric price group 3	+\$ 53	Specify fabric color number.
	• Fabric price group 4	+\$ 83	Specify fabric color number.
	• Fabric price group 5	+\$103	Specify fabric color number.
	• Fabric price group 6	+\$118	Specify fabric color number.
	• Fabric price group 7	+\$149	Specify fabric color number.
	• Fabric price group 8	+\$191	Specify fabric color number.
	• Fabric price group 9	+\$237	Specify fabric color number.
	• Fabric price group 10	+\$310	Specify fabric color number.
	• Leather price group	+\$445	Specify leather color number.
	• Customer's Own Material (COM)	+\$ 16	► See <i>Surface Materials Reference Manual</i> .
	• Customer's Own Leather (COL)	+\$ 16	► See <i>Surface Materials Reference Manual</i> .
	• Soil-retardant treatment applied to upholstery fabric	+\$ 24	Specify with soil-retardant treatment.
	Back and seat and/or arms		
	• Customiz stain on wood	No cost	Specify with Customiz stain. ► See <i>Surface Materials Reference Manual</i> .
	Legs		
	• Sterling	+\$ 29	Specify with 4798 Sterling legs.
Ganging Device	• Removable ganging device to link adjacent chairs: black plastic only	+\$ 17	Add suffix G to the style number.



For Canadian Pricing
Multiply U.S. Price by the
Canadian price factor.
► See page 1 for details.

Specification Information

Upholstered Back
and Seat

Style Number	U.S. Base Price

Wood Back
and Upholstered Seat

Style Number	U.S. Base Price

Wood Back
and Seat

Style Number	U.S. Base Price

With Wood Arms

DECKC34	\$674
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DECKC24	\$727
---------	-------

DECKC14	\$748
---------	-------

With Urethane Arms

DECKC35	\$641
---------	-------

DECKC25	\$694
---------	-------

DECKC15	\$714
---------	-------

Upholstered Back
and Seat

Style Number	U.S. Base Price

Wood Back
and Upholstered Seat

Style Number	U.S. Base Price

Wood Back
and Seat

Style Number	U.S. Base Price

Without Arms

DECKA3	\$605
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DECKA2	\$661
--------	-------

DECKA1	\$682
--------	-------

 **For Canadian Pricing**
Multiply U.S. Price by the
Canadian price factor.
▶ See page 1 for details.

Deck Stools

Standard Includes	Required to Specify
▶ Need help? Product details, page 67 • Back and seat: fabric price group 1 or maple • Legs: 7207 Black metal • Glides: plastic to match legs	1 Style number 2 Fabric and/or wood color number for back and seat 3 Options, if selected (see below) ▶ See <i>Surface Materials</i>, page 72.

	Options	U.S. Price	Required to Specify
Surface Materials	Upholstery		
	• Fabric price group 1	No cost	Specify fabric color number.
	• Fabric price group 2	+\$ 25	Specify fabric color number.
	• Fabric price group 3	+\$ 53	Specify fabric color number.
	• Fabric price group 4	+\$ 83	Specify fabric color number.
	• Fabric price group 5	+\$103	Specify fabric color number.
	• Fabric price group 6	+\$118	Specify fabric color number.
	• Fabric price group 7	+\$149	Specify fabric color number.
	• Fabric price group 8	+\$191	Specify fabric color number.
	• Fabric price group 9	+\$237	Specify fabric color number.
	• Fabric price group 10	+\$310	Specify fabric color number.
	• Leather price group	+\$445	Specify leather color number.
	• Customer's Own Material (COM)	+\$ 16	▶ See <i>Surface Materials Reference Manual</i> .
	• Customer's Own Leather (COL)	+\$ 16	▶ See <i>Surface Materials Reference Manual</i> .
	• Soil-retardant treatment applied to upholstery fabric	+\$ 24	Specify with soil-retardant treatment.
	Back and seat		
	• Customiz stain on wood	No cost	Specify with Customiz stain. ▶ See <i>Surface Materials Reference Manual</i> .
	Legs		
	• Sterling	+\$ 29	Specify with 4798 Sterling legs.

