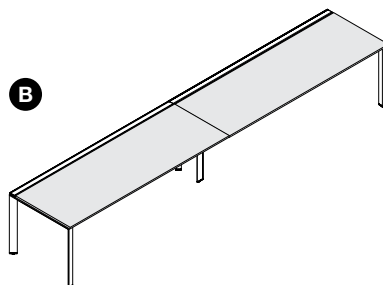
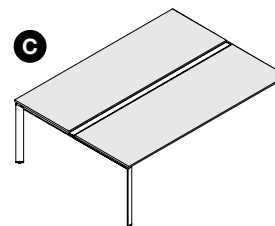


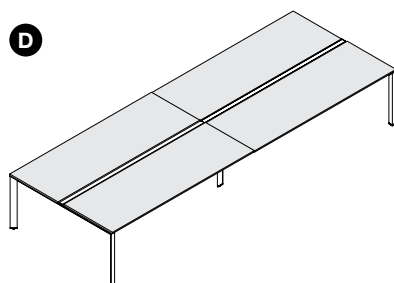
**2** Basic  
Single Bench



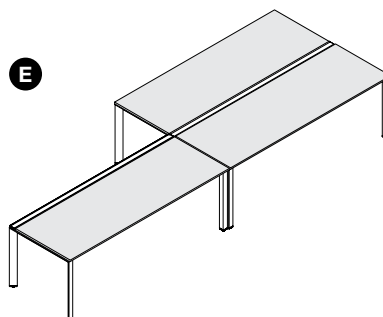
**9** Extension  
Single to Single Bench



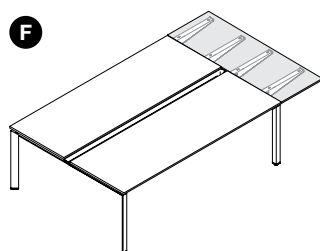
**22** Basic  
Dual Bench



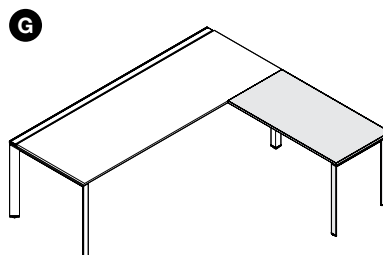
**28** Extension  
Dual to Dual Bench



**32** Options  
Single to Dual Bench



**37** Extension  
End Counter



**39** Add-On  
Return  
for Basic: A, C  
Options: B, D, E



Hex Head Bolt, M10 x 25



Helical Spring Washer



Hexagon Nut, M6 JIS



Machine Screw, Truss Head, M6 x 16



Tapping Screw, 8-18 x 9 JIS



Tapping Screw, Pan Head, #8 x 0.75



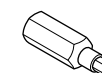
Set Screw, Socket Head, M10 x 16 DIN



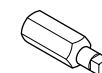
Machine Screw, Truss Head, M6 x 22



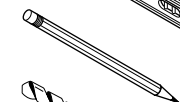
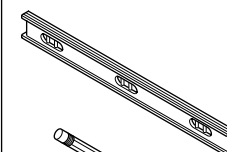
Tapping Screw, Pan Head, #10 x 0.75



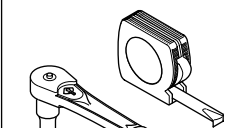
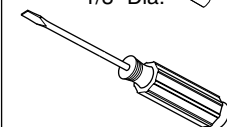
(5mm)  
HEX DRIVE



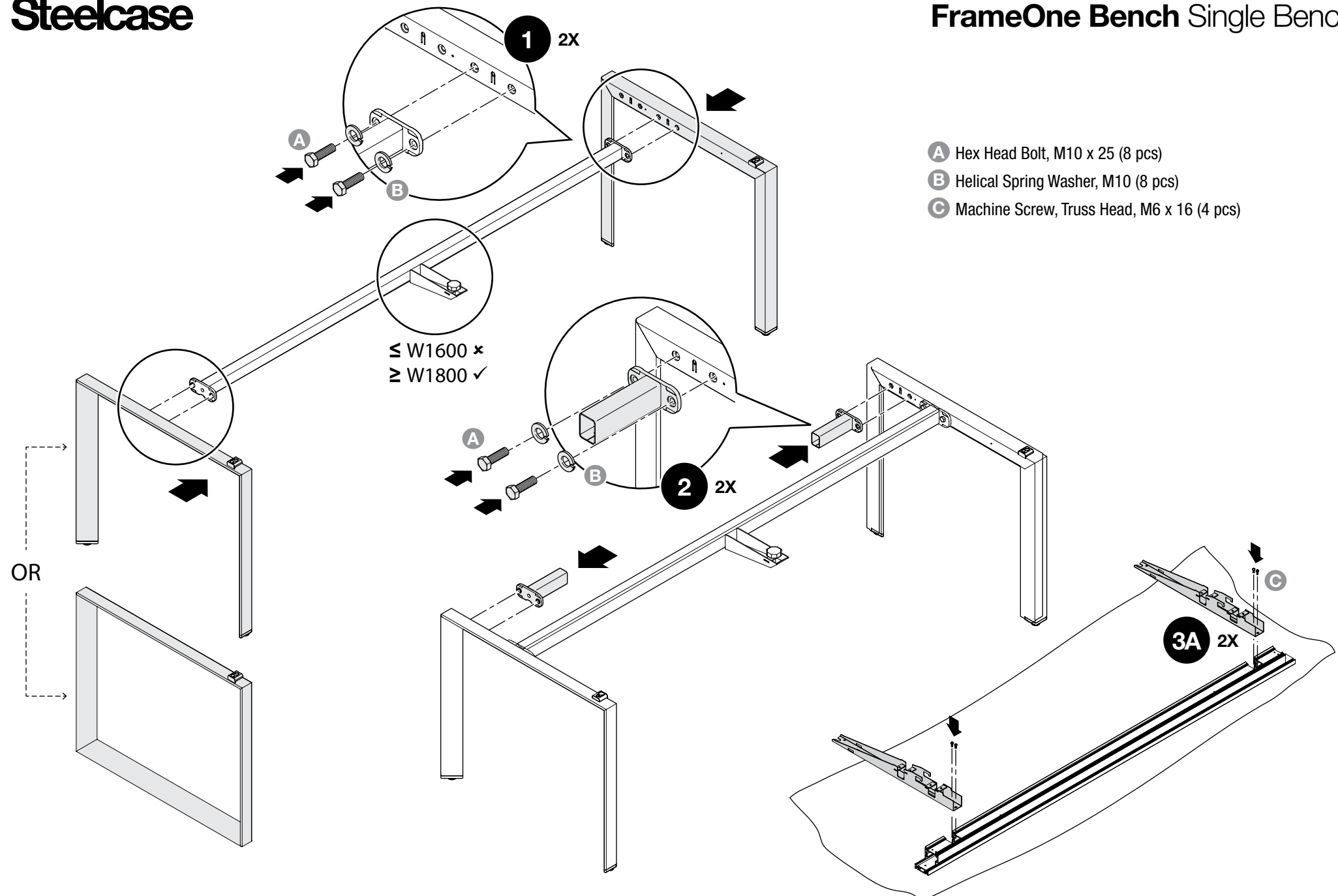
SQUARE DRIVE

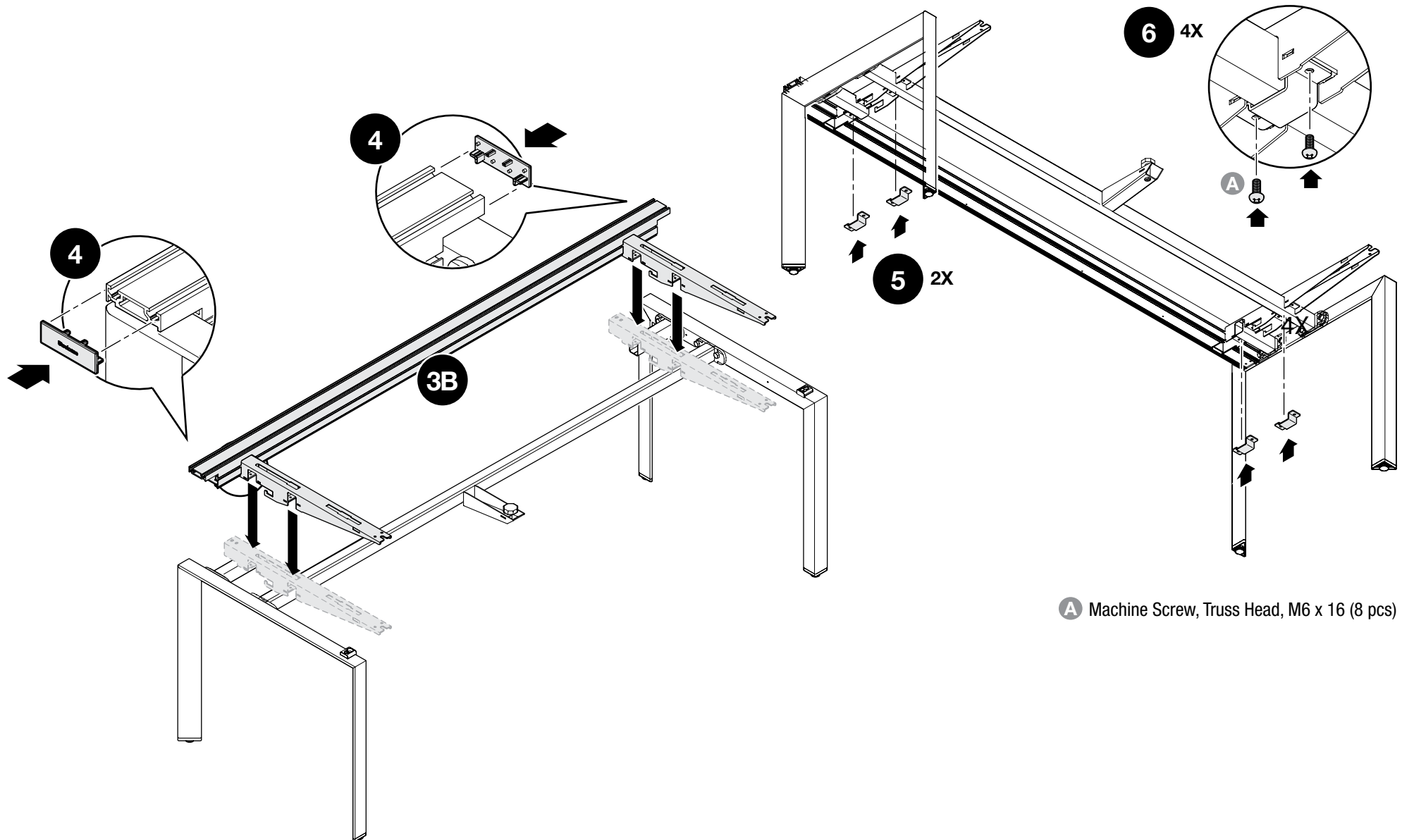


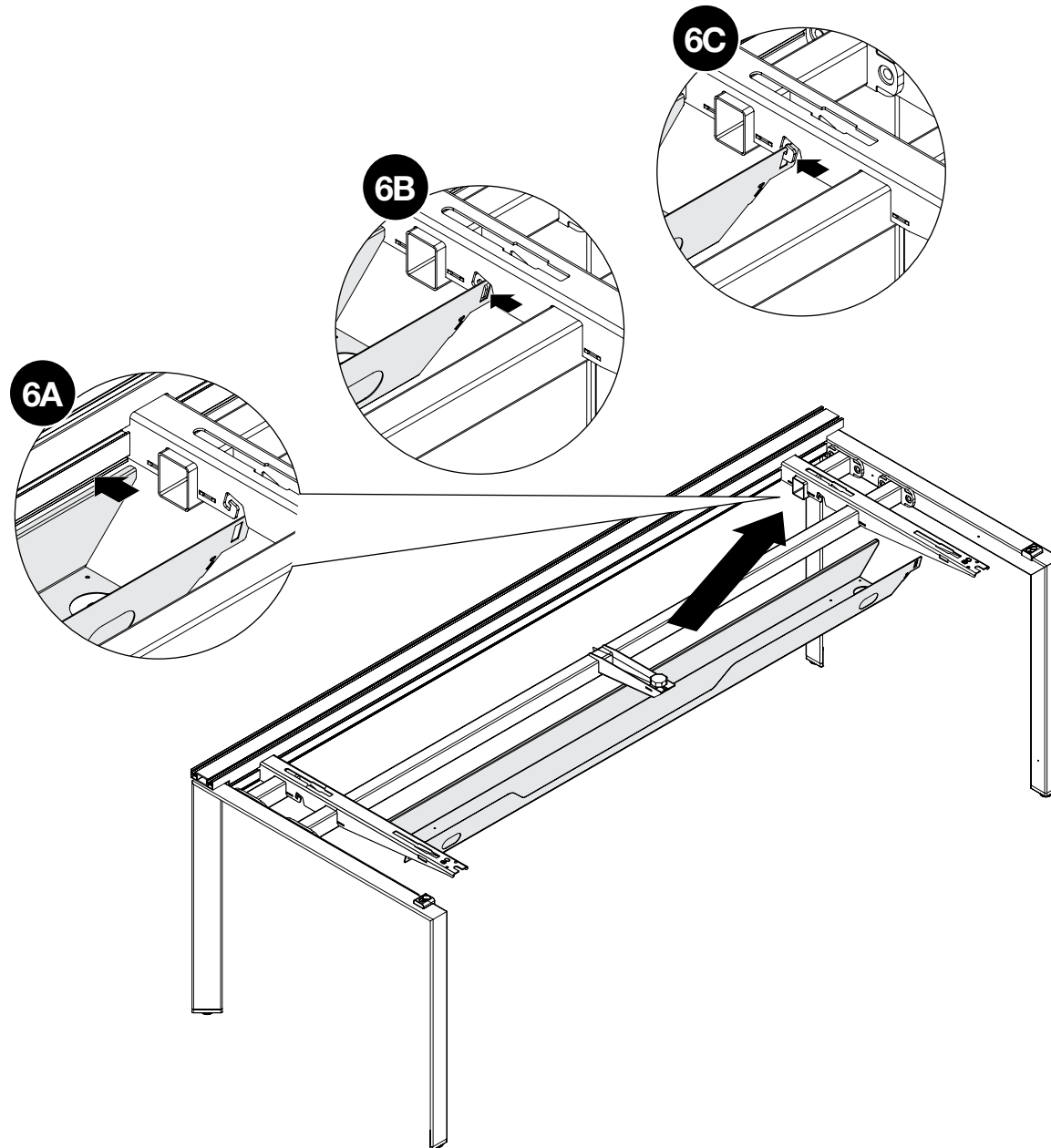
1/8" Dia.



17mm Socket

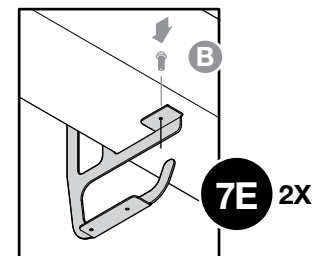
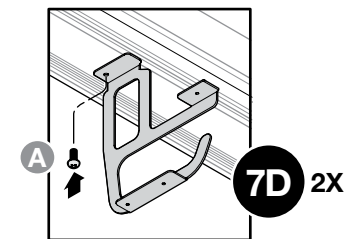
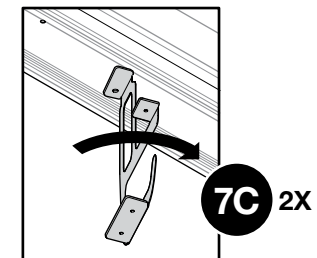
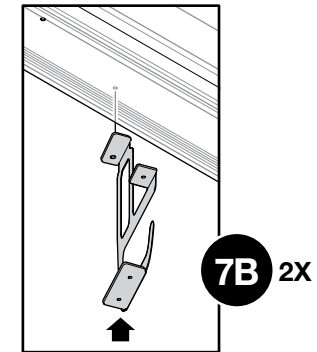
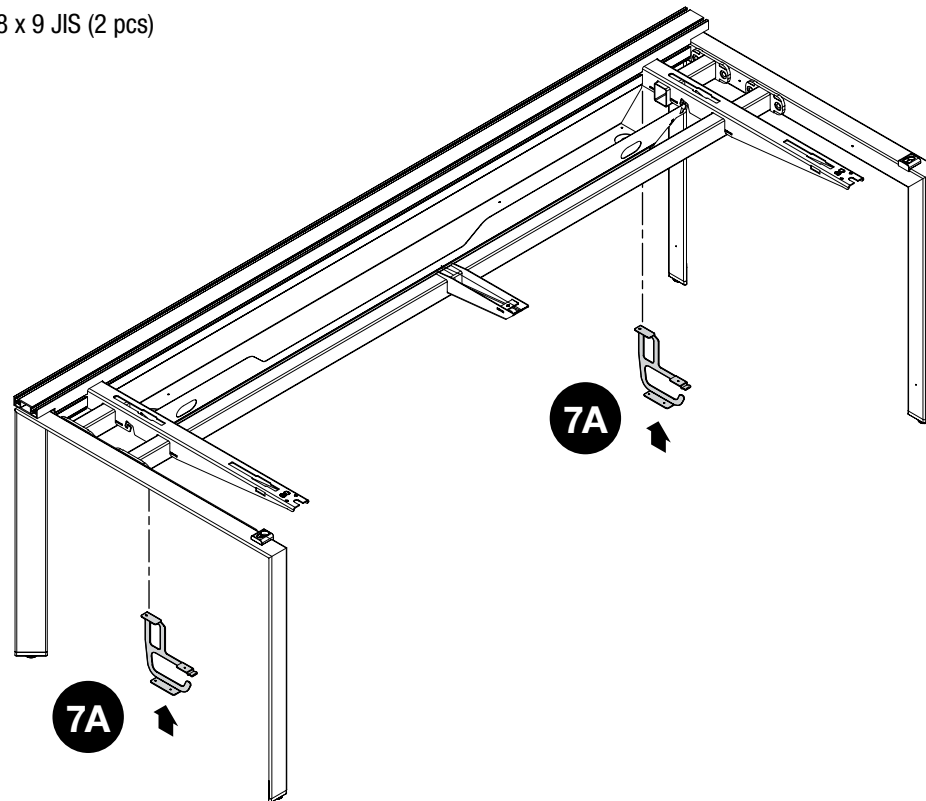


