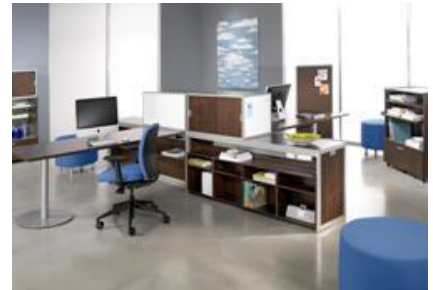


Product Environmental Profile – Tour™ workspace by turnstone

Product Category	— System Solutions: free-standing
Certifications	— MBDC Cradle to Cradle™ Product — Certification - Silver — SCS Indoor Advantage™ Gold Certified in North America
LEED Contribution	— Recycled content, regional materials, low emitting materials, and innovation in design
Environmental Facts	— 52% recyclable — Contains 54% recycled content



Materials Chemistry

Together with McDonough Braungart Chemistry (MBDC), one of the world's leading sustainable design firms, we're assessing all of the chemicals and materials used in our products down to a 100 parts per million - evaluating them against 19 human and environmental health criteria. As a result, we're forming a cradle-to-cradle strategy for all of our products. All major categories of materials for Tour have been assessed.

Life Cycle Assessment

We're currently working with the University of Michigan's Center for Sustainable Systems to complete life cycle assessments for all of our major products to better understand the environmental impact of every stage of a product's life.

Recycling & Reuse

We select materials that can be recycled at the end of a product's use and then design in such a way that they can be easily disassembled and separated. To simplify recycling, we minimize co-mingled components, consider the number and type of fasteners and are committed to making disassembly easy with common hand tools. Adhesives are eliminated if possible.

Recycled Content Summary

Total Weight (lbs) 355.4

Recycled Content (lbs)	192.3	Recycled Content	54%
Post Consumer (lbs)	38.8	Post Consumer	10%
Pre Consumer (lbs)	153.5	Pre Consumer	44%
Recyclable Content (lbs)	184.1	Recyclable Content	52%

Disclaimer

Numbers may vary based on model and options selected. Calculations of recycled content are based on data provided by suppliers and other available information. This data may include industry averages, ranges or other broadly based information. Steelcase makes conservative assumptions when compiling this information to provide the most accurate recycled content calculations possible but variability in market conditions or manufacturing processes may result in higher or lower content. This document will be reviewed and updated periodically and is subject to change without notice.

Product Environmental Profile – Tour™ workspace by turnstone

Program	Category	Item	Contribution
LEED-CI	Materials & Resources	MR 4.1 & 4.2 (recycled content)	Post-consumer (10%) + ½ pre-consumer (44%) = 32%
	Materials & Resources	MR 5.1 (regional materials)	Tour is manufactured in Grand Rapids, MI. Projects ≥ 500 miles qualify.
	Indoor Environmental Quality	EQ 4.5 (low emitting materials)	Tour is SCS Indoor Advantage™ Gold certified in North America.
	Innovation & Design	ID 1 (innovation in design – Cradle to Cradle)	Tour is a C2C certified product. C2C certified products can contribute to Innovation in Design credits. Check LEED C2C CIR for details and specific requirements.
LEED-NC	Materials & Resources	MR 4.1 & 4.2 (recycled content)	Post-consumer (10%) + ½ pre-consumer (44%) = 32%
	Innovation & Design	ID 1 (innovation in design – Cradle to Cradle)	Tour is a C2C certified product. C2C certified products can contribute to Innovation in Design credits. Check LEED C2C CIR for details and specific requirements.
		ID 1 (innovation in design -- low emitting furniture)	Tour is a low emitting product. Low emitting furniture can contribute to Innovation in Design credits. See LEED CI 4.5 credit for details.
LEED-EB	Materials & Resources	MR 2.1 – 2.5 (recycled content)	Exceeds the ≥ 10% post consumer or ≥ 20% pre-consumer criteria.
	Indoor Environmental Quality	(low emitting materials)	These standards do not currently include furniture in the appropriate EQ credit; however USGBC has allowed equivalent credit for furniture/furnishings when submitted as an Innovation and Design credit.

Other Credit Contributions

Although not specific to this product, Steelcase has other corporate wide programs that can help support certain LEED credits. For example, many of our products can be blanket shipped, avoiding the need to dispose of packaging. Most of our packaging is recyclable. Both options help support N.C. & C.I. – MR 2.1&2.2 Construction Waste Management or E.B. – MR Prerequisite 1.1 Source Reduction & Waste Management.

Also, both product longevity and our Environmental Partnership Program for end of life reuse/recycling support N.C. – MR 3.1&3.2 Material Reuse, C.I. – MR 3.3 Furniture & Furnishings Reuse, E.B. – MR Prerequisite 1.1 Source Reduction & Waste Management.

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