Specification Information

Wood Back and Seat



• Style Number
• U.S. Base Price

DECKS1 \$784

Wood Back and Upholstered Seat



• Style Number
• U.S. Base Price

DECKS2 \$762

Upholstered Back and Seat



• Style Number
• U.S. Base Price

DECKS3 \$708



For Canadian Pricing

Multiply U.S. Price by the Canadian price factor.

▶ See page 1 for details.

Surface Materials

Surface Materials	72
Wood Seating Upholstery Matrix	75
Wood Color Availability Matrix	76
Guidelines for Directional Fabrics	77

Surface Materials

This listing includes all the surface material choices that are available for the products in this specification guide.

Resources

For more information about surface materials, refer to the following resources:

Additional surface materials specification tools are available to assist you in the specification process—the Surface Materials Binders.

The global surface materials palette is a core collection of finishes that is available across multiple geographies (Americas/EMEA – Europe, Middle East, and Africa/APAC – Asia Pacific) and on global product lines, where applicable. For a list of finishes included in the offering, see the *Surface Materials Reference Manual*. Additional details, like product approvals by geography and finish number conversions, can also be found in the *Surface Materials Reference Manual* or see steelcase.com/surfacematerials.

Surface Materials Binders

- Surface Materials Reference Manual
- A complete set of swatch cards for hard surfaces, vertical surface fabrics, and seating upholstery

Metal

Steelcase Surfaces

4798	Sterling Metallic
7026	Nickel
7207	Black
8046	Polished Aluminum
9201	Polished Chrome

Paint

Steelcase Surfaces

0835	Black
4799	Platinum Metallic
7207	Black

Wood

► See *Wood Color Availability Matrix* on page 76 for color availability by product line and wood species.

Tip: The wood used in the construction of chairs is either maple or European beech. Wood finishes applied to maple or beech will match the color of stains applied to oak, walnut, or cherry, but will not have the same natural grain. Composite color finishes will match the color of composites on veneered surfaces, but will not have the same grain pattern.

Steelcase Surfaces

Wood Seating color choices

3062	Graphite Walnut
3402	Clear Cherry (Aged)
3412	Natural Cherry E
3422	Medium Cherry
3522	Clear Maple*
3572	Amber on Maple E
3592	Blonde on Maple
3602	Desert Oak
3612	Warm Oak E
3692	Espresso Oak
3702	Clear Walnut
3712	Natural Walnut
3722	Dark Mahogany on Walnut
3752	Medium Walnut
3762	Dark Walnut
3772	Medium Mahogany on Walnut

3JDX	Oak Composite**
3JFX	Maple Composite**
3JHX	Cherry Composite**
3JJX	Walnut Composite**

**To ensure an understanding of the color ranges and characteristic variations of natural veneer, a sign-off sheet is required prior to orders being accepted for this clear-coat finish. The sign-off sheet is available through Steelcase advertising stock.*

Form number 05-0001370
****To ensure an understanding of the color ranges and characteristics of composite veneer, a sign-off sheet is required prior to orders being accepted for composite veneer. The composite sign-off sheet is available through Steelcase advertising stock. Form number 14-0000141.**

Custom Surfaces

Customiz stain is a service that allows you to create your own stain colors and finishes on standard veneer. Customiz stain color is available on all product lines that offer wood veneer.

A \$500 stain-matching fee applies on CUSTOMIZ requests (Exception: The \$500 fee does not apply on matches to Coalesse standard finishes or for a low-gloss finish request on a standard color). The \$500 fee covers the cost of formulating the Customiz color finish and applies regardless of whether or not an order for product is placed.

In addition, an approval form must be signed to indicate customer acceptance of Customiz match. A \$1,500 initiation fee will be charged prior to first order entry. This initiation fee activates the finish for unlimited use on any Steelcase product for an 18 month time period. After the 18 month time period has lapsed, the Customiz finish may be reactivated for another 18 months for a \$1,000 fee at any point within five years after the \$1,500 initiation fee was paid. If the finish is not reactivated within five years after the \$1,500 initiation fee was paid, the finish will be culled and the customer will need to pay the \$1,500 initiation fee again. All style number related Customiz charges products are no cost as of April 2014. The matching and initiation fees are not discountable.

Customiz stain takes 10 days to formulate. Consult the *Surface Materials Reference Manual* for more information. Custom veneers are also available and must be quoted by Steelcase specials group. Customiz stain on custom veneers takes 2 to 4 weeks to formulate.