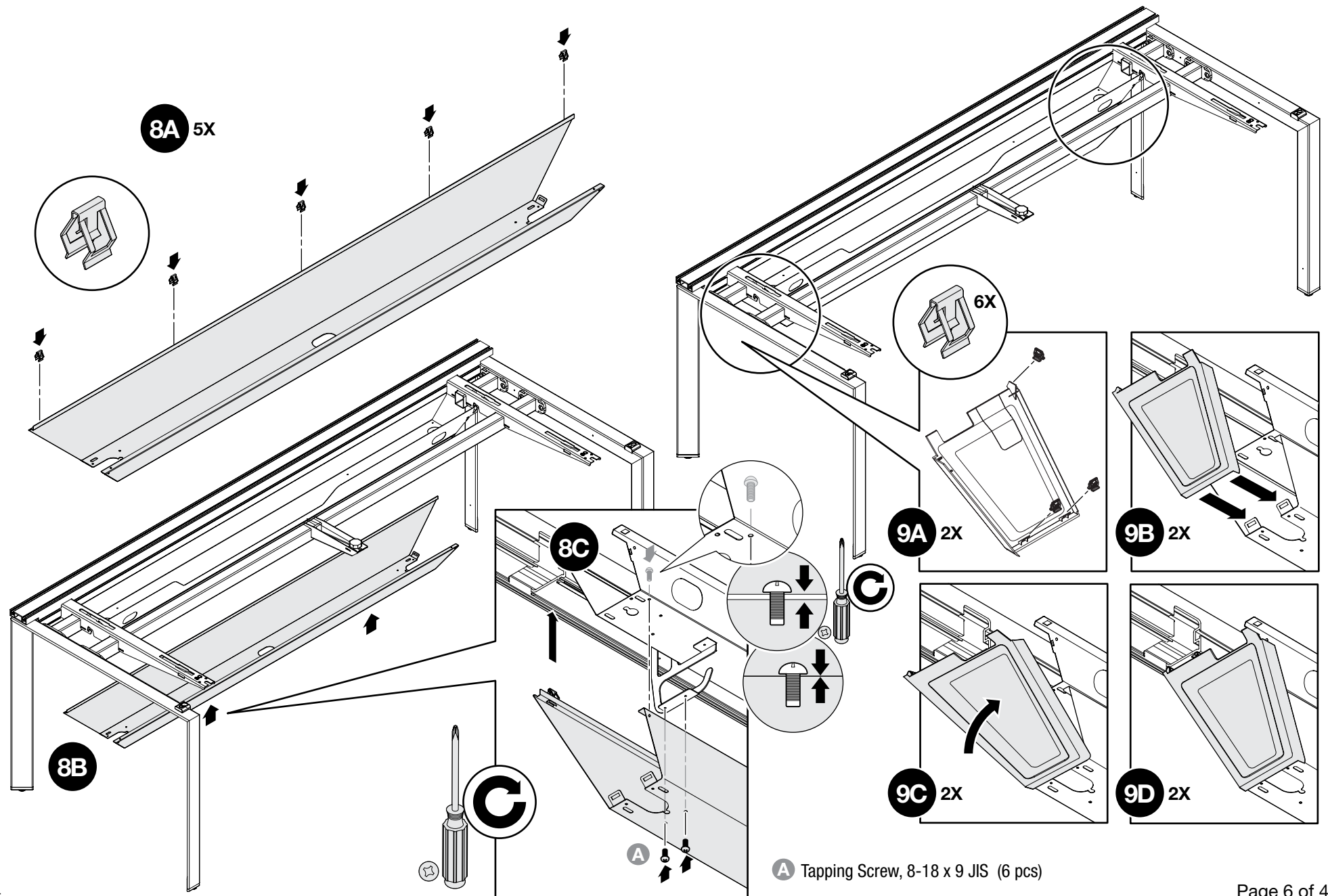


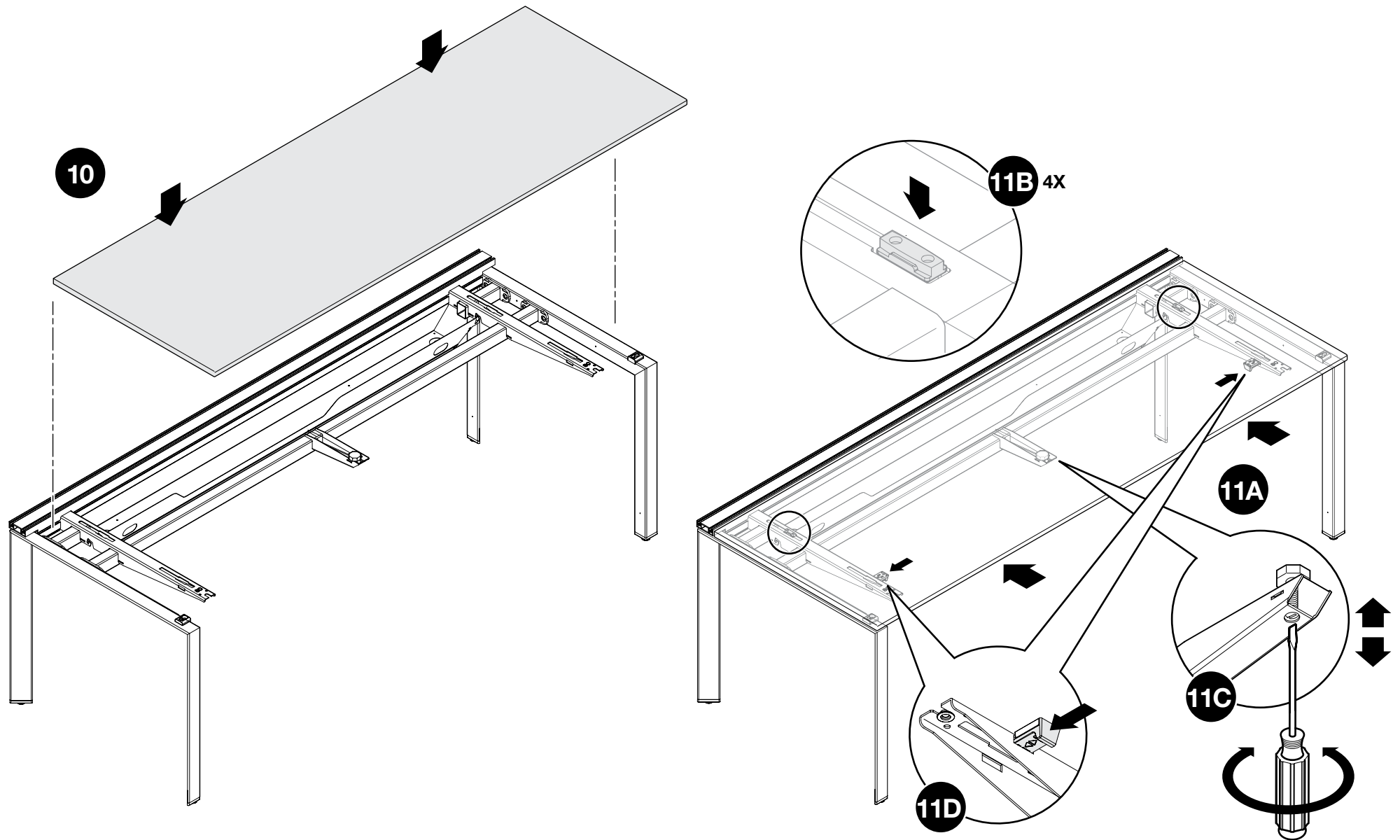


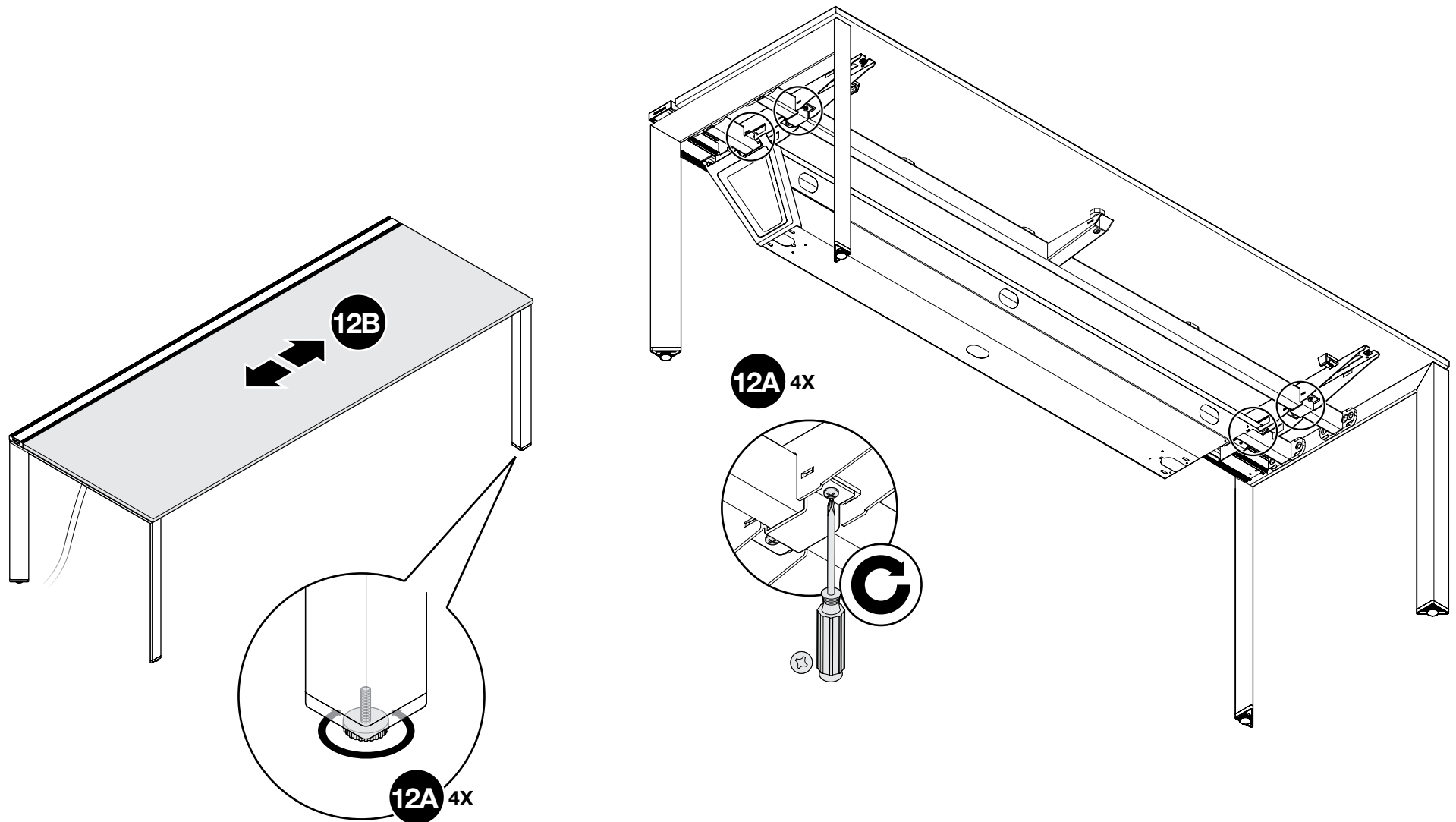


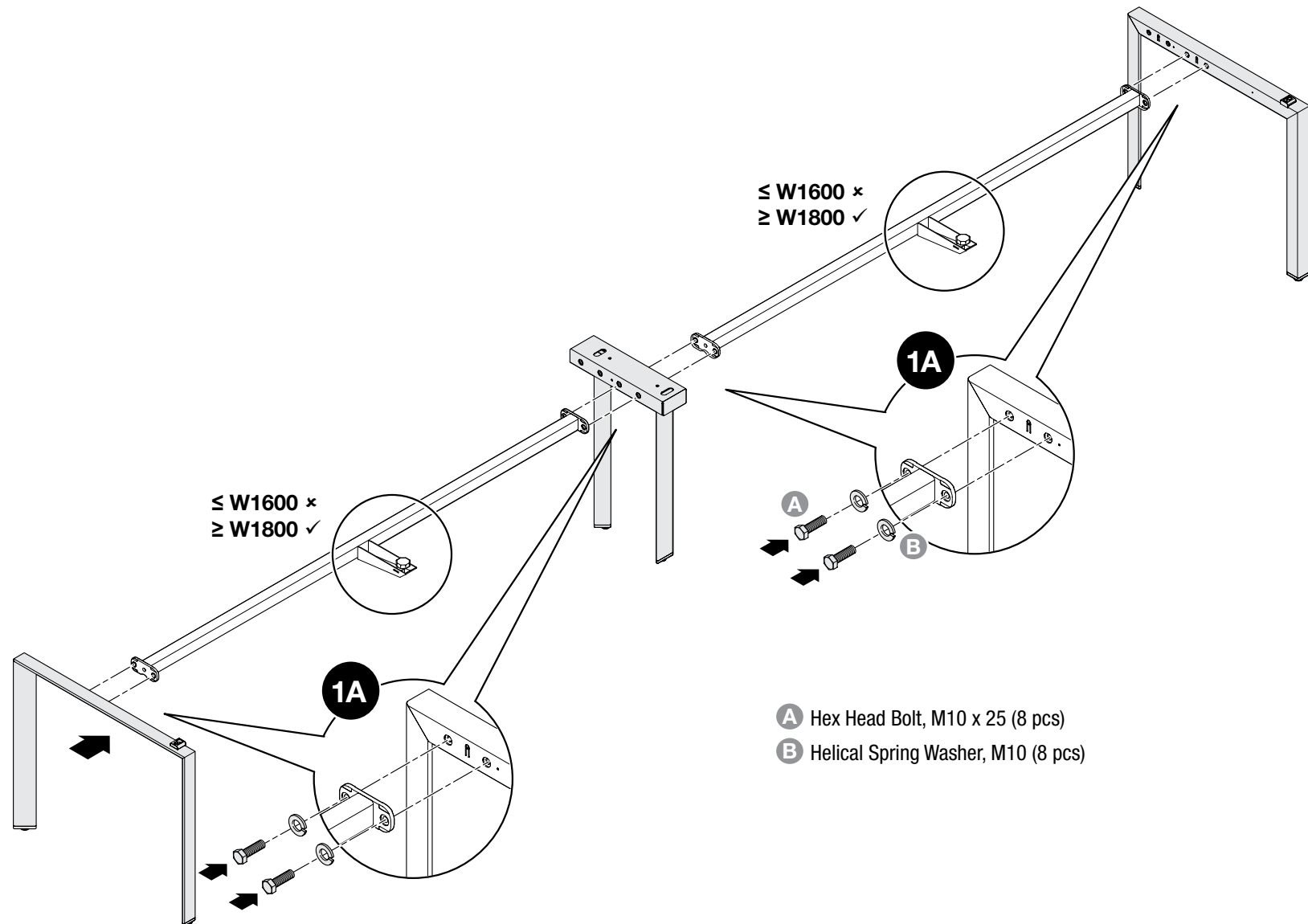
- A** Machine Screw, Truss Head, M6 x 16 (2 pcs)
- B** Tapping Screw, 8-18 x 9 JIS (2 pcs)

