

## Assembly instruction for the replacement of the FlipTop Twin gearbox + locking disc



1. Required tools for replacing the gearbox.



2. Required tools for replacing the gearbox + locking disc inside.



3. Make sure that the parking brake is activated.



4. The table must be in parking position. Then loosen 8 screws of the cable tray.



5. Pull the lower handle until the 2 screws can be loosened.



6. Loosen the inner screws of the 4 cantilevers.



7. Pull the handle ...



8. ... and fold the table in order to reach the working position.



9. Loosen the screws of the 2<sup>nd</sup> handle.



10. Loosen the outer screws of the 4 cantilevers.



11. Take off the table top.



12. Take off the cover of the column connector.







13. Loosen the screws ...



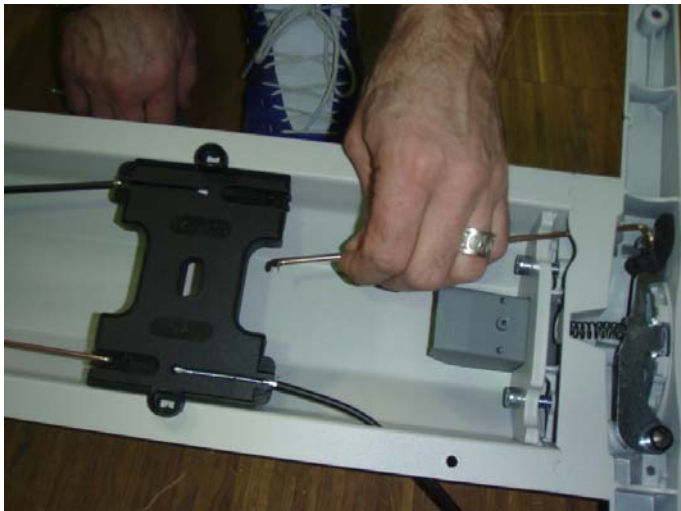
14. ... and take them out ...



15. ... in order to take off the leg column.



16. Follow the same process for the 2<sup>nd</sup> leg column to have both legs completely separated from the rest.



17. Hang out the short primary rod from the deflection unit and from the gearbox.



18. Hang out the long primary rod from the deflection unit ...



19. ... and from the gearbox.



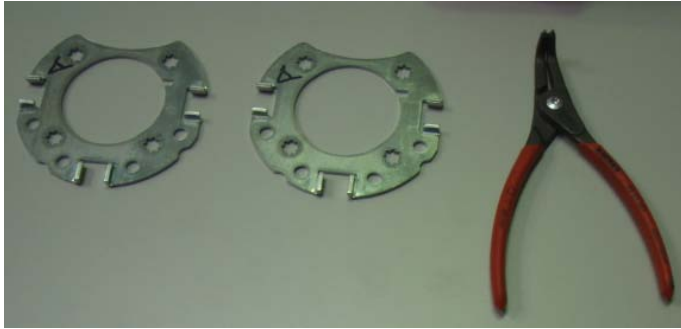
20. Loosen the screws on both ends of the cable tray.



21. After doing this both gearboxes + cantilever are separated from the rest.







22. For changing the locking disc inside the gearbox a specific pair of pliers is needed.



23. Take off the locking ring.







24. Separate the connection flange from the cantilever.



25. Loosen the screws that are fixing the locking disc.



26. Take off the locking disc and replace it by the new one.



27. Adjust the right turning moment.



28. Fix the new locking disc with 4 screws.



29. Connect the cantilever with the connection flange.



30. Use the locking ring ...



31. ... to connect both parts again.



32. Make sure that the locking mechanism is working.





33. Start to connect the gearbox + cantilever with the cable tray again.



34. Connect both parts with the matching screws on each side of the cable tray. Tighten the screws with 14Nm.

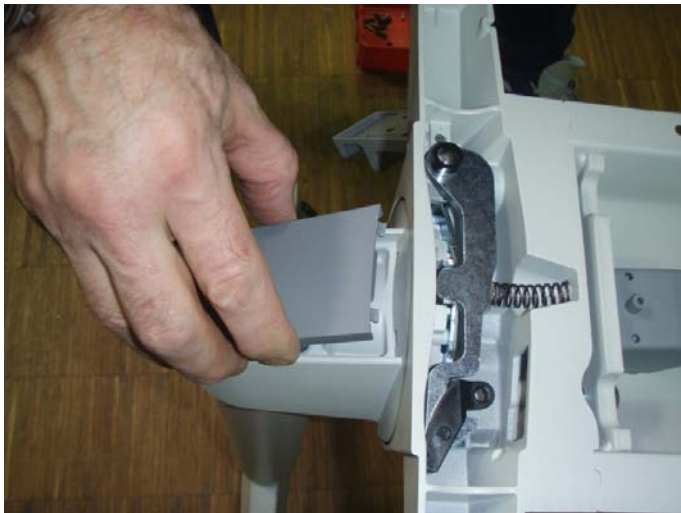


35. Start to connect both column legs with the column connection + cantilever.





36. Screw both parts together on each side of the frame.



37. Add on both sides the plastic cover again.



38. Remount the long primary rod.



39. Remount the short primary rod.



40. Place the table top on the frame.



41. Fix the outer screws of the 4 cantilevers .



42. Pull the upper handle in order to reach the parking position.



43. Fix the upper handle with screws.



44. Fix the lower handle with screws.





45. Fix the inner screws of the 4 cantilevers.



46. Tighten 8 screws of the cable tray.



47. Replacement completed!