



Product Description

FrameOne Enhanced benching workstations are designed to enrich varying levels of mobility and collaboration required by workers and workplaces today, offering more customizable options than other bench applications



Material Declaration

Metal			Plastic			Others		
	kg	%		kg	%		kg	%
Steel	145.2	51.6%	PP	1.3	0.5%	Laminate	3.8	1.3%
Extruded Aluminum	19.4	6.9%	Nylon	1.3	0.5%	Particle Board	100.9	35.4%
Zamak	5.5	2.0%	ABS	1.0	0.4%	Fabric	2.6	0.9%
			Other Plastic	0.6	0.2%			

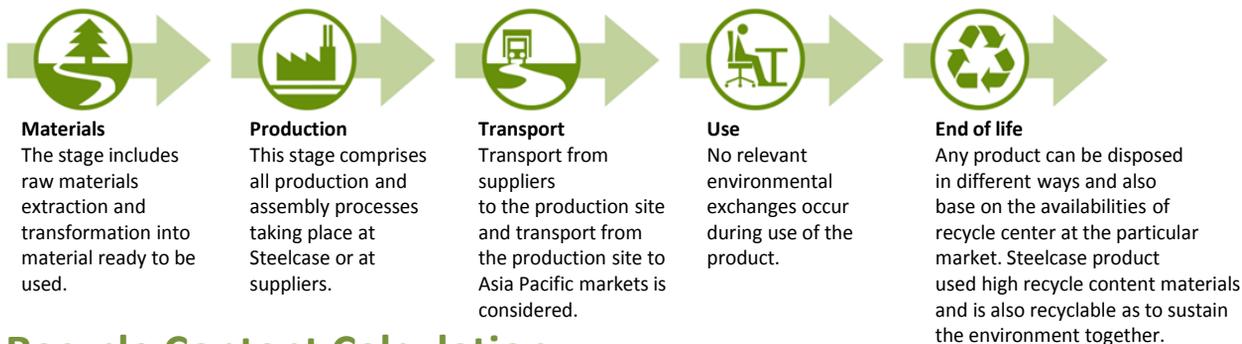
Manufacturing Information

The selected product **FrameOne Enhanced** is manufactured in Steelcase Manufacturing Dongguan in Dongguan (China)

Steelcase, which was founded in 1912, has been dedicated to creating innovative products and helping people work more effectively for almost a century. Steelcase has management systems for Quality (ISO 9001) and for the Environment (ISO 14001), ensuring that our customers are guaranteed the same level of product quality and environmental performance, wherever they are in the world.

Steelcase is committed to continually reducing the environmental impacts of its products and activities on a global scale. For further information visit www.steelcase.asia

Life cycle stages

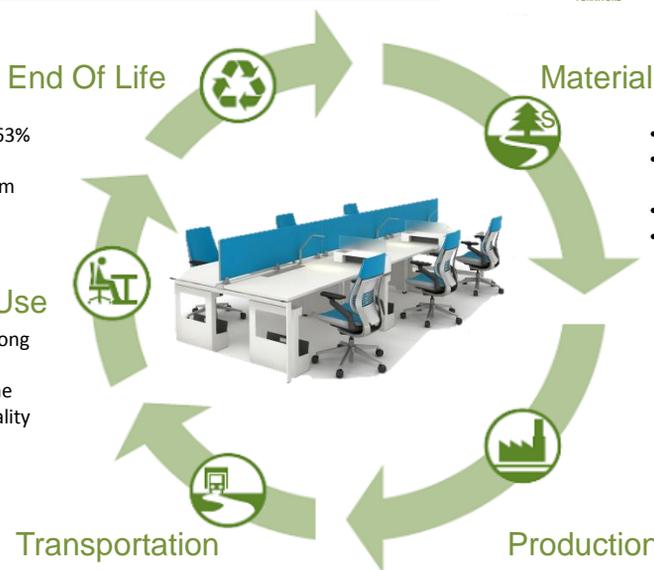


Recycle Content Calculation

	Weight (Kg)	Percentage (%)
Recycled Content (%)	197.2	70%
Post Consumer Recycle Content (%)	95.8	34%
Pre Consumer Recycle Content (%)	101.4	36%
Recyclable Content (%)	176.3	63%
Total Weight	281.6	-

Certified Result

Chemical Group	Criteria	Acceptance
TVOC Toluene	$\leq 0.25 \text{ mg/m}^3$	Yes
Formaldehyde	$\leq 25 \text{ ppb}$	Yes
Total Aldehyde	$\leq 50 \text{ ppb}$	Yes
4-Phenylcyclohexene	$\leq 0.00325 \text{ mg/m}^3$	Yes



- FrameOne Enhanced is up to 63% recyclable by weight.
- Cardboard and LDPE plastic film used for packaging are 100% recyclable.

- FrameOne Enhanced is designed for long product life cycle.
- FrameOne Enhanced is undergoing the ANSI/BIFMA M7.1/X7.1 indoor air quality standards.

- Minimized packaging volume also helps to improve filling rates and thus requires less energy for shipping.
- Indirectly reduces the amount of carbon footprint

- FrameOne Enhanced weighs 281.6 kg.
- FrameOne Enhanced contains up to 70% recycled materials.
- FrameOne Enhanced is PVC free.
- FrameOne Enhanced is made with minimum number of components and different materials.

- FrameOne Enhanced was designed to be made with minimal waste, energy consumption and environmental impact.
- FrameOne Enhanced is manufactured at our Dongguan, China plant certified with ISO 9001 and ISO 14001.
- Powder coat painting is virtually VOC free and heavy metals free.
- The system is designed for easy disassembly.

FrameOne Enhanced_Rev00

Disclaimer :

Numbers may vary based on model and options selected. Calculations of recycled content are based on data provided by suppliers and other available information. This data may include industry averages, ranges or other broadly based information. Steelcase makes conservative assumptions when compiling this information to provide the most accurate recycled content calculations possible but variability in market conditions or manufacturing processes may result in higher or lower content. This document may be subject to review and update from time to time without notice.