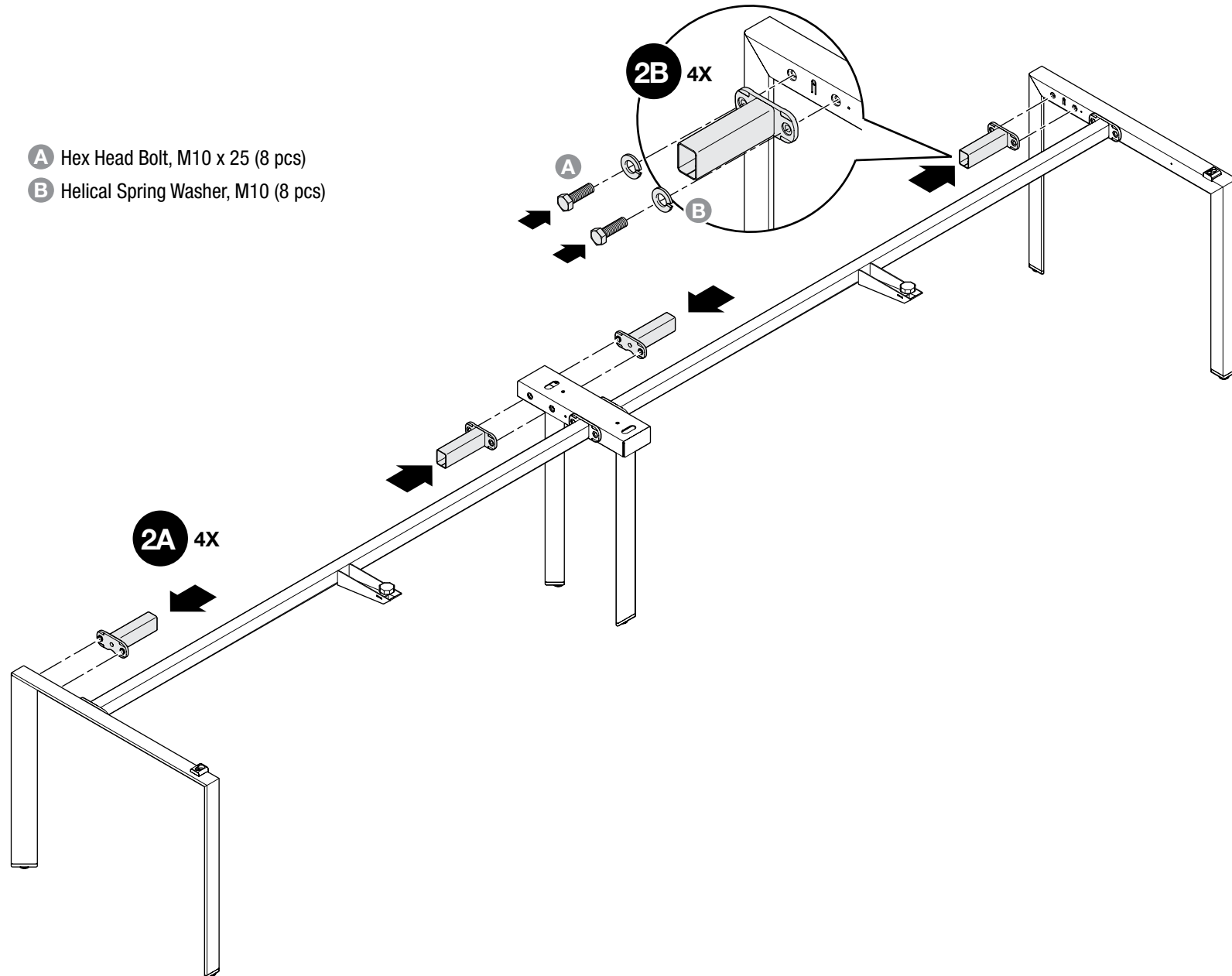




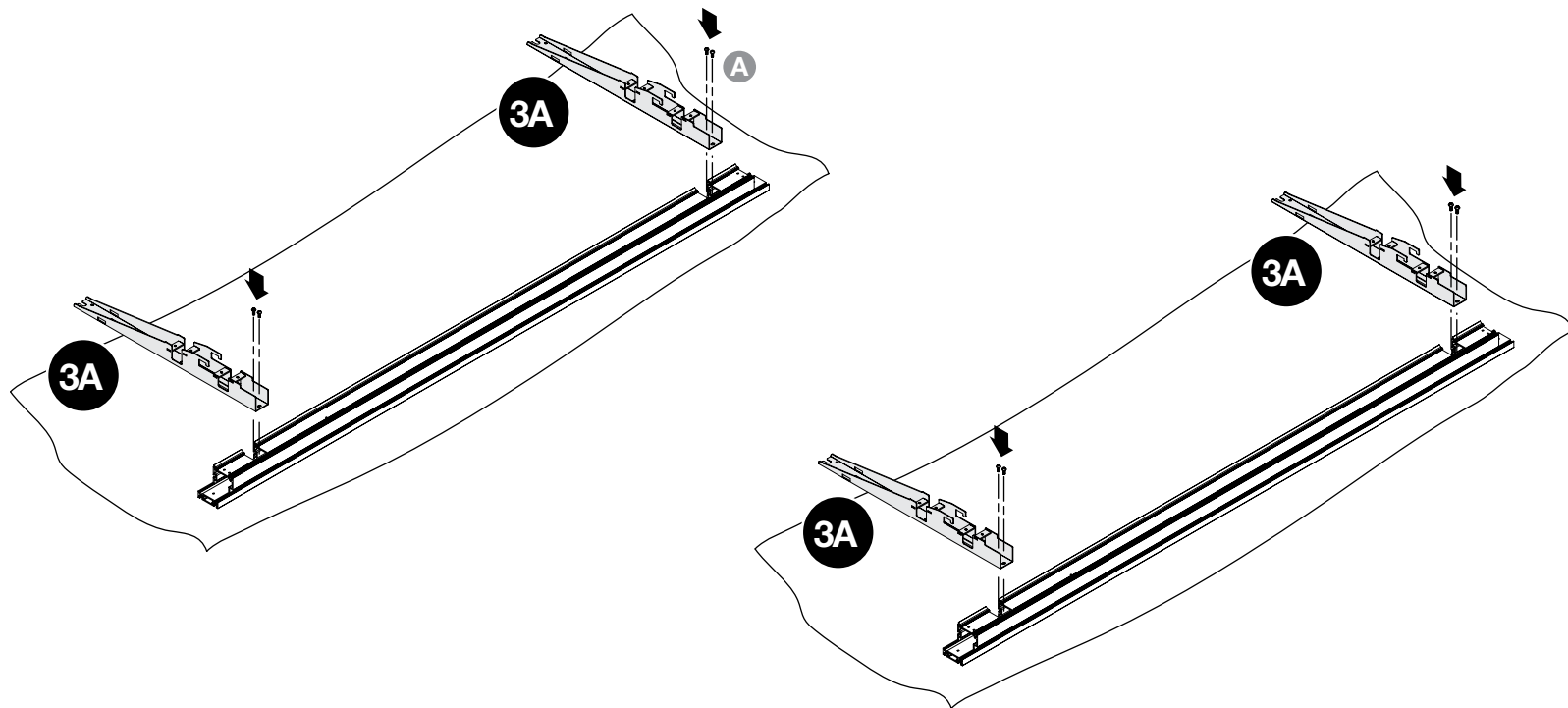


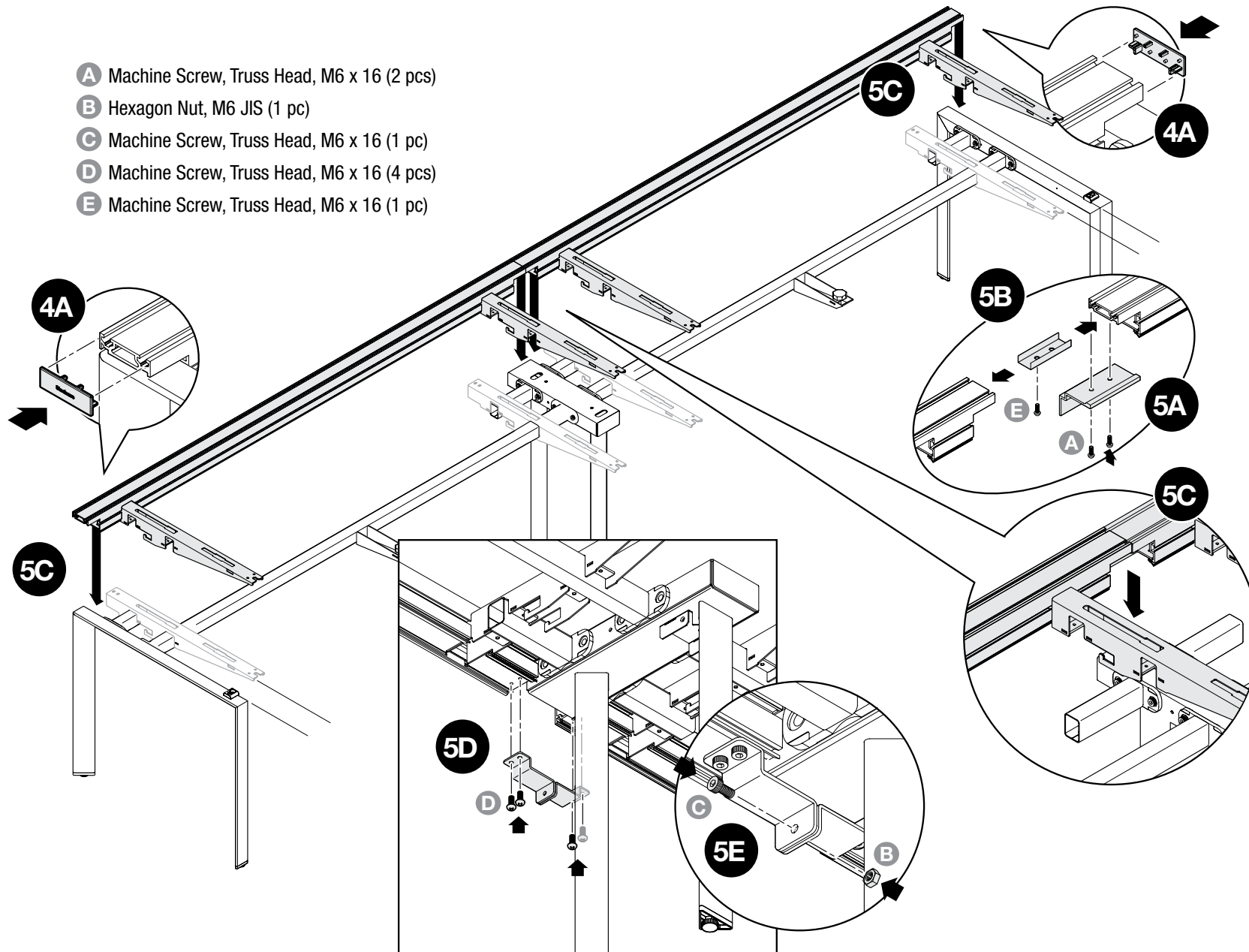




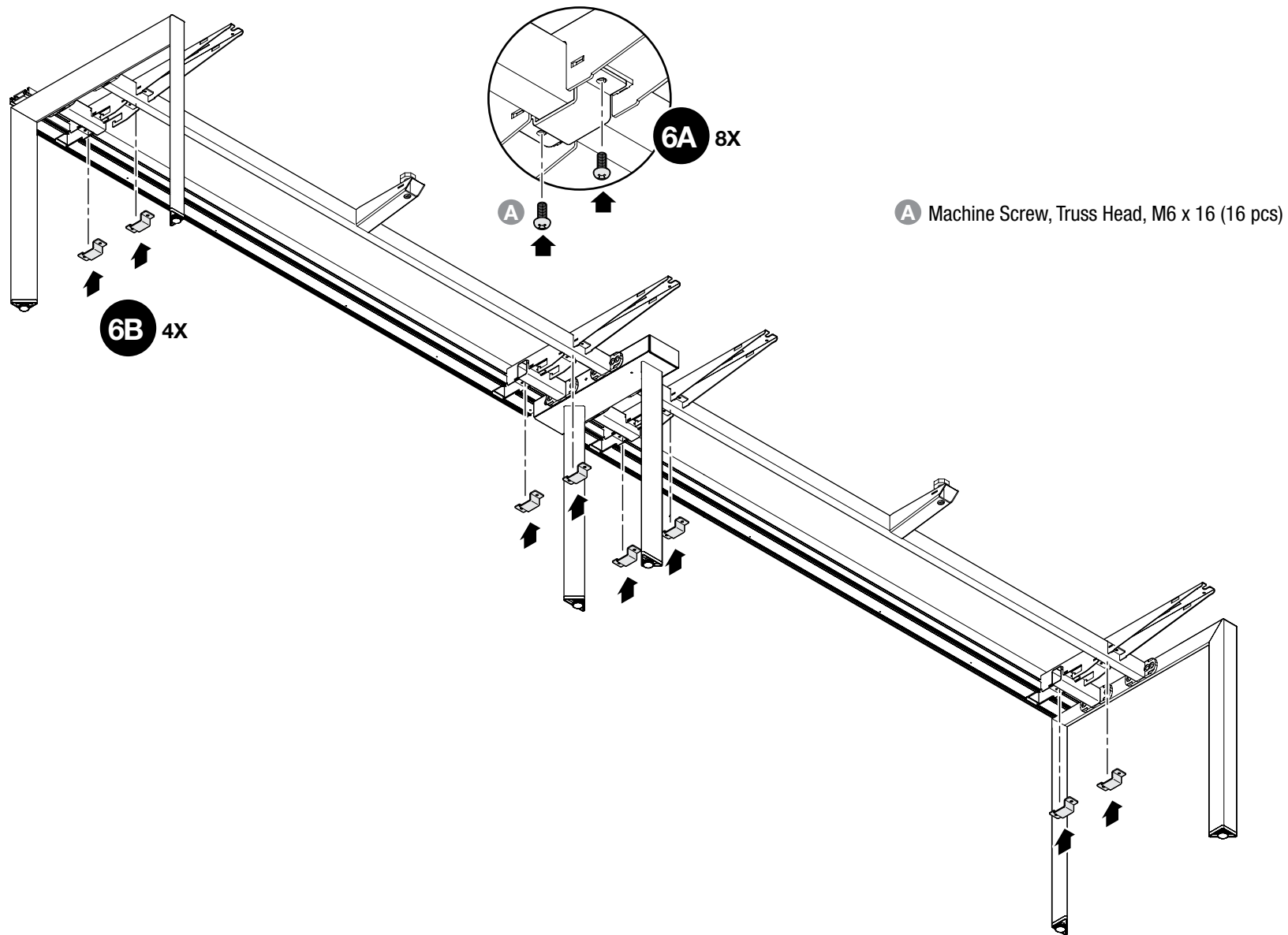


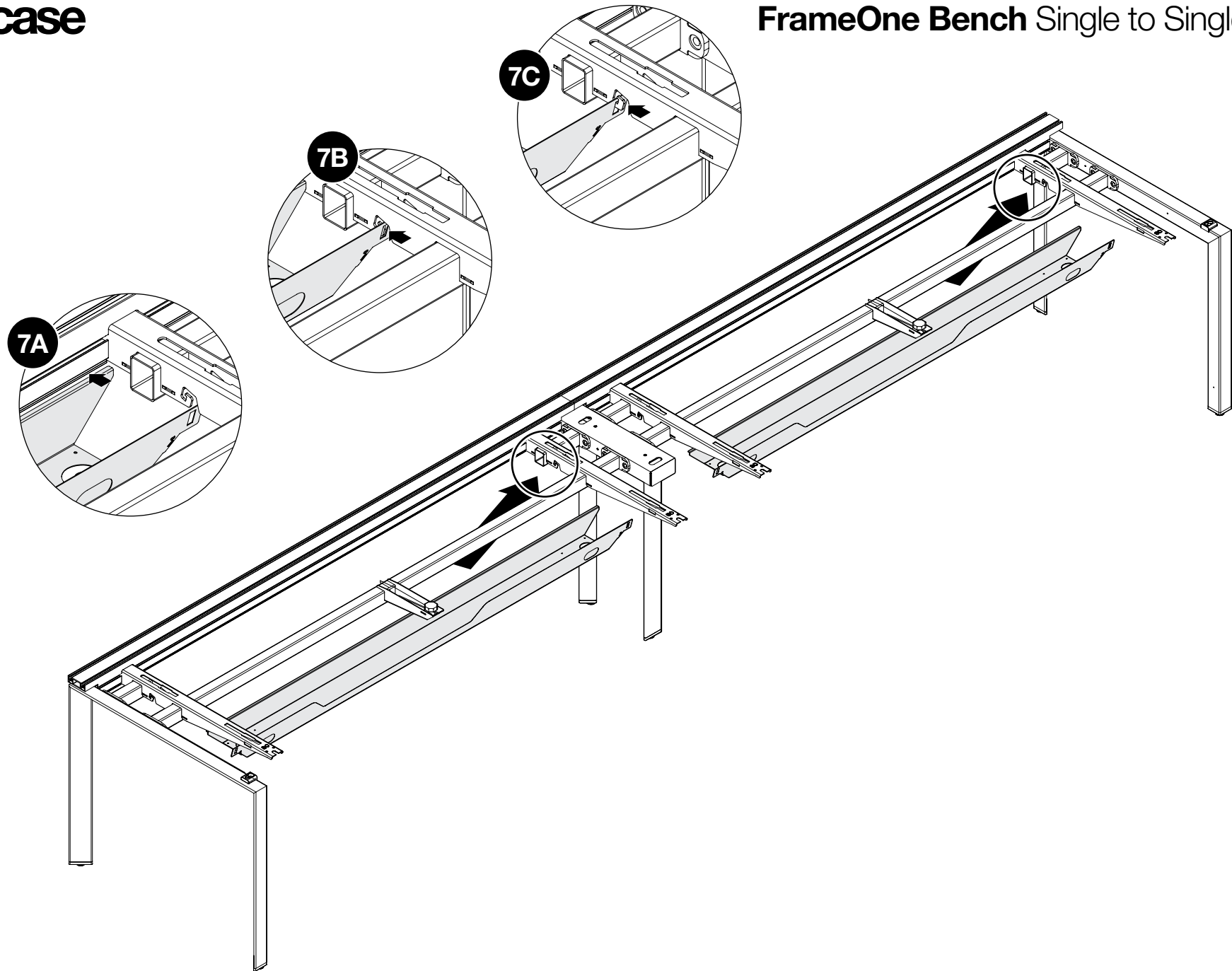
**A** Machine Screw, Truss Head, M6 x 16 (8 pcs)