Requirements and information on ordering a Customiz stain color are found in the *Surface Materials Reference Manual*.

Upholstery

Steelcase Surfaces

Price Group 1

Buzz2

5F01	Camel E
5F03	Tomato
5F04	Red E
5F05	Burgundy
5F06	Sky E
5F07	Blue
5F08	Navy
5F10	Grape E
5F11	Eggplant E
5F15	Stone
5F16	Grey
5F17	Black
5G50	Dunegrass
5G51	Sable
5G52	Barley
5G53	Sunrise
5G54	Carrot
5G55	Pumpkin
5G56	Timber
5G57	Rogue
5G58	Chocolate
5G59	Meadow
5G60	Ivy
5G61	Cyan
5G62	Atlantic
5G63	Crocus
5G64	Alpine
5G65	Tornado

Jacks

5B61	Taupe E
5B63	Camel E
5B64	Pewter E
5B70	Midnight E

Link

5A20	Burgundy
5A23	Green
5A24	Blue
5A25	Navy
5A26	Purple
5A27	Black
5A28	Ocean
5A30	Chamois

Playground

5F28	Claret E
5F29	Chile E
5F30	Amber E
5F31	Nut E
5F32	Blade E
5F33	Stone E
5F34	Sky E
5F35	Navy E
5F36	Huckleberry E
5F37	Charcoal E

E = Established

Price Group 2**Chainmail**

5550 Cotton
 5551 Space
 5552 Silver Dollar
 5553 Volcano
 5554 Orange Crush
 5555 Tricycle
 5556 Geranium
 5557 Banana
 5558 Margarita
 5559 Lagoon

Cogent: Connect

5S15 Coconut
 5S16 Turmeric
 5S17 Tangerine
 5S18 Scarlet
 5S19 Concord
 5S20 Maya Blue
 5S21 Blue Jay
 5S23 Wasabi
 5S24 Nickel
 5S25 Graphite
 5S26 Licorice
 5S27 Malt
 5S28 Root Beer
 5S93 Blueprint
 5S94 Lizard
 5S95 Sailor
 5S96 Quicksilver
 5S97 Nugget
 5S98 Canary
 5S99 Lipstick
 5SD0 Royal Blue

Cogent: Geode Seating E

5S47 Coal
 5S49 Cobalt
 5S50 Ink

Cogent: Geode Vertical E

5S32 Canyon
 5S35 Slate
 5S36 Cement
 5S38 Oyster
 5S41 Sesame

Cogent: Trails

5S29 Bronzite
 5S85 Agate
 5S86 Lapis
 5S87 Malachite
 5S88 Quartz
 5S90 Tiger Eye
 5S91 Travertine
 5S92 Topaz

Crosswalk

5F48 Beech E
 5F49 Moon E
 5F50 Berry E
 5F51 Admiral Blue E
 5F52 Moss E
 5F53 Persimmon E
 5F54 Bittersweet E
 5F55 Midnight E
 5F56 Poppy E

E = Established

Nitelights

5F58 Hazelnut
 5F59 Burgundy
 5F60 Cherry
 5F61 Earth
 5F62 Shore
 5F63 Moss
 5F64 Sea
 5F65 Regal Blue
 5F66 Stone
 5F67 Moon

Seating Vinyl E

5801 Topaz
 5805 Foggy Night
 5809 Black
 5810 Forest
 5812 Navy
 5813 Currant
 5814 Leaf
 5815 Seaside
 5817 Pebble
 5818 Spice
 5819 Thistle
 5820 Coffee
 5822 Iris

Spyder

5B01 Foggy Night E
 5B04 Peri E

Stand In

5621 Sleet
 5622 Lunar
 5623 Cyclone
 5624 Eclipse
 5625 Powder
 5626 Chardonnay
 5627 Graham
 5628 Sediment
 5629 Allspice
 5630 Apple
 5631 Lava
 5632 Cayenne
 5633 Plantain
 5634 Parsley
 5635 Scallion
 5636 Atlantis
 5691 Orca

Zoe2

5C90 Eggplant E
 5C91 Aloe E
 5C92 Fiddle E
 5C93 Patina E
 5C94 Peacock E
 5C95 Rain E
 5C96 Grey Flannel E
 5C97 Pebble E
 5C98 Cymbal E
 5C99 Fiesta E