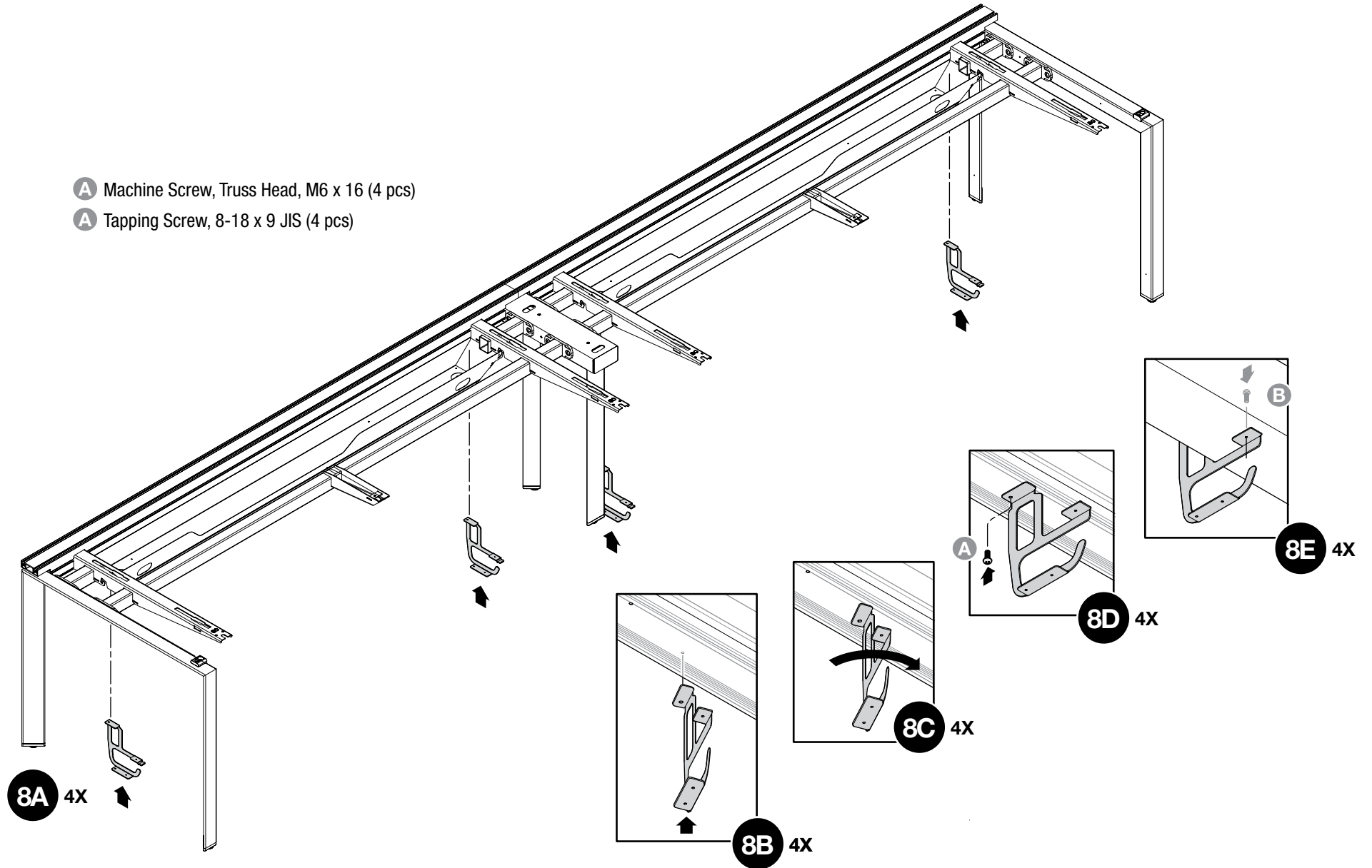


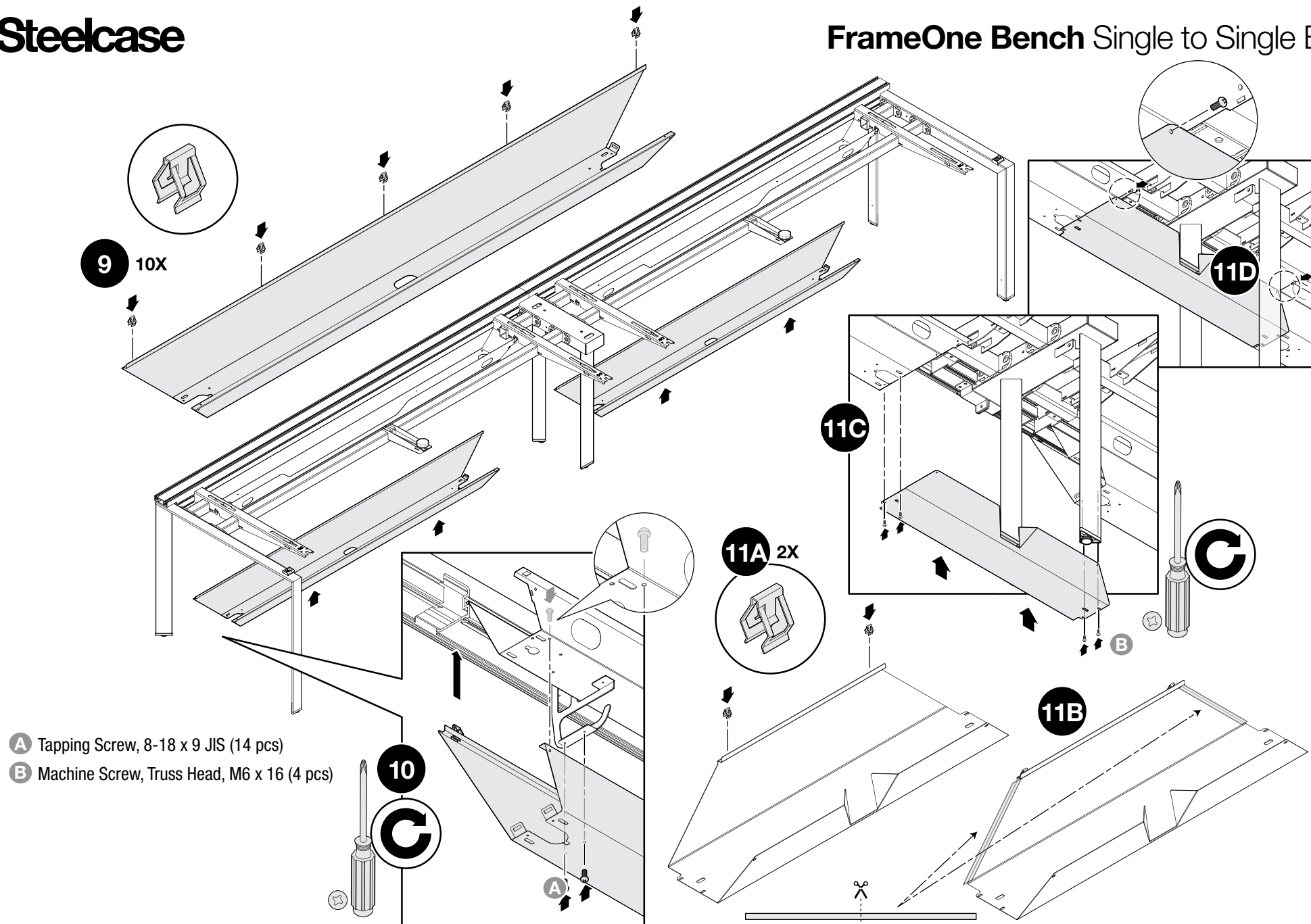


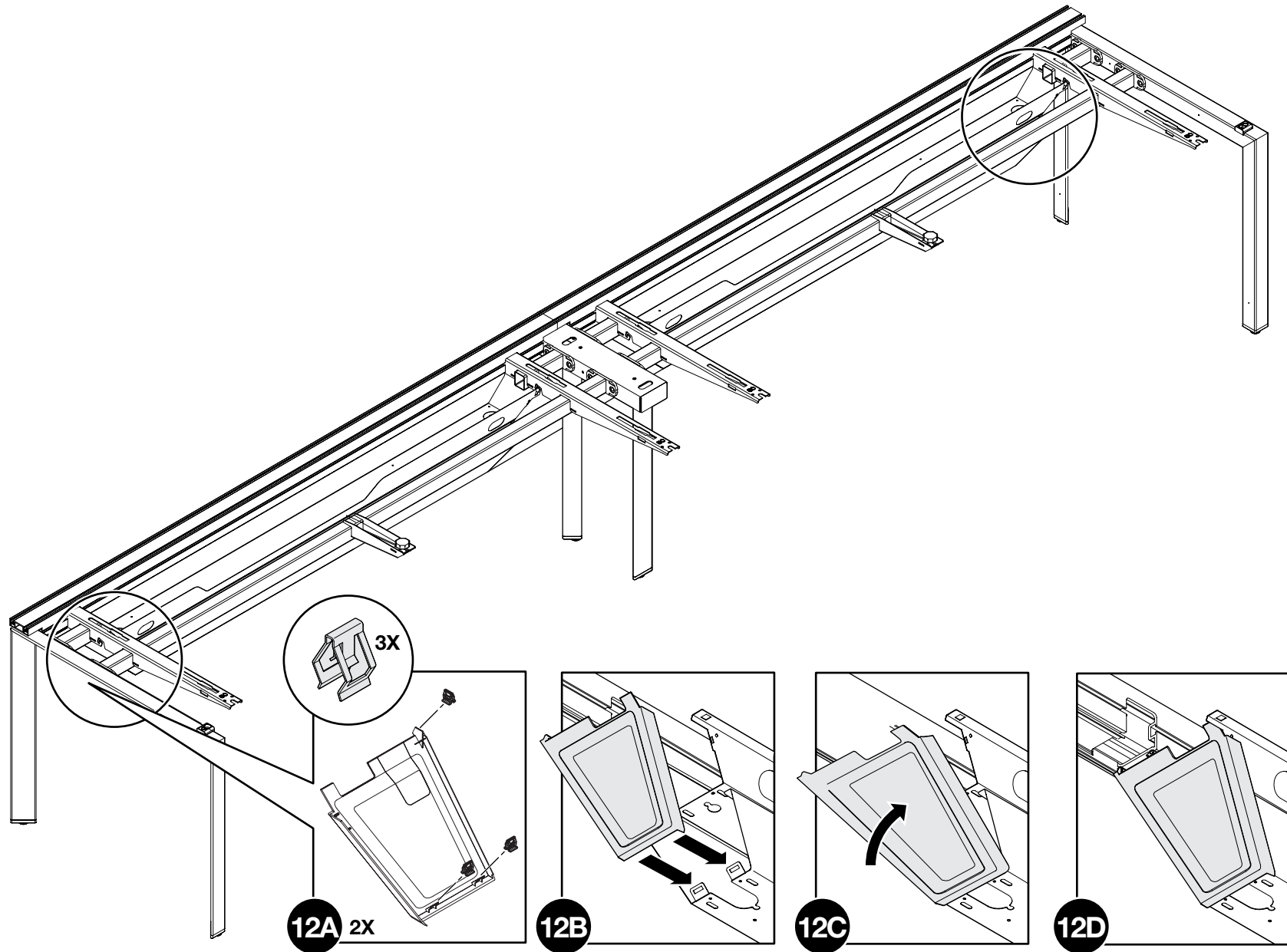


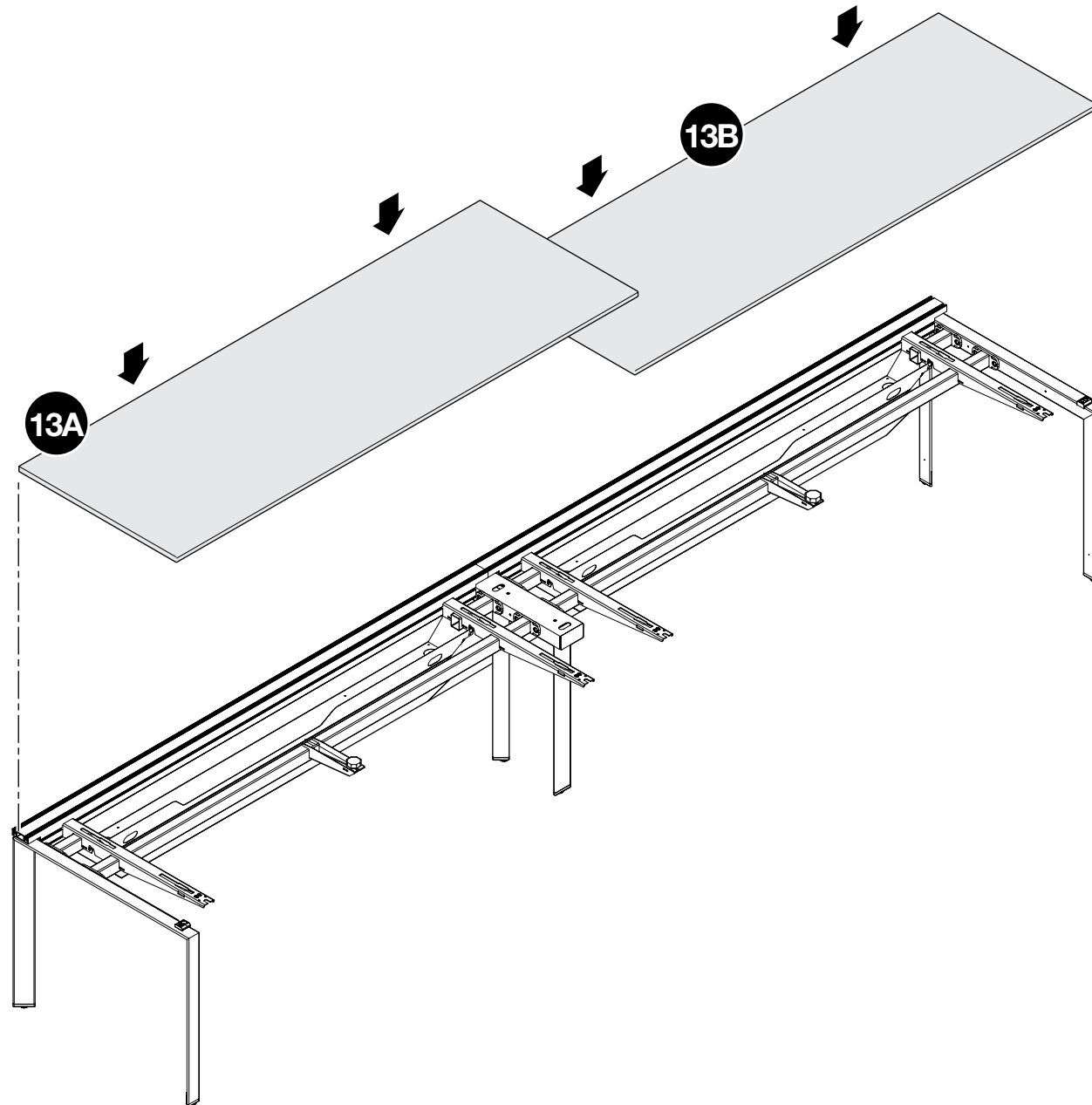


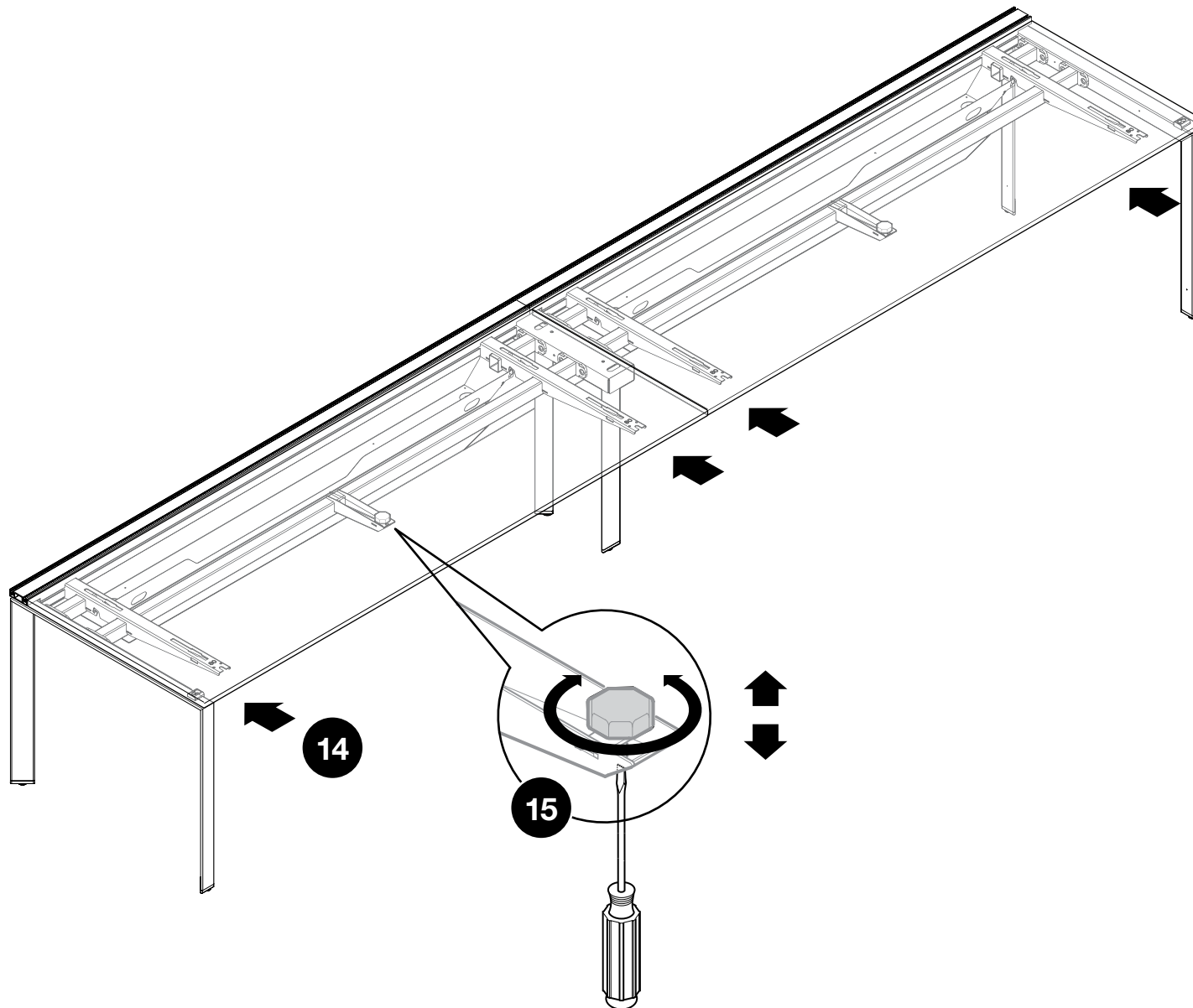


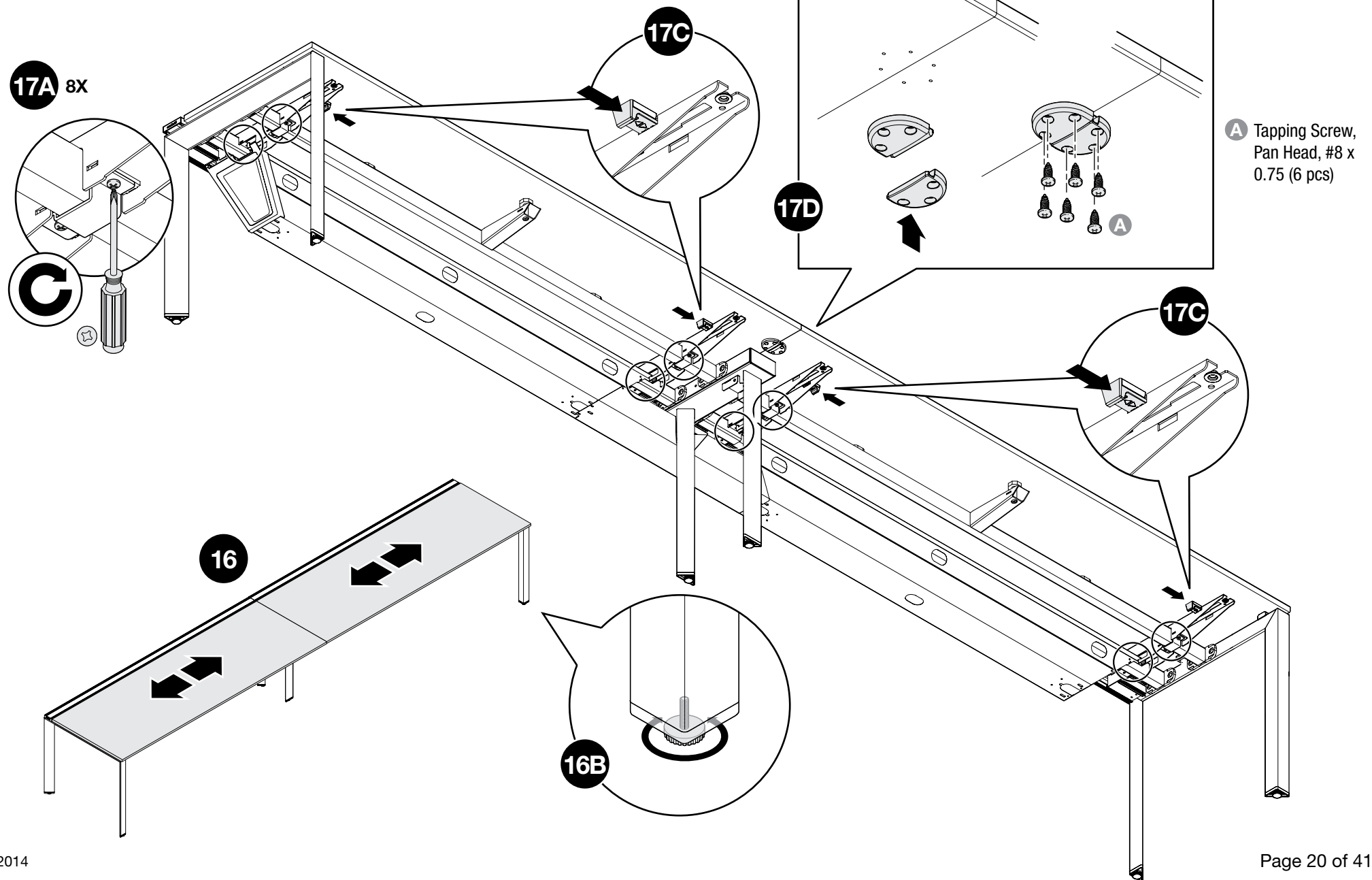








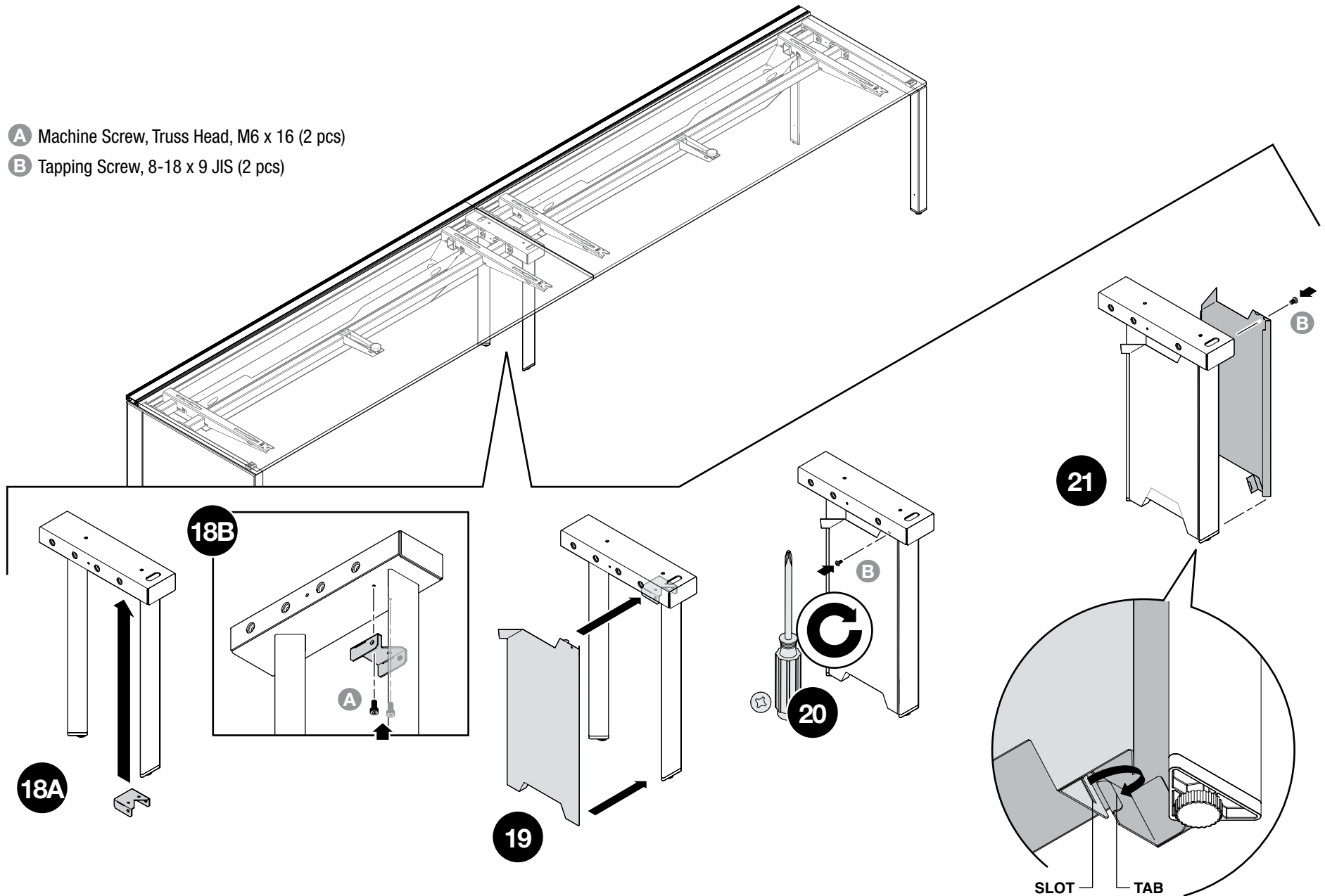


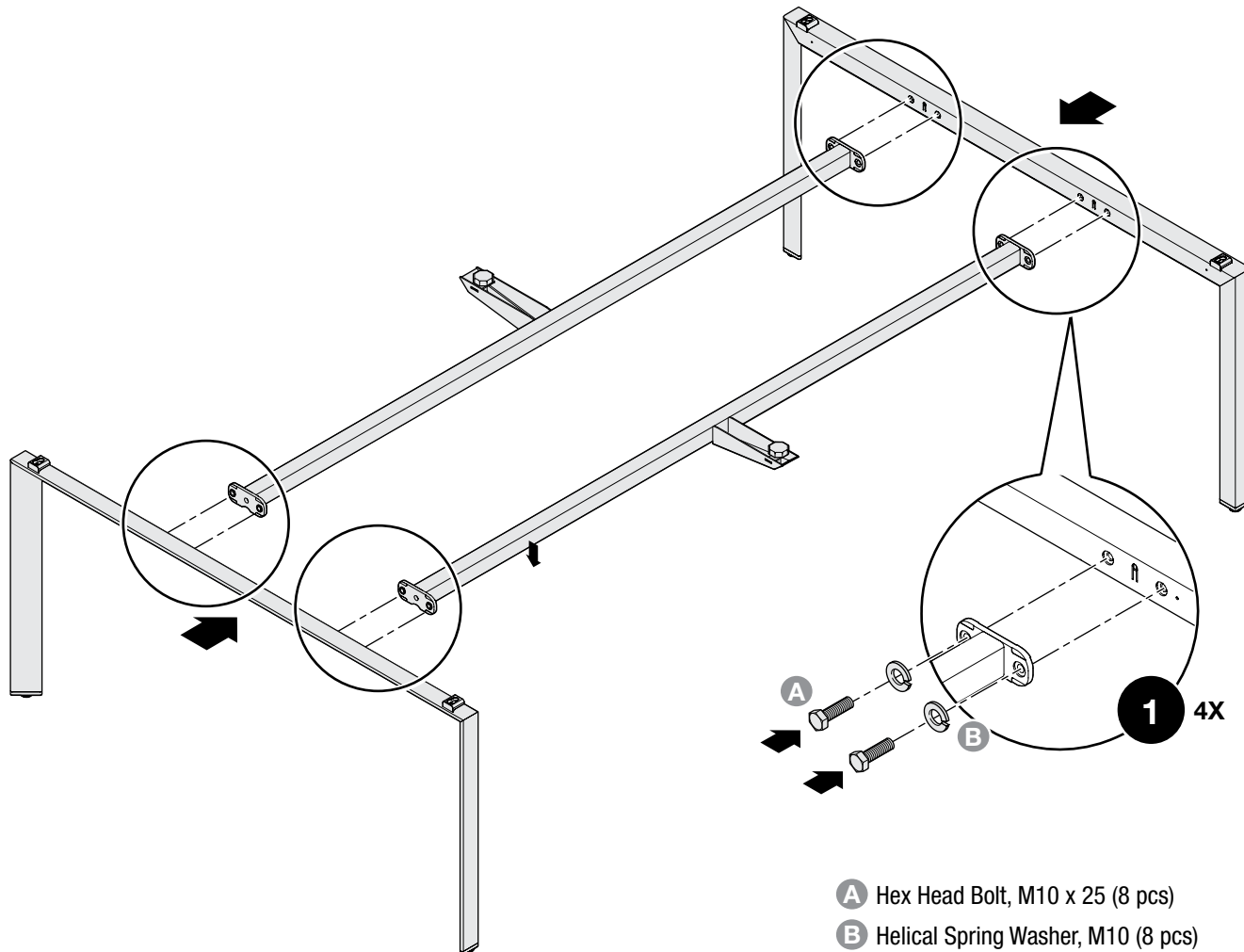


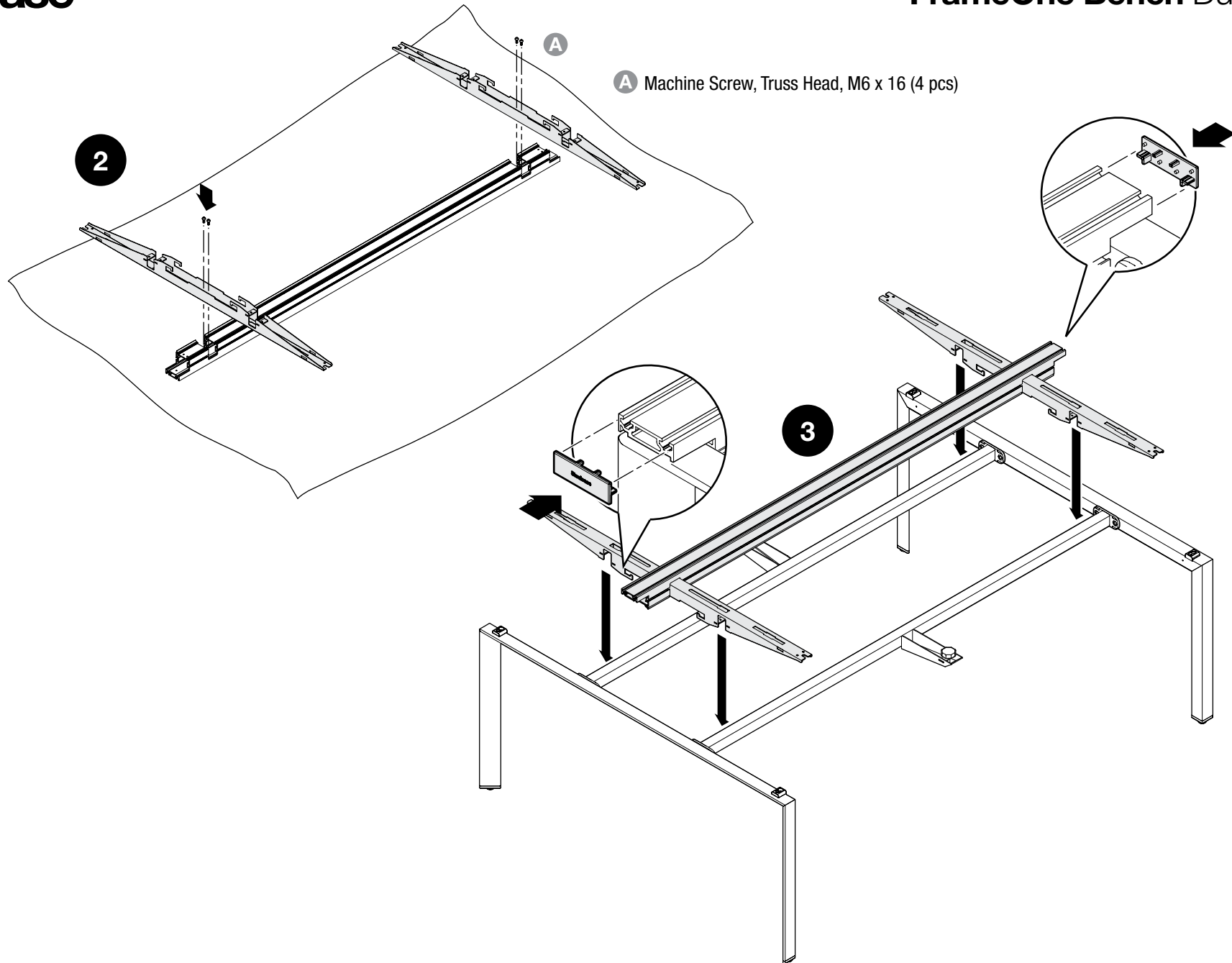


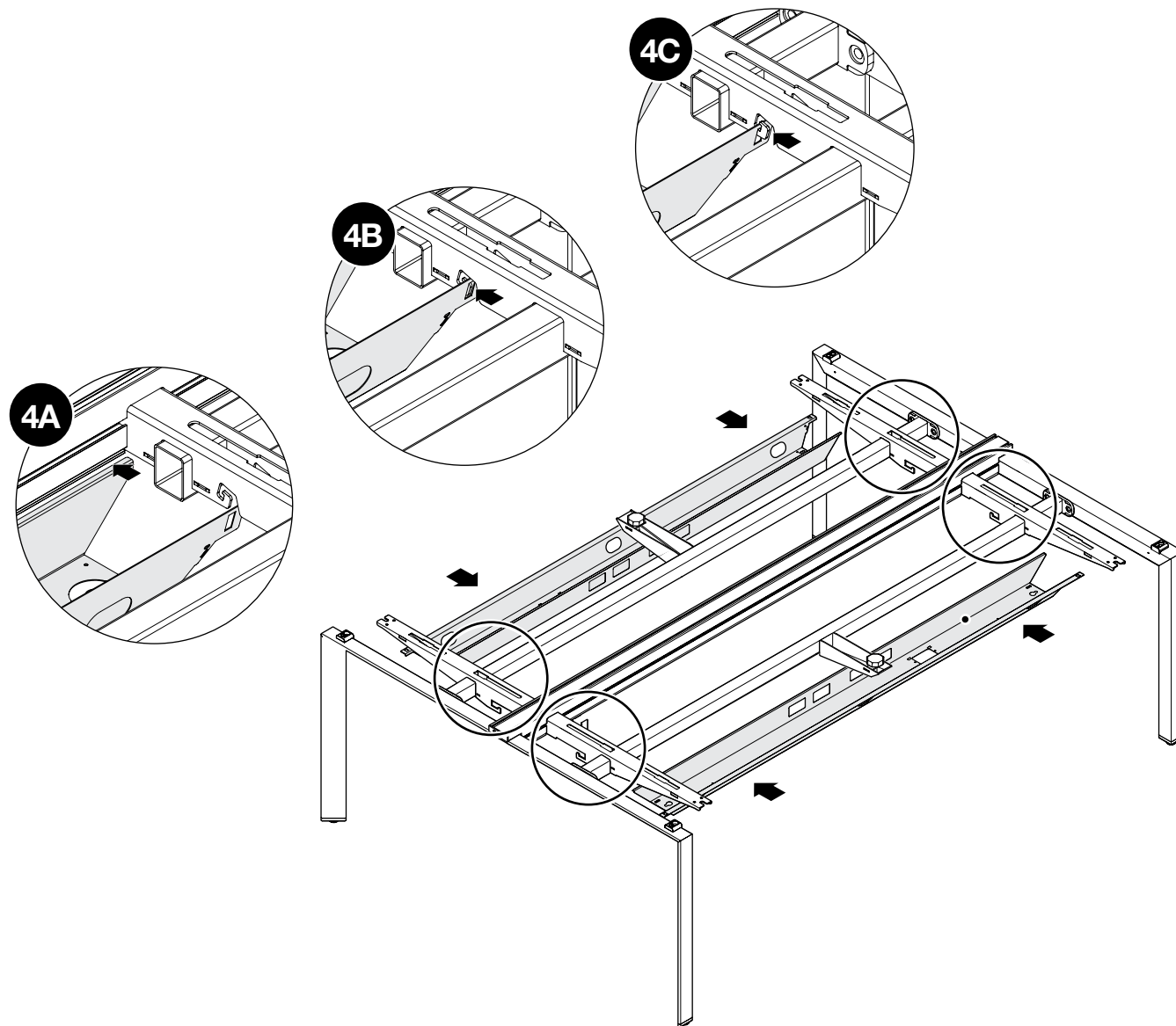
**A** Machine Screw, Truss Head, M6 x 16 (2 pcs)

**B** Tapping Screw, 8-18 x 9 JIS (2 pcs)





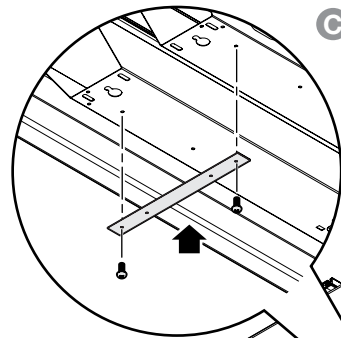




- A** Machine Tapping Screw, 8-18 x 9 JIS (4 pcs)
- B** Machine Tapping Screw, 8-18 x 9 JIS (8 pcs)
- C** Machine Tapping Screw, 8-18 x 9 JIS (6 pcs per side)

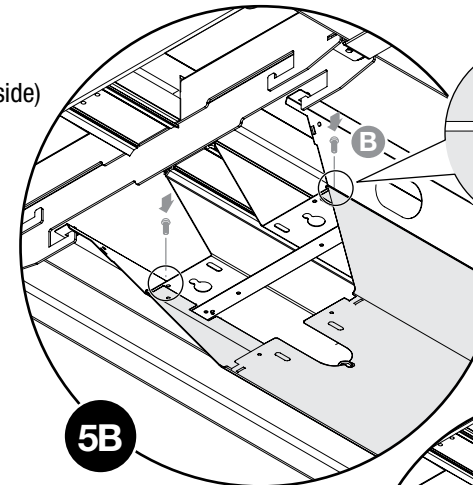


If single tray, install the upper tray only.

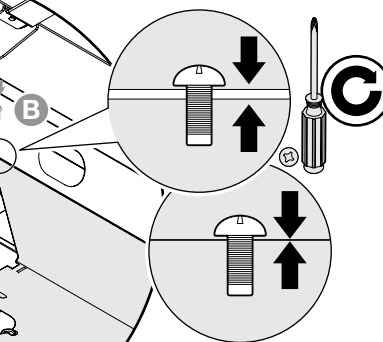


**5A**

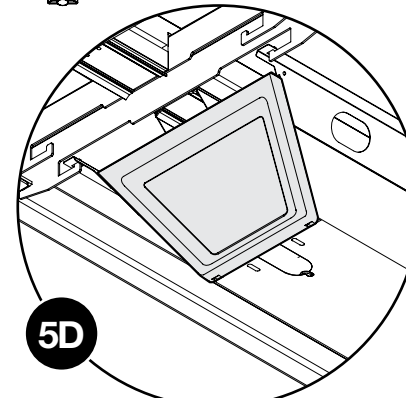
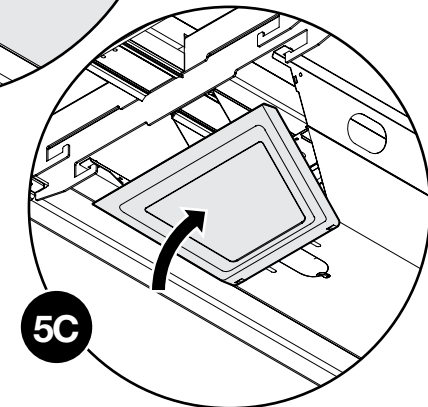
**A**