Price Group 3**Gaja - C2C**

5W40 Black
 5W41 Pepper
 5W42 Pearl Grey
 5W43 Crimson
 5W44 Ink
 5W45 Night Blue
 5W46 Petrol
 5W47 Greige
 5W48 Sepia
 5W49 Umber
 5W50 Java
 5W51 Camellia Red
 5W52 Emerald
 5W53 Snow Pea
 5W54 Olive
 5W55 Light Blue
 5W56 Maroon
 5W57 Black Raspberry
 5W58 Spruce
 5W59 Apple Green
 5W60 Deep Blue
 5W61 Chili Pepper
 5W62 Daffodil

Imperma

TM01 Toffee
 TM02 Pigeon
 TM03 Fossil
 TM04 Poppyseed
 TM05 Auburn
 TM06 Cumin
 TM07 Marble
 TM08 Cliff
 TM09 Tarragon
 TM10 Pesto
 TM11 Wave
 TM12 Niagara
 TM13 Tuscan
 TM14 Peppercorn

Redeem

TM50 Brick
 TM51 Yolk
 TM52 Cinnamon
 TM53 Daisy
 TM54 Pine
 TM55 Water
 TM56 Dill
 TM57 Lavender
 TM58 Mallard
 TM59 Caramel
 TM60 Greyhound
 TM61 Mocha
 TM62 Iceberg
 TM63 Chestnut
 TM64 Granite
 TM65 Cashmere
 TM66 Barnwood

Retrieve

TM30 Kelly
 TM31 Lake
 TM32 Gala
 TM33 Papaya
 TM34 Dandelion
 TM35 Curry
 TM36 Lilac
 TM37 Submarine
 TM38 Driftwood
 TM39 Bistro
 TM40 Quarry
 TM41 Mohair
 TM42 Shadow
 TM43 Seal
 TM44 Chalk

Texel

TM20 Angora
 TM21 Grist
 TM22 Galaxy
 TM23 Terracotta
 TM24 Nude
 TM25 Field
 TM26 Haze

Price Group 5**Bo Peep**

5G66 Pita
 5G67 Bone
 5G68 Safari
 5G69 Brown Sugar
 5G70 Chocolate Chip
 5G71 Candlelight
 5G72 Honey Mustard
 5G73 Marmalade
 5G74 Picnic
 5G75 Pinot
 5G76 Bloom
 5G77 Grapevine
 5G78 Firefly
 5G79 Artichoke
 5G80 Serpent
 5G81 Carolina
 5G82 Blue Bonnet
 5G83 Nautical
 5G84 Gravel
 5G85 Sharkskin
 5G86 Kohl

Remix

RE01 Rust
 RE02 Pumpkin
 RE03 Pebble
 RE04 Dark Chocolate
 RE05 Beige
 RE06 Linen Beige
 RE07 Hazelnut
 RE08 Concrete Grey
 RE09 Sky Blue
 RE10 Blue Jean
 RE11 Ivy Green
 RE12 Primavera Yellow
 RE13 Night Blue

Price Group 6**Brisa**

BR01 Black Onyx
 BR04 Truffle
 BR06 Ash
 BR07 Sage
 BR08 Celery
 BR09 Sterling Blue
 BR10 Night Navy
 BR11 Cambridge Blue
 BR12 Abyss
 BR13 Canyon
 BR14 Pompeian Red
 BR15 Salsa
 BR16 Cinnabar
 BR17 Aztec
 BR18 New Sand
 BR19 Cream
 BR20 White
 BR21 Moccasin
 BR22 Buckskin
 BR23 Prairie

Price Group 7**Steelcut Trio**

TR01 Mist Grey
 TR02 Stone Grey
 TR03 Cassonade Beige
 TR04 Nutmeg Beige
 TR05 Chocolate Blue
 TR06 Licorice Black
 TR07 Mustard Yellow
 TR08 Red Currant
 TR09 Raspberry Pink
 TR10 Myrtle Brown
 TR11 Ice Blue
 TR12 Electric Blue
 TR13 Peppermint Green
 TR14 Blue Jay Mix
 TR15 Brown Frost
 TR16 Lime Green