**5B**



**5C**

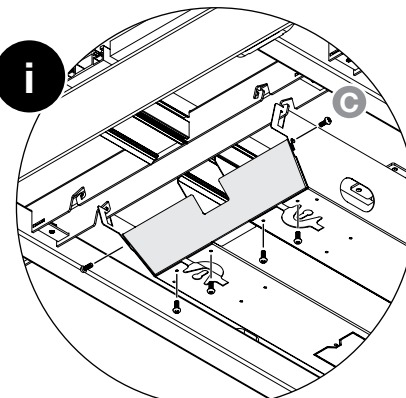


**5D**

**C**

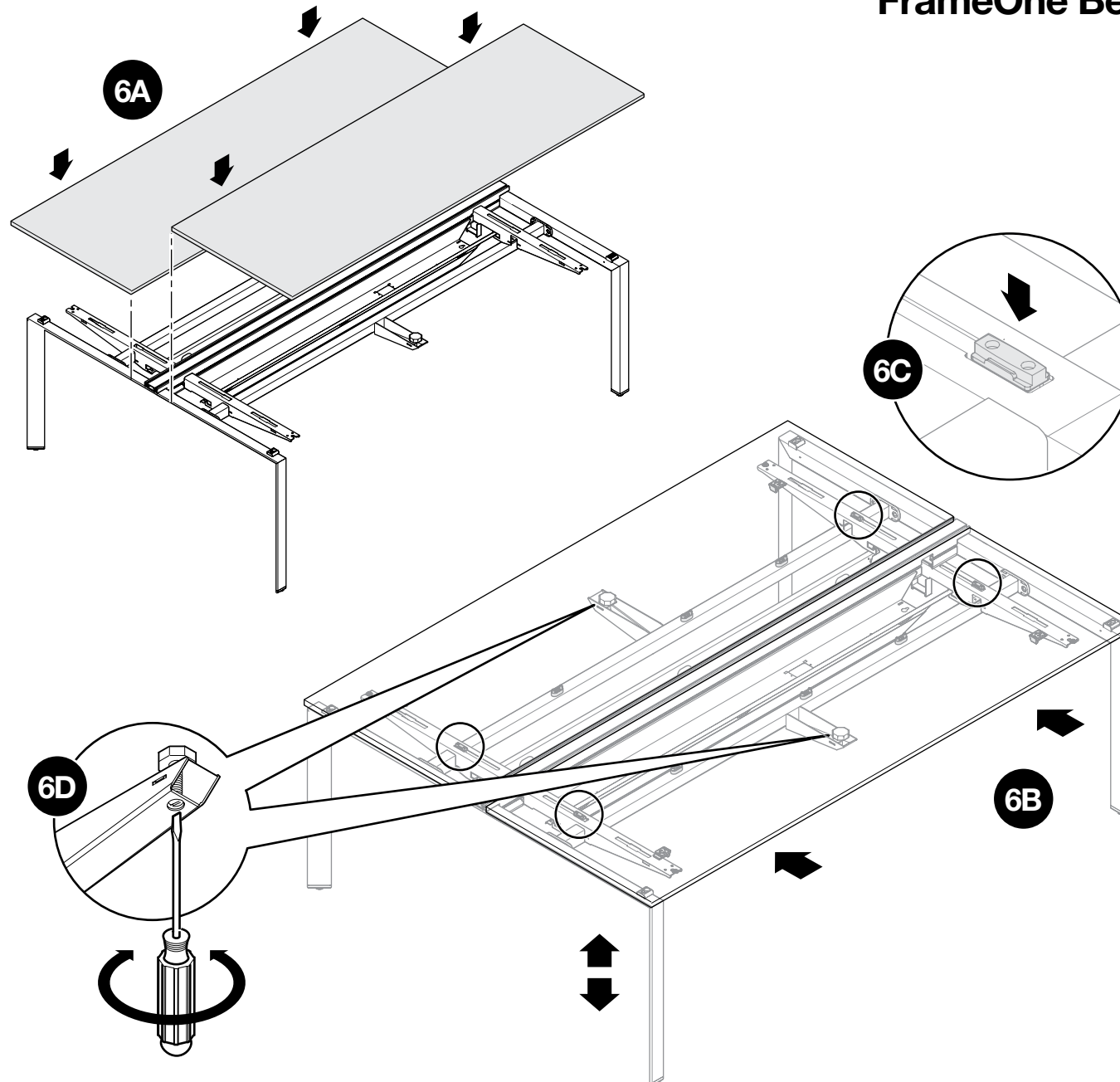
**C**

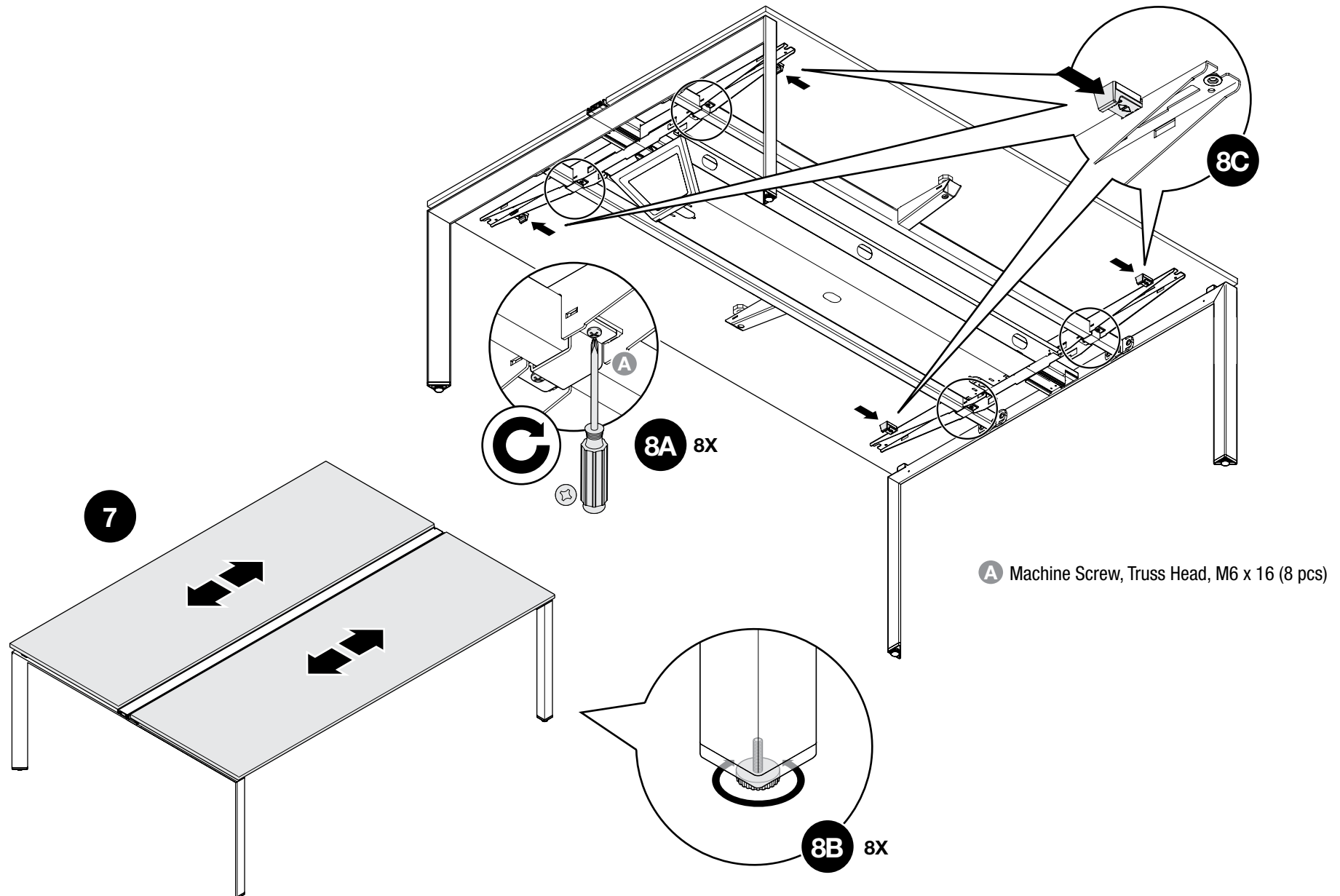
**i**

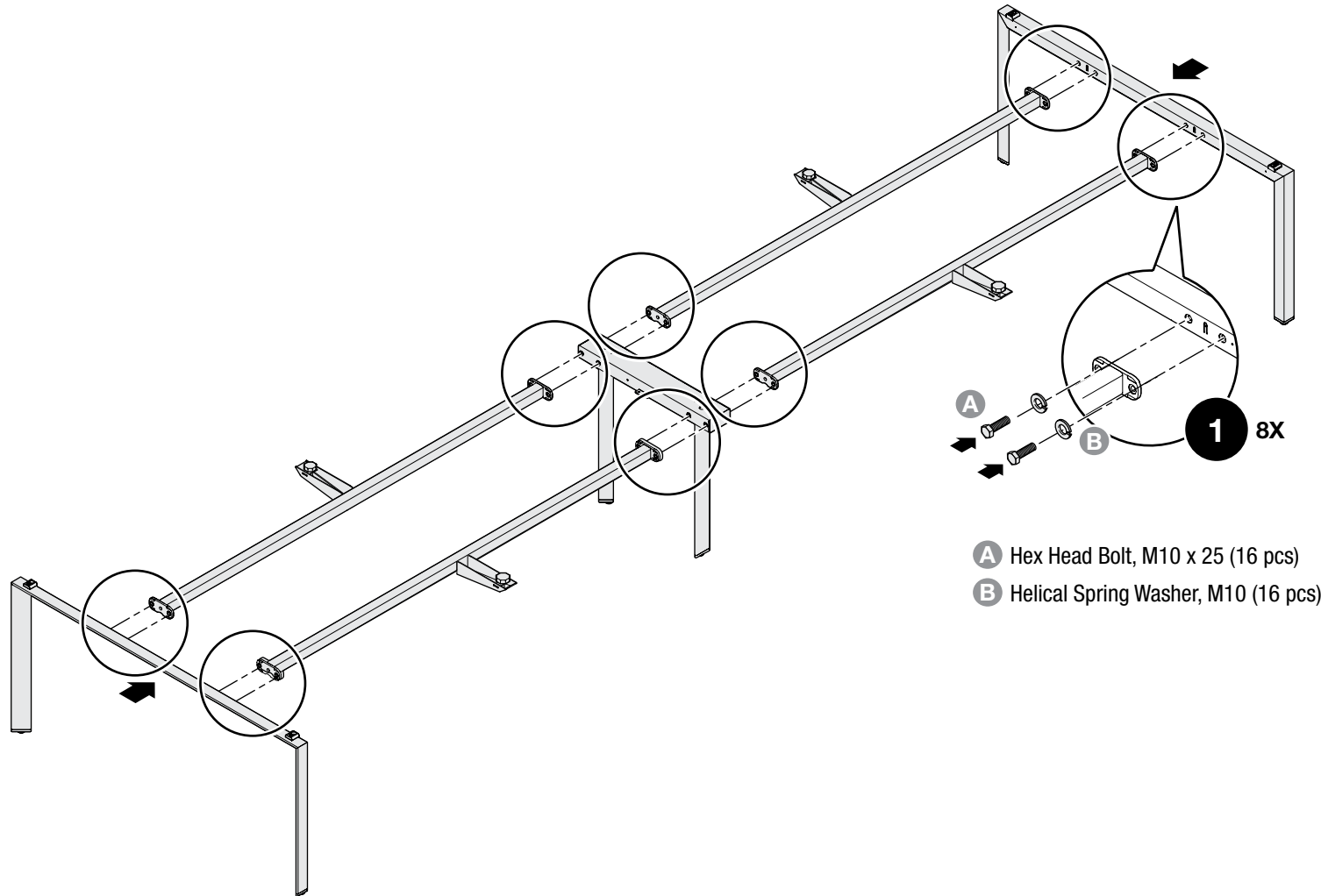


**i**

If only upper tray is installed, install the metal sheet cover.











Refer to page 23 for  
Rail Assembly

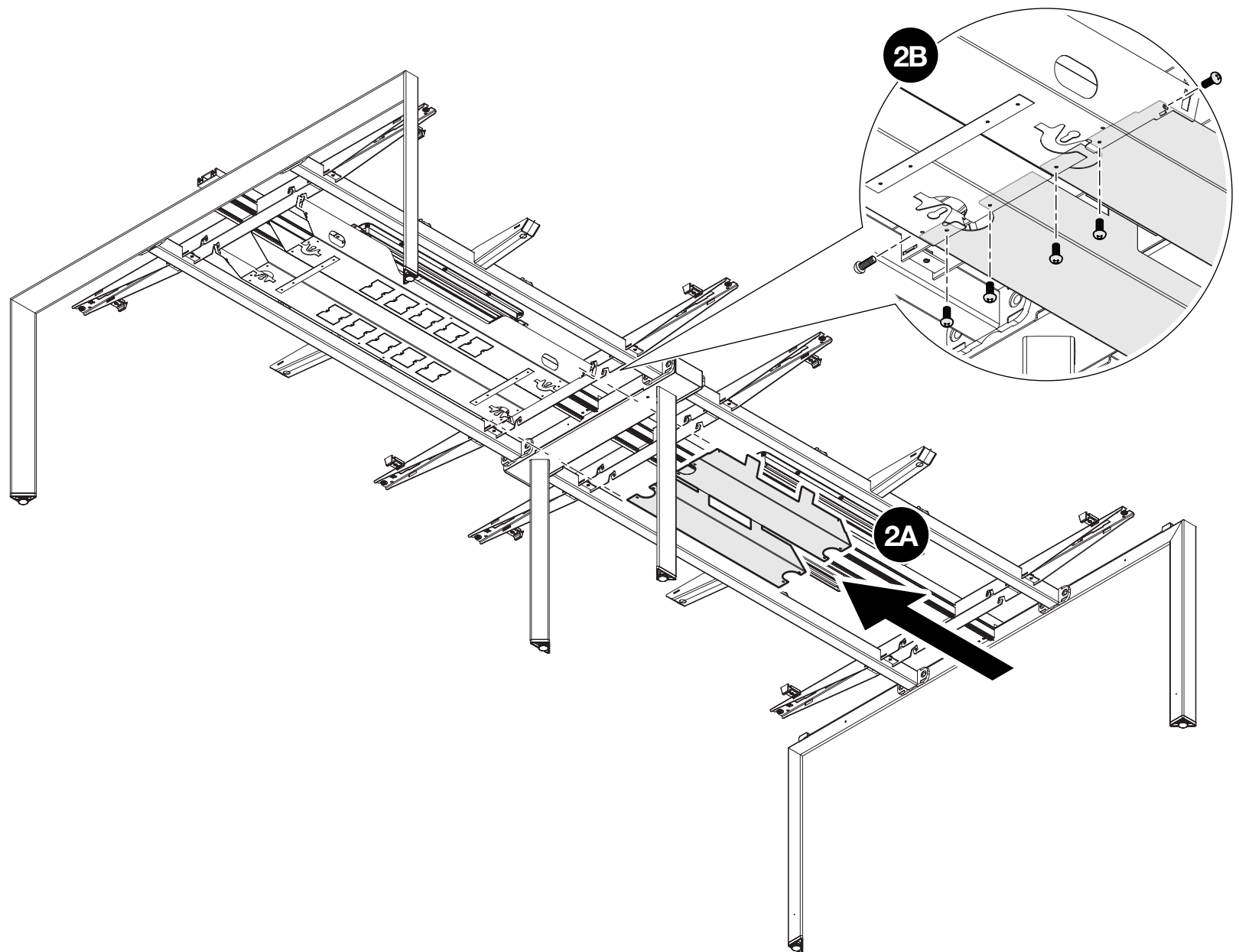
Refer to page 12 for  
Rail to Rail Assembly

Refer to page 24 for  
Upper Cable Tray  
Assembly (Left Bench)

Proceed with Step 2A  
and 2B

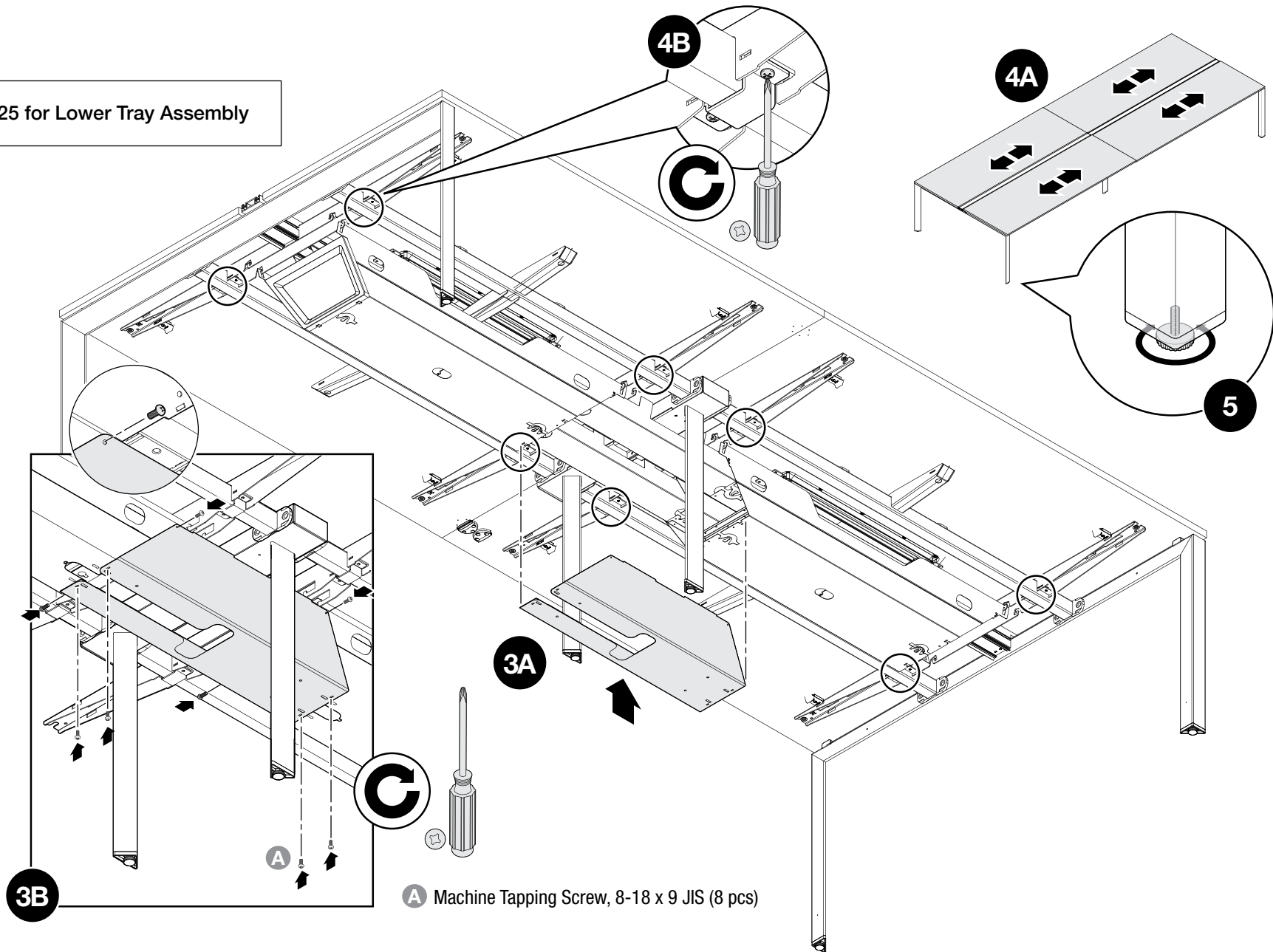
Repeat steps on page  
24 for Upper Tray  
Assembly (Righth Bench)

Repeat Step 2B



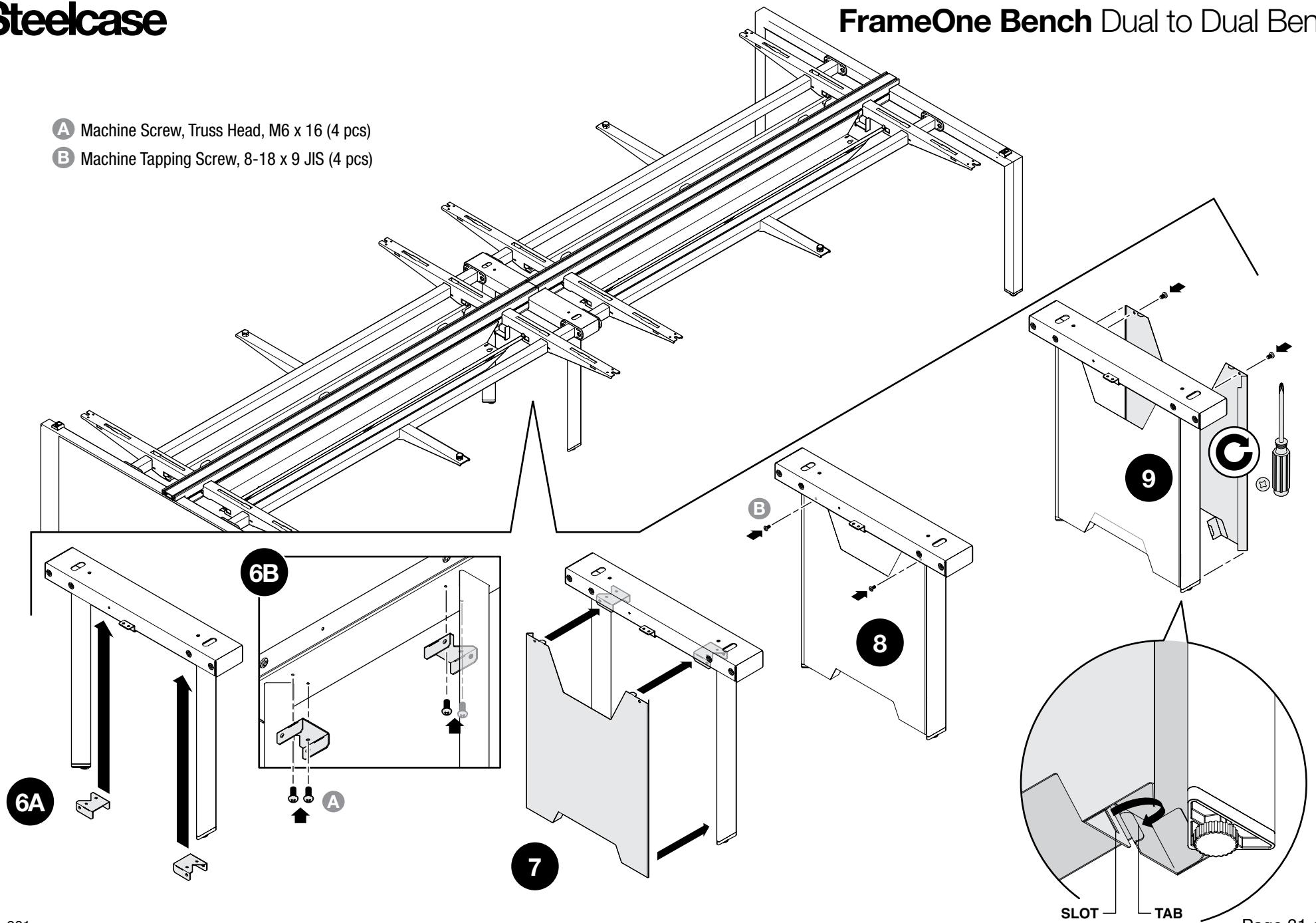


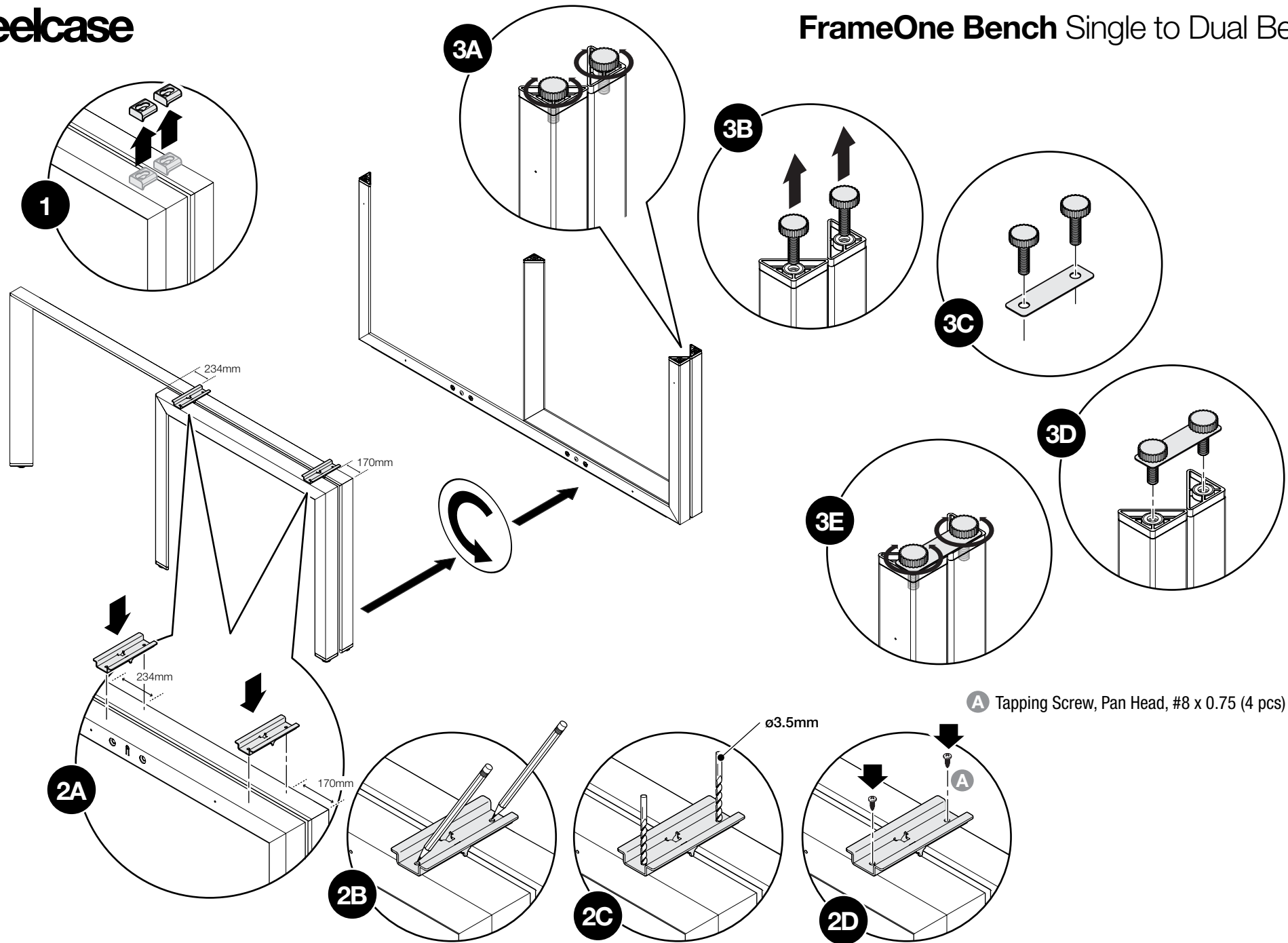
Refer to page 25 for Lower Tray Assembly



**A** Machine Screw, Truss Head, M6 x 16 (4 pcs)

**B** Machine Tapping Screw, 8-18 x 9 JIS (4 pcs)

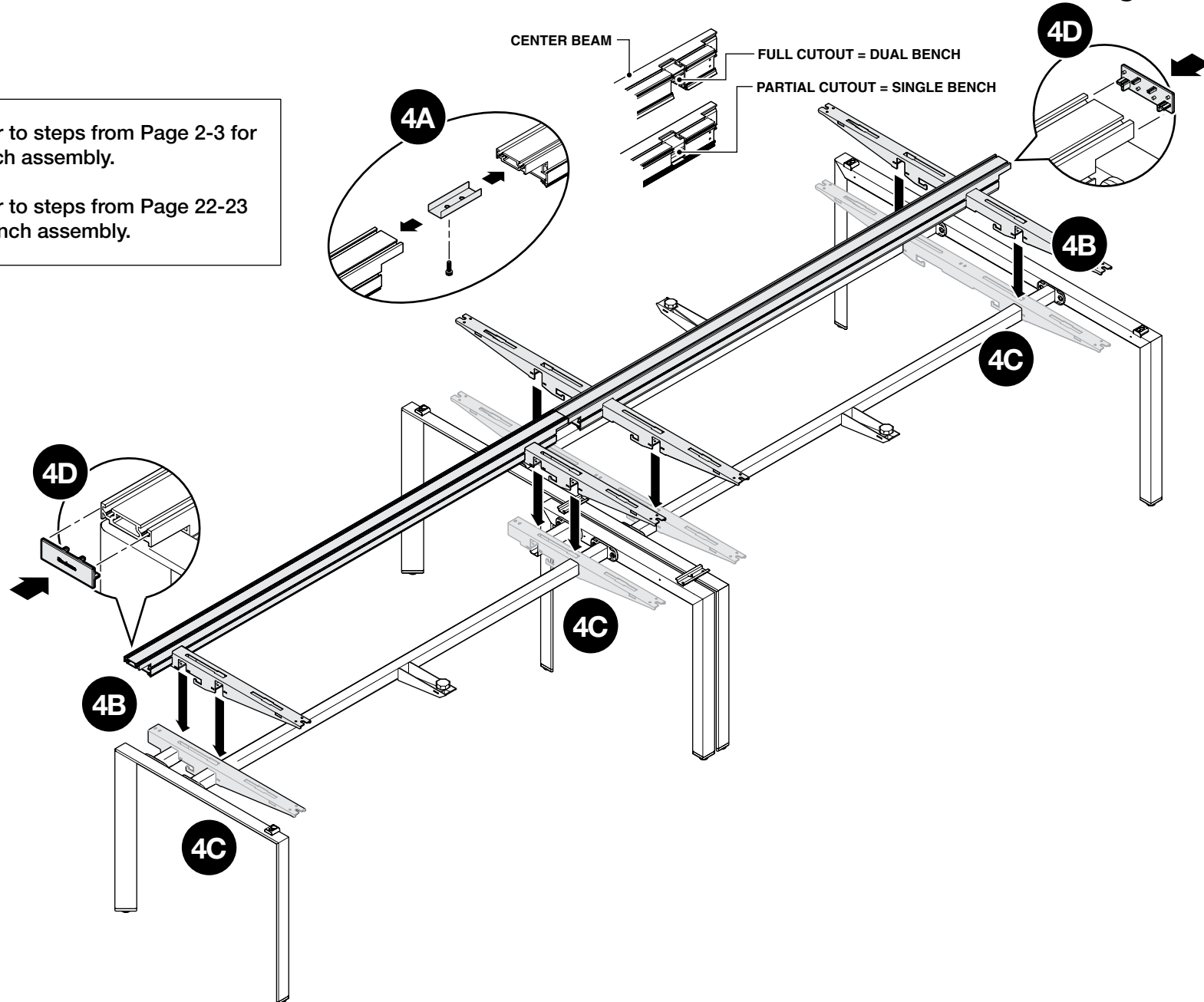


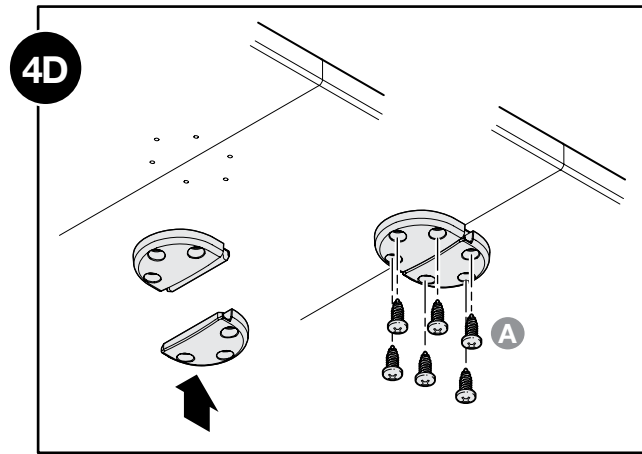




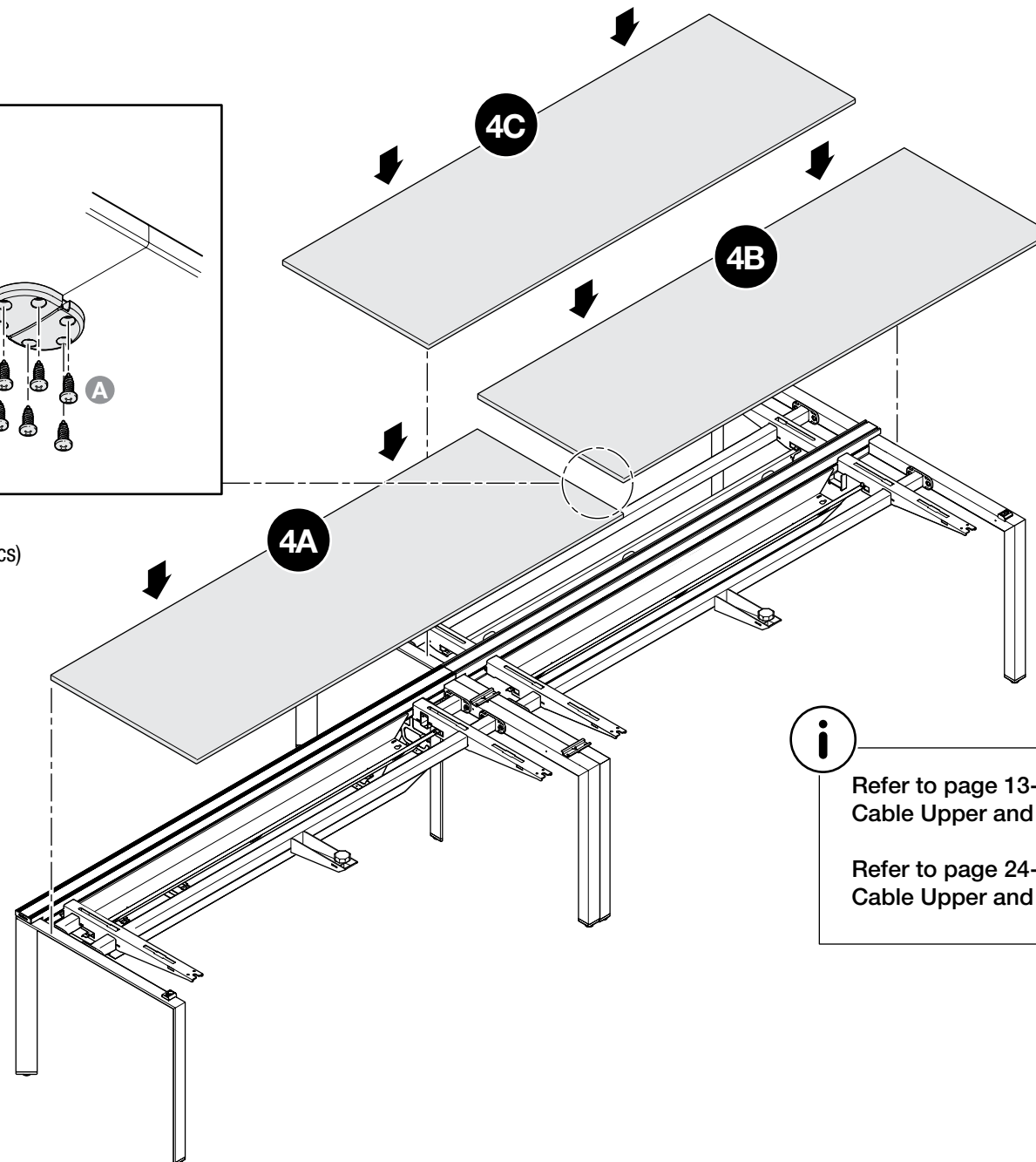
Please refer to steps from Page 2-3 for Single Bench assembly.

Please refer to steps from Page 22-23 for Dual Bench assembly.



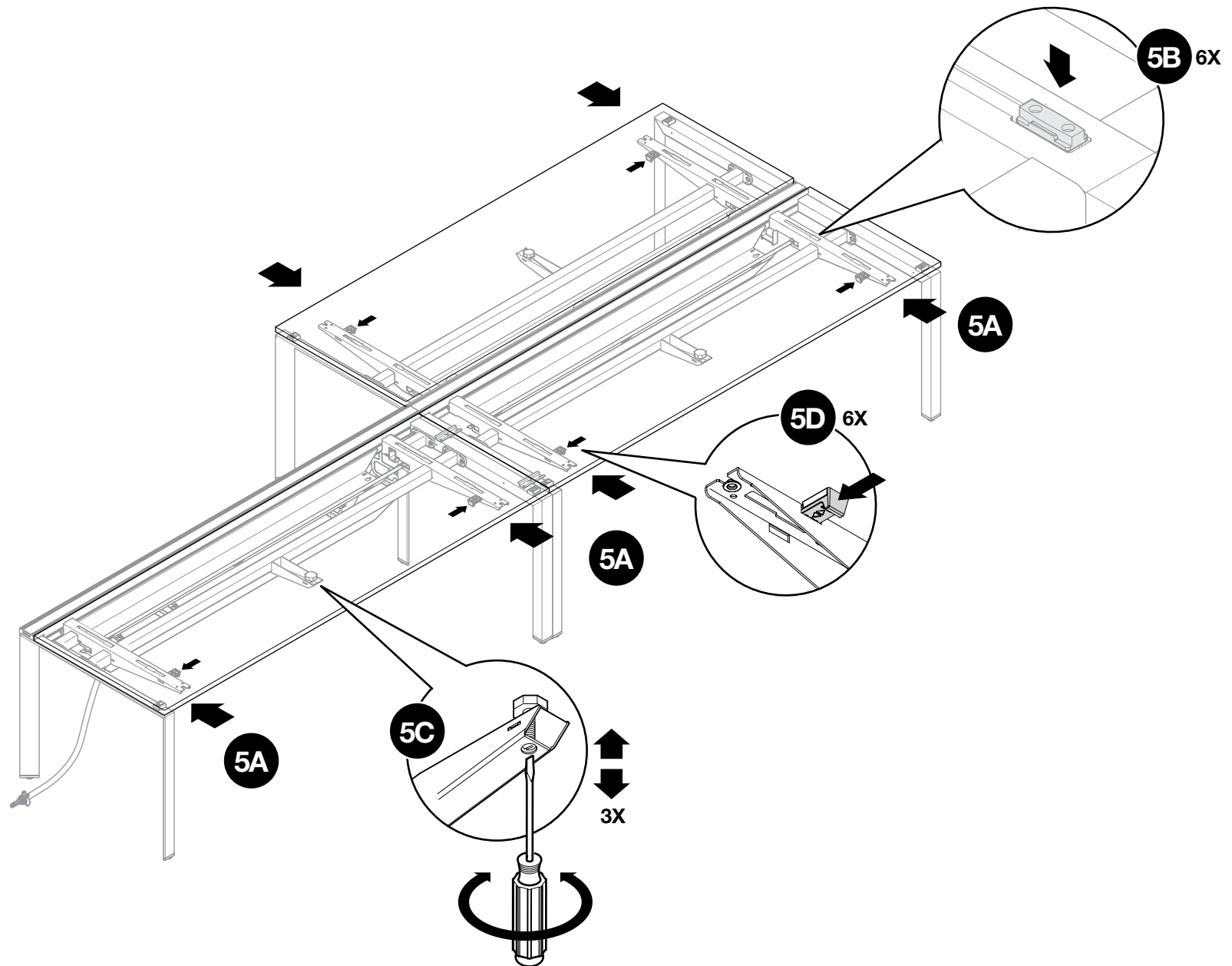


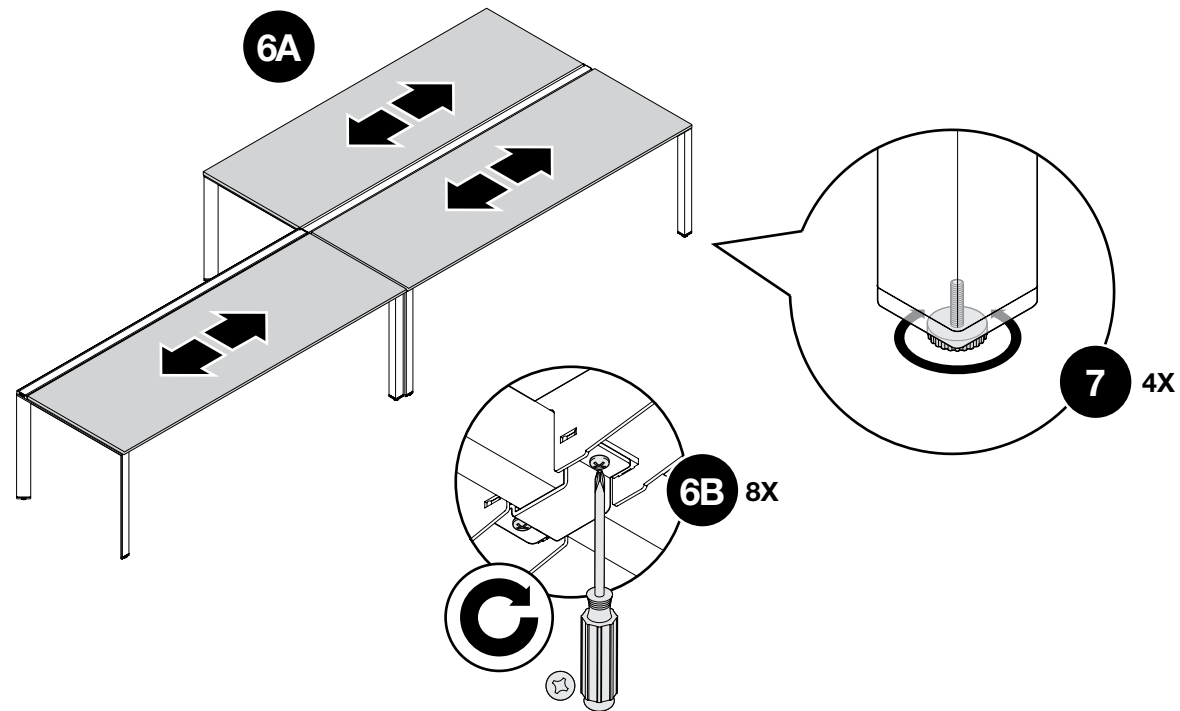
**A** Tapping Screw, Pan Head, #8 x 0.75 (6 pcs)