Leather Price Group**Steelcase Leather**

L107 Black
 L207 Mahogany
 L220 Soapstone
 L221 Rocky
 L500 Camel
 L503 Navy

Elmosoft Leather Price Group

Elmosoft Leather

L110	Maritime Blue
L111	Midnight Blue
L112	Ebony
L113	Gunmetal
L114	Mica
L115	Dove Grey
L116	Plum Pleasure
L122	Truffle
L128	Red Birch
L132	Violet
L133	Espresso
L134	Ruby
L135	Scarlet
L136	Claret
L137	Cabernet
L138	Bourbon
L139	Cinder
L140	Garnet
L143	Pecan
L144	Chamois
L145	Palomino
L146	Russet
L147	Saddle
L148	Goldstone
L150	Ivory
L151	White
L709	Sugar
L710	Lava
L711	Parchment
L712	Buff
L713	Sand
L714	Maize
L715	Camel
L716	Khaki
L717	Cameo
L718	Mushroom
L719	Taupe
L720	Fawn
L721	Rock
L722	Desert
L723	Storm
L724	Mist
L725	Teal
L726	Celadon
L727	Egyptian Blue
L728	Bright Blue
L729	Aquarium
L730	Hunter
L731	Fern
L732	Edamame
L733	Moss
L734	Key Lime
L735	Creamsicle
L736	Lemon
L737	Sunshine
L738	Drama
L739	Byzantium
L740	Dazzle
L741	Fuchsia
L742	Flamingo

Select Surfaces

For information on products within Select Surfaces, including accent paints and fabrics from DesignTex, Gabriel, Kvadrat, and Pollack, please refer to the *Surface Materials Reference Manual* or visit Steelcase.com/selectsurfaces.

Custom Surfaces

Price Group COM (Customer's Own Material)

Fabric Approval and Yardage

To confirm whether a particular COM material has already been tested for use on a specific Steelcase product or to determine actual yardage requirements:

- Visit www.steelcase.com

For additional information regarding Customer's Own Material, call 1.888.STEELCASE.

Wood Seating Upholstery Matrix

Wood Seating
Upholstery Matrix

Not every fabric is available on every chair. This matrix gives an overview of the upholstery fabrics that can be specified on each seating product line.

Legend

- = Not available
- = Available
- = Available with exceptions
- E = Established
- ⊗ = This pattern is part of the global surface materials palette. Geographical differences, by color and product line may apply.
- ▶ See specification guide for details.

	Price Group	Alcove	Collaboration	Deck	England	Escapade	Mansfield	Mingle	Mobile Ped Cushion Top - EE, Lateral Tops/2 Seam	Mobile Ped Cushion Top - EE, Lateral Tops/4 Seam	Oriana	Sawyer	Siento	Snodgrass	Terrazzo	Topaz
Bo Peep	5	■	■	■	■	■	■	■	■	•	■	■	■	■	■	■
Brisa	6	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Buzz2 ⊗	1	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Chainmail	2	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Cogent: Connect ⊗	2	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Cogent: Geode Seating E	2	■	■	■	■	■	■	■	•	■	■	•	■	■	■	■
Cogent: Geode Vertical E	2	■	■	■	■	■	■	■	•	■	■	•	■	■	■	■
Cogent: Trails	2	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Crosswalk E	2	■	■	■	■	■	■	■	•	■	■	•	■	■	■	■
Elmosoft Leather ⊗	EL	•	•	•	•	•	•	•	■	•	•	■	■	■	•	•
Hampstead	3	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Imperma	3	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Jacks E	1	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Steelcase Leather	L	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Link	1	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Nitelights	2	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Playground E	1	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Redeem	3	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Remix ⊗	5	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Retrieve	3	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Seating Vinyl E	2	•	•	■	■	•	■	•	■	•	■	•	■	■	■	•
Spyder E	2	■	■	■	■	■	■	■	•	■	■	•	■	■	■	■
Stand In	2	•	•	■	■	•	■	•	■	•	■	•	■	■	■	•
Steelcut Trio ⊗	7	■	■	■	■	■	■	■	•	■	■	•	■	■	■	■
Texel	3	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■
Zoe2 E	2	■	■	■	■	■	■	■	•	■	■	■	■	■	■	■

Note: Certain fabrics and leathers appear loose with comfort wrinkles when upholstered.