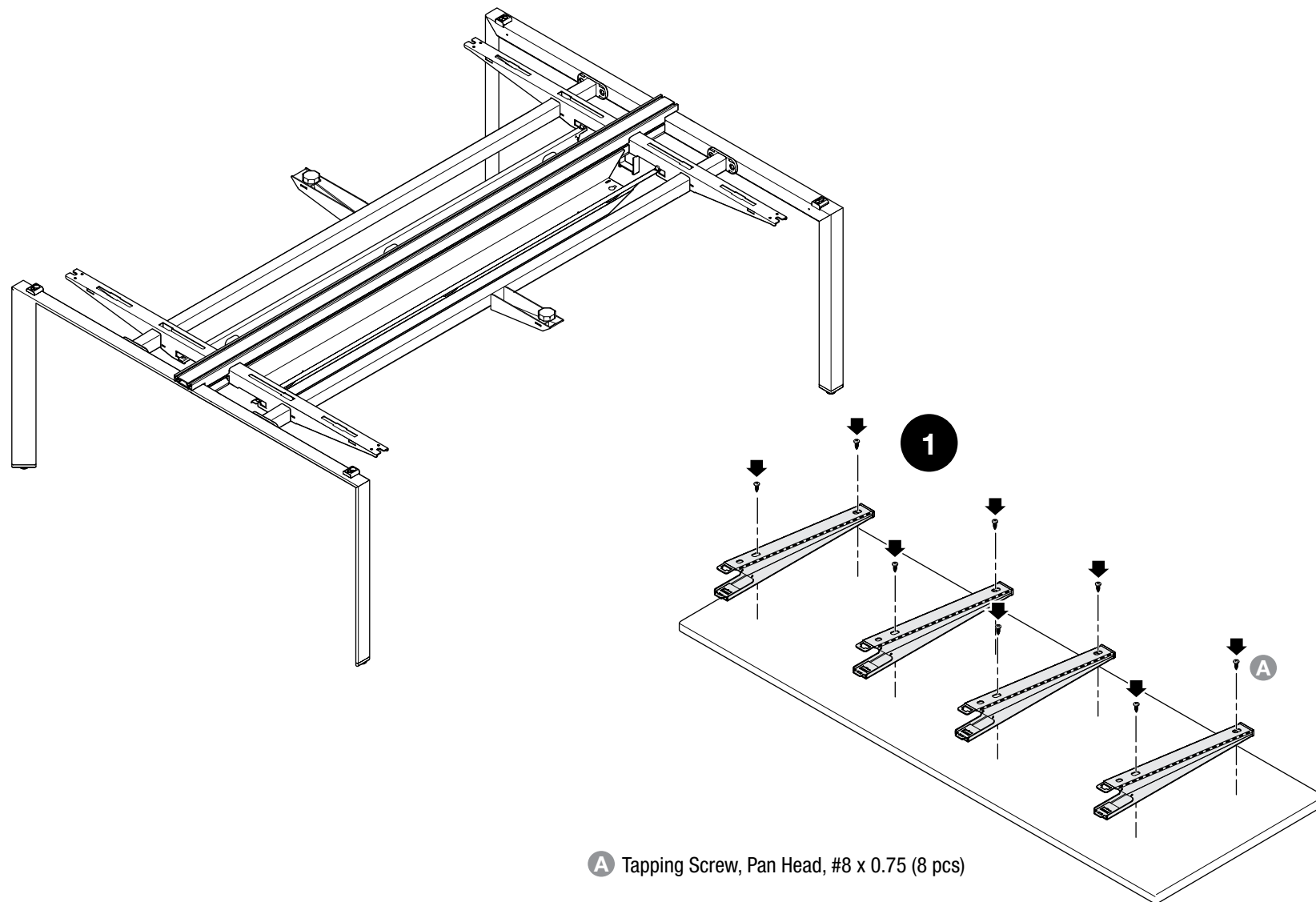
Refer to page 13-17 for Single Bench  
Cable Upper and Lower Tray assembly

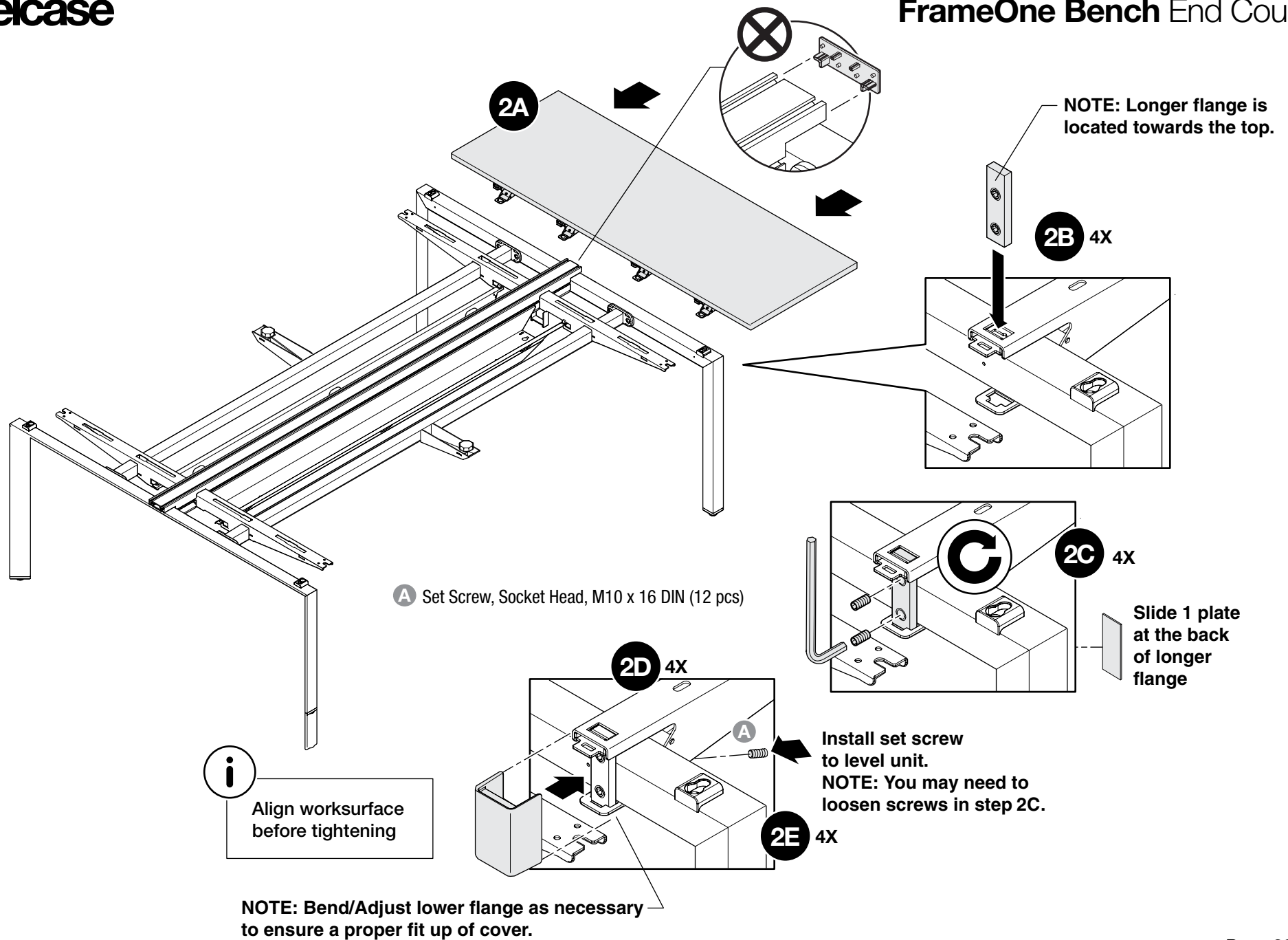
Refer to page 24-25 for Dual Bench  
Cable Upper and Lower Tray assembly

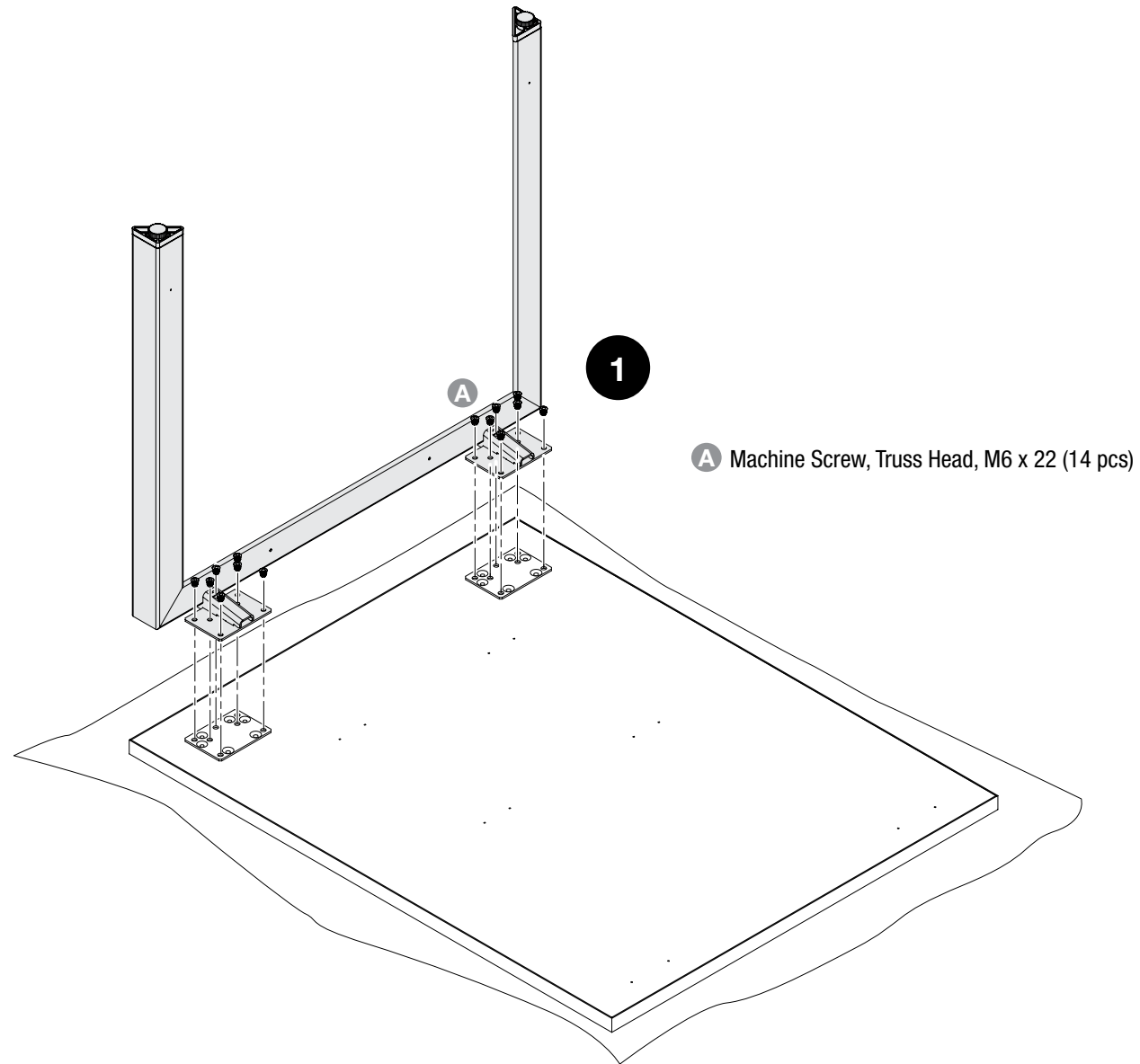




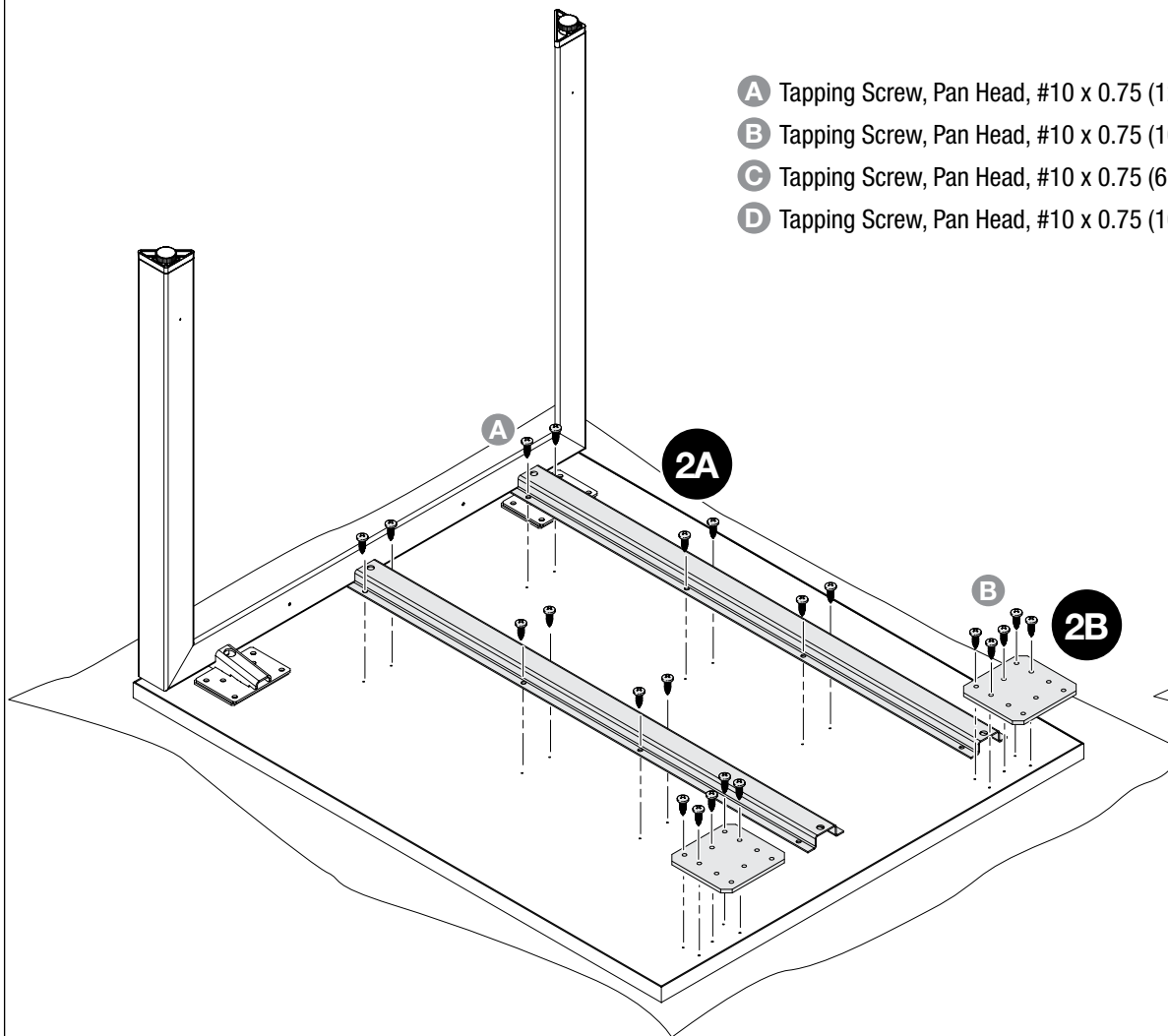




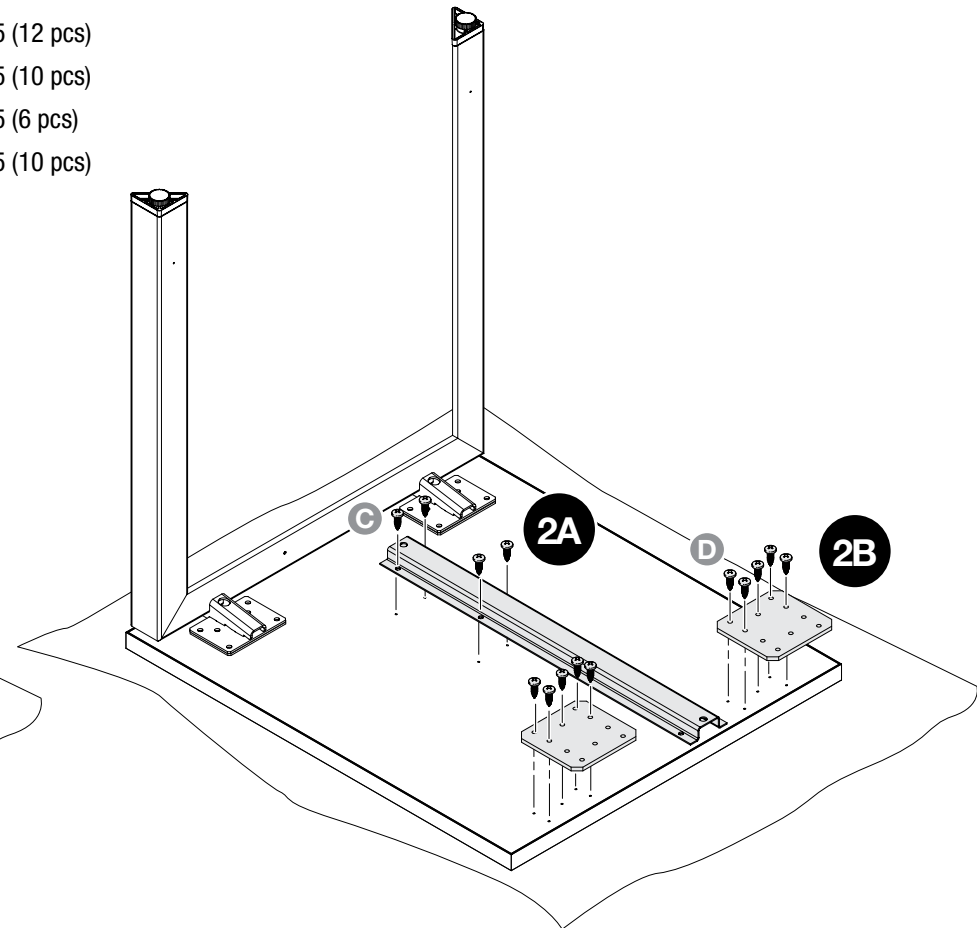




- A** Tapping Screw, Pan Head, #10 x 0.75 (12 pcs)
- B** Tapping Screw, Pan Head, #10 x 0.75 (10 pcs)
- C** Tapping Screw, Pan Head, #10 x 0.75 (6 pcs)
- D** Tapping Screw, Pan Head, #10 x 0.75 (10 pcs)



**800D**



**600D & 700D**