Wood Color Availability Matrix

Not every wood color is available on every seating component. This matrix gives an overview of which wood colors can be specified for each seating component.

			Species or type of wood															
			3062 Graphite Walnut	3402 Clear Cherry (Aged)	3412 Natural Cherry	3422 Medium Cherry	3522 Clear Maple**	3572 Amber on Maple	3592 Blonde on Maple	3602 Desert Oak	3612 Warm Oak	3692 Espresso Oak	3702 Clear Walnut	3712 Natural Walnut	3722 Dark Mahogany on Walnut	3752 Medium Walnut	3762 Dark Walnut	3772 Medium Mahogany on Walnut
			3JDX Oak Composite***	3JFX Maple Composite***	3JHX Cherry Composite***	3JXX Walnut Composite***												
Alcove	Frame	European Beech	■	■	■	■	•	■	■	■	■	■	■	■	■	■	■	■
Collaboration	Frame and inserts	European Beech	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Deck	Frame	Maple	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
England	Frame	Maple	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Escapade	Frame	European Beech	■	■	■	■	•	■	■	■	■	■	■	■	■	■	■	■
Mansfield	Frame, back, and arms	Maple	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Mingle	Legs, back, and arms	Maple	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Oriana	Frame	European Beech	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Sawyer	Frame	European Beech	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Snodgrass	Frame and arms	Maple	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Terrazzo	Frame and back slats	European Beech	■	■	■	■	•	■	■	■	■	■	■	■	■	■	■	■
Topaz	Frame and arms	European Beech	■	■	■	■	•	■	■	■	■	■	■	■	■	■	■	■

Tip: The wood used in the construction of chairs is either maple or European beech. Wood finishes applied to maple or beech will match the color of stains applied to oak, walnut, or cherry, but will not have the same natural grain. Composite color finishes will match the color of composites on veneered surfaces, but will not have the same grain pattern.

***To ensure an understanding of the color ranges and characteristic variations of natural veneer, a sign-off sheet is required prior to orders being accepted for this clear-coat finish. The sign-off sheet is available through Steelcase advertising stock. Form number 05-0001370*

Note: Wood color 3522 is a clear coat. Therefore, the natural variations in wood (maple or European beech) will be visible.

Note: Due to natural variations in wood, finish products may vary in color, texture and grain.

****To ensure an understanding of the color ranges and characteristics of composite veneer, a sign-off sheet is required prior to orders being accepted for composite veneer. The composite sign-off sheet is available through Steelcase advertising stock. Form number 14-0000141.*

Legend

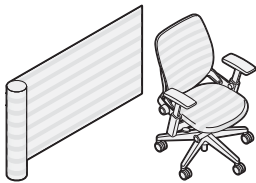
- = Not available
- = Available
- = Available with exceptions
- ⓔ = Established
- ▶ See specification guide for details.

What is the issue?

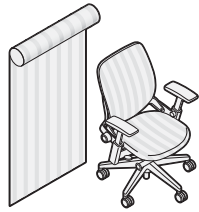
Some textiles are plain and look the same regardless of which direction the fabric is applied to the product. But many customers prefer fabrics that have patterns that give a clear direction to the textile. Because there are limits to how directional fabrics can be applied to panels and chairs, it is important to understand directional fabrics to avoid being disappointed.

Talking about direction

Fabrics come on rolls. The long threads that run parallel to the length of the roll are called the warp. The perpendicular threads that run parallel to the width of the roll are called the filling.



Railroaded means the height dimension of the product is perpendicular to the warp of the fabric; *warp horizontal* and *across roll* are other terms for running the fabric in this direction. All Steelcase standard fabrics are railroaded. The yardage requirements for railroaded cutting are calculated using the width of the fabric, quantity ordered, style of chair(s), and pattern repeat.



Woven way means the height dimension of the product is parallel to the warp of the fabric; *warp vertical* and *down roll* are other terms for running the fabric in this direction. The yardage requirements for woven way cutting are calculated using the width of the fabric, quantity ordered, and style of chair(s).

What determines fabric direction?

The width of the roll of fabric and the techniques that are used to apply it to the product can both determine the direction. Standard default direction for seating products with Steelcase standard fabrics is railroaded. No exceptions are possible. COM fabrics are standard woven way. You may specify a COM fabric to be cut in a specific direction if the product allows it to be applied. The purchase order must clearly state the cutting direction if it is other than standard.

Tip: If you are changing the cutting direction of fabric, yardage requirements may increase, resulting in an additional upcharge. This upcharge will be applied to the purchase order.

► See *Yardage Requirements* in the *Surface Materials Reference Manual* for specific information.

If you have any questions regarding cutting direction guidelines, please call the Steelcase Solutions Resource Team at 1.888.STEELCASE or 1.888.783.3522. You can also find this information on our Web site:

- Visit www.steelcase.com

COM pattern exceptions

Sometimes COM fabrics have patterns that look awkward or inappropriate if they are applied in the standard direction (woven way). Those cases are addressed with these two pattern exception rules.



Incorrect



Correct



Incorrect



Correct

1

Fabrics with stripes or flame stitch will be applied so that the patterns are vertical.



Incorrect



Correct



Incorrect



Correct

2

Fabrics with patterns of people, vines, or flower arrangements will be applied so that the pattern is vertical.

Resources

Wood Touch-Up Kits	80
Style Number Index	82

Wood Touch-Up Kits

How to Order Wood Touch-Up Kits

Order wood finish touch-up kits from J. Kaltz Co. Specify the desired Steelcase finish code (i.e. 3422). Each kit, priced at \$9.98, contains one brush tip marker and one fil-stick. A minimum order of \$15 is required. Shipping, estimated at approximately \$5 per kit, is extra. Dealer will be charged directly. No additional discounts apply.

Place orders as follows:

- Phone: 616.942.6070
- Web: <http://jkaltzco.com>
- Email: susan.bothwell@jkaltzco.com

Orders placed before noon Eastern Standard Time will ship the same day via standard ground shipping and will arrive in three to five days. Express shipment is not available due to the combustible nature of the materials.

Style Number Index

Style Number	Page	Description
0113	32	England Guest Chair
0114	32	England Guest Chair
0202	48	Oriana Guest Chair
0204	48	Oriana Guest Chair
0205	48	Oriana Guest Chair
120	29	Collaboration Guest Chair
120D	29	Collaboration Guest Chair
120L	29	Collaboration Guest Chair
120U	29	Collaboration Guest Chair
140	20	Mansfield Desk Chair
141	20	Mansfield Desk Chair
142	40	Mansfield Guest Chair
474419W	56	Snodgrass 474 Guest Chair
499111	17	Siento Mid-Back Desk Chair
499112	17	Siento Mid-Back Desk Chair
499113	17	Siento Mid-Back Desk Chair
499121	17	Siento Mid-Back Desk Chair
499122	17	Siento Mid-Back Desk Chair
499123	17	Siento Mid-Back Desk Chair
499211	17	Siento High-Back Desk Chair
499212	17	Siento High-Back Desk Chair
499213	17	Siento High-Back Desk Chair
499221	17	Siento High-Back Desk Chair
499222	17	Siento High-Back Desk Chair
499223	17	Siento High-Back Desk Chair
499SIENTO	14	Siento Design Pkg High-Back Chair
DECKA1	69	Deck Guest Chair
DECKA2	69	Deck Guest Chair
DECKA3	69	Deck Guest Chair
DECKC14	69	Deck Guest Chair
DECKC15	69	Deck Guest Chair
DECKC24	69	Deck Guest Chair
DECKC25	69	Deck Guest Chair
DECKC34	69	Deck Guest Chair
DECKC35	69	Deck Guest Chair
DECKS1	70	Deck Stool
DECKS2	70	Deck Stool
DECKS3	70	Deck Stool
G20	24	Alcove Guest Chair
G22	36	Escapade Guest Chair
G23	36	Escapade Guest Chair
G24	64	Topaz Guest Chair
G26	64	Topaz Guest Chair
MNGLB	44	Mingle Guest Chair
TERR1	60	Terrazzo Guest Chair
TERR2	60	Terrazzo Guest Chair
TERR3	60	Terrazzo Guest Chair
TS37602	52	Sawyer Chair

Trademark List